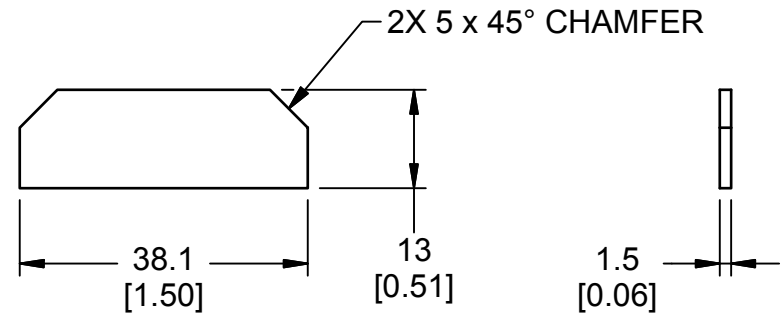
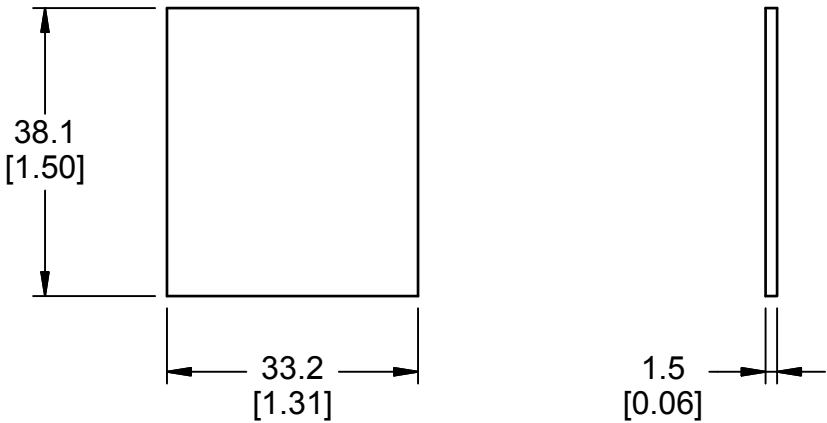


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	BY
	A	DRAWING NUMBER WAS 2921-200-8	12/18/2013	DW

DETAIL 2921-311-9-1



DETAIL 2921-311-9-3
SCALE 1 : 1



DETAIL 2921-311-9-2
SCALE 1 : 1

3	2	2921-311-9-3	SHT. #16 Ga. x 13 (0.51") x 38.1 (1.5")	Steel
2	1	2921-311-9-2	SHT. #16 Ga. x 38.1 (1.5") x 33.2 (1.31")	Steel
1	1	2921-311-9-1	T.S. 1 1/2" x 1 1/2" x 1/8" x 623.8 mm (24.56")	Steel, Mild
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMAL: ANGLES: MACHINED: X ±1 ±.5 X.X ±.5 X.XX ±.15 ASME Y14.5M - 1994 DO NOT SCALE DRAWING		VEHICLE RESEARCH and TEST CENTER		NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION	
		APPROVALS	DATE		
MATERIAL		DRAWN Dave Walker	2/13/2012	BENCH FRAME TUBE #9 ASS'Y. CHILD SIDE IMPACT SLED	
HEAT TREAT		DESIGNER Mike Vanvoorhis	11/5/2012		
FINISH		CHECKED		SIZE A2	
		ENGINEER		DRAWING NUMBER 2921-311-9	
		APPROVED		SCALE: 1:4	
				SHEET 1 OF 1	