

B/11/19/85 fdcg

NABORS TRAILERS



Handwritten signature

Phone (318) 872-3131
P. O. Box 979

MANSFIELD, LOUISIANA 71052

ORIGINAL

November 13, 1985

01-22-NIIB-2087

Administrator: National Highway Traffic Safety Administration
400 7th St. S.W.
Washington, DC 20590

*2 pages
material*

ATTENTION: Ms. Patti Gardner

REFERENCE: Your Telephone Call 11/13/85

Dear Ms. Gardner:

We are enclosing a copy of Nabors Trailers, Inc. "Product Index". You will note that our transmission of June 28 indicates that the insertion of the "Product Number" and the trailer length is intended to satisfy the requirements of the second section.

Whenever a trailer is built which varies in any way specification-wise from the appropriate product specification (including length and number of axles) an "X" will be inserted in space thirteen (13).

Further in regard to this application, please note the enclosed correspondence from our parent company which implies approval of said application by NHTSA and directs this office to implement the new system October 1, 1985. This was done and this system continues to be utilized by both Nabors Manufacturing Plants.

Very truly yours,

NABORS TRAILERS, INC.

Frank O. Ragland
Frank O. Ragland
Chief Engineer

FOR:jab

Enclosures: Letters - 9/16/85 From W.V.
9/9/85 From T.J.C.

cc: W. Vieth
H. Blackmon



Interoffice

Division: Nabors Trailers, Inc.

To: Frank Ragland

File: 810.6025

From: Walter Veith

Date: September 16, 1985

CC: J.R. Duncan
H. Blackmon
B. Dillard
D. Sautter
A. Smith

Subject: New VIN designation for Nabors Trailers
Products at both plants, Mansfield and
Jacksonville

Please find enclosed confirmation notice from Friedman & Koven indicating that our petition, dated June 28, 1985, was approved and may now be implemented.

At the Jacksonville plant this procedure will be implemented immediately, at the Mansfield plant this procedure will be implemented effective Tuesday, October 1, 1985. In case of problems with the assignment of the new VIN due to special configurations, please contact me personally.

This new VIN will make our trailer designators compatible with our product numbers as stated in our literature and should be a major step forward toward common product identification and configuration control.

Walter Veith

A handwritten signature in cursive script that reads "Walter Veith".

WV:rt
Encl.

LAW OFFICES
FRIEDMAN & KOVEN
A PARTNERSHIP INCLUDING PROFESSIONAL CORPORATIONS

208 SOUTH LASALLE STREET
CHICAGO, ILLINOIS 60604

(312) 346-8500

CABLE ADDRESS "FREEZOR"
TELEX 254083

WRITER'S DIRECT
TELEPHONE NUMBER
269-9682

September 9, 1985

Mr. Walter Vieth
Steege Corporation
319 Clematis Street
Suite 900
West Palm Beach, Florida 33401

RE: National Highway Traffic Safety Administration

Dear Mr. Vieth:

This letter is to confirm our earlier conversation regarding the Nabors Trailers VIN assignment procedure. The National Highway Traffic Safety Administration (NHTSA) indicated that it did not have any objections to the new VIN assignment procedure being implemented by Nabors. Miss Betsy Harrison of the NHTSA informed me that no formal reply to Nabors would be forthcoming.

If you have any questions about this matter, do not hesitate to contact me.

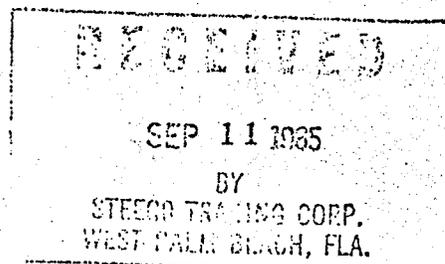
Sincerely,

FRIEDMAN & KOVEN

Terence J. Coogan
Terence J. Coogan

TJC/mr

cc: Charles L. Ephraim



NABORS TRAILERS

Phone (318) 872-3131

P. O. Box 979

MANSFIELD, LOUISIANA 71052

September 3, 1985

Administrator: National Highway Traffic Safety Administration
400 7th St. S.W.
Washington, DC 20590

ATTENTION: VIN Coordinator

REFERENCE: Application for VIN Assignment Dated June 28, 1985

Gentlemen:

We are most anxious to receive your approval of our application submitted on June 28 of this year. We are rapidly approaching our planned production deadline in the Jacksonville Plant. May we have some indication as to when you may be able to consider our request.

Very truly yours,

NABORS TRAILERS, INC.


Frank O. Ragland
Chief Engineer

FOR:jab

cc: Mr. Walter Veith

4

	S	M	T	W	T	F	S
JUNE						28	29
	30						
JULY	1	2	3	4	5	6	
	7	8	9	10	11	12	13
	14	15	16	17	18	19	20
	21	22	23	24	25	26	27
	28	29	30	31			
AUGUST					1	2	3
	4	5	6	7	8	9	10
	11	12					
							31
SEPT							

June 28, 1985

Administrator: National Highway Traffic Safety Administration
400 7th St. S.W.
Washington, DC 20590

ATTENTION: VIN Coordinator

Gentlemen:

Our company has acquired a trailer manufacturing plant in the state of Florida which we plan to operate in addition to our existing facility in Mansfield, Louisiana. Prior to the acquisition, the Florida facility did business under the name of Heritage Trailers, Inc. building principally dry freight van type trailers. They manufactured over 500 units of all kinds each year and had a VIN assignment code on file with your office. It is our intent to continue to operate this plant under the name of Nabors-Heritage Division of Nabors Trailers, Inc.

We are submitting herewith in draft form a new VIN assignment procedure which we plan to use at both plants upon approval. Referring to, FMVSS 115 for content and definition, the proposed VIN will be comprised as follows:

First Section (Spaces 1 thru 3)

Retain Existing "1NT" presently on file by Nabors Trailers, Inc. and use at both plant locations (Cancel Heritage world identifier previously on file with the SAE).

Second Section (Spaces 4 thru 8)

Spaces 4, 5 & 6 - - "Nabors Trailer And Truck Body Program" which consists of product identification and specification as represented by three (3) numerals.

Spaces 7 & 8 - - Trailer length as represented by two (2) numerals.

Check Digit (Space)

Third Section (Spaces 10 thru 17)

Space 10 - - Vehicle Model Year as represented by one (1) letter.

Space 11 - - Plant of Manufacture as represented by one (1) numeral. Nabors plant in Mansfield, LA will insert the numeral "1", Nabors-Heritage Division will insert the numeral "2".

Space 12 - - Insert the numeral "0" (Zero). There is no plan at this time to vary this.

Space 13 - - Insert the numeral "0" (Zero) when the trailer is built exactly as specified on the "Nabors Trailer And Truck Body Program".

When there is a deviation from the Catalogue Number specification, insert the letter "X".

Spaces 14 thru 17 - - Insert four (4) numerals representing the production sequence beginning with 0001 at both plants 1 and 2 and running consecutively thru 9999. This sequence will begin anew each year at the same time the model year changes.

We understand that there will be a waiting period of 90 to 120 days prior to receiving formal notification. We will appreciate any consideration you may be able to accord us in this matter as we are anxious to proceed.

Very truly yours,
NABORS TRAILERS, INC.

Frank O. Ragland
Chief Engineer

FOR:jab

bcc: Green Rives, Jr.
Walter Veith

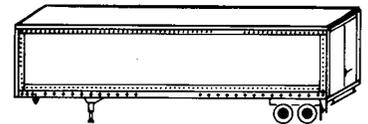
C
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6

NABORS **Semitrailers and** **Truck Bodies**

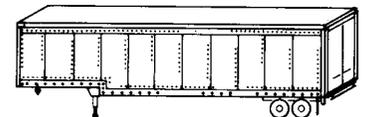
Van, 100 Series
Straight Floor

pages 2,3



Van, 120-130 Series
Drop Frame

pages 4,5



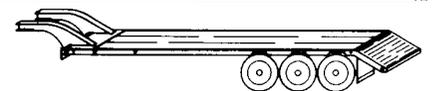
Platform, 200 Series

page 6



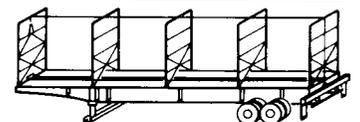
Lowbed, 300 Series

page 7



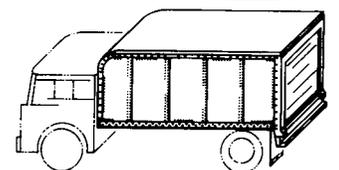
Pulpwood/Pipe/Pole,
400 Series

page 8

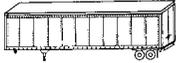
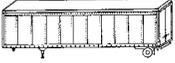
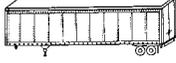


Truck Body, 000 Series

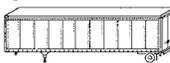
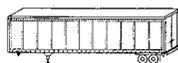
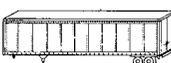
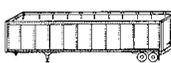
page 9



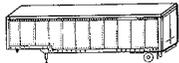
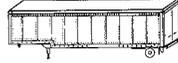
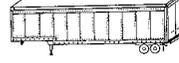
Van 100 Series

Product Number	101	102	103	104	105	106
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque
Body Configuration Note 3*						
Sides Top	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed
Primary Material Note 4*						
Body	Aluminum	Aluminum	Galvanized Steel	Galvanized Steel	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
Standard Running Gear Note 5*						
Axle(s) Tires	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A) Suspension (S) Frame (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)
Empty Weight (LBS.) Note 7*	8,115	13,416	8,175	13,672	8,200	13,640
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"
Width (IN.)	(W): outside 102" inside 98½"	(W): outside 102" inside 100"	(W): outside 102" inside 100"			
Height (IN.)	(H): outside 13'6" inside 106"	(H): outside 13'6" inside 106"	(H): outside 13'6" inside 106"			
Inside Volume (CU. FT.)	(V): 1,972 CU. FT.	(V): 3,415 CU. FT.	(V): 1,972 CU. FT.	(V): 3,415 CU. FT.	(V): 2,039 CU. FT.	(V): 3,513 CU. FT.

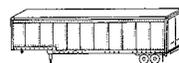
*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

<p>107</p> 	<p>108</p> 	<p>109</p> 	<p>110</p> 	<p>112</p> 	<p>113</p> 	<p>114</p> 
<p>Straight Monocoque</p>	<p>Straight Monocoque</p>	<p>Straight Frame</p>	<p>Straight Frame</p>	<p>Straight Monocoque</p>	<p>Straight Monocoque</p>	<p>Straight Monocoque</p>
<p>Insulated Sheet & Post Closed</p>	<p>Insulated Sheet & Post Closed</p>	<p>Integral Sheet & Post Closed</p>	<p>Integral Sheet & Post Closed</p>	<p>Integral Sheet & Post Open</p>	<p>Wedge Fiberglass Reinforced Plastic/Plywood (FRP) Closed</p>	<p>Wedge Fiberglass Reinforced Plastic/Plywood (FRP) Closed</p>
<p>Aluminum</p>	<p>Aluminum</p>	<p>Steel</p>	<p>Steel</p>	<p>Steel</p>	<p>Fiberglass Reinforced Plastic/Plywood (FRP)</p>	<p>Fiberglass Reinforced Plastic/Plywood (FRP)</p>
<p>Single 20" (nominal)</p>	<p>Tandem 20" (nominal)</p>	<p>Single 20" (nominal)</p>	<p>Tandem 20" (nominal)</p>	<p>Tandem 20" (nominal)</p>	<p>Single 20" (nominal)</p>	<p>Tandem 20" (nominal)</p>
<p>22,000 (A) 22,400 (S) 36,000 (F)</p>	<p>44,000 (A) 44,800 (S) 65,000 (F)</p>	<p>22,000 (A) 22,400 (S) 36,000 (F)</p>	<p>40,000 (A) 44,800 (S) 65,000 (F)</p>	<p>44,000 (A) 44,800 (S) 65,000 (F)</p>	<p>22,000 (A) 22,400 (S) 40,000 (F)</p>	<p>44,000 (A) 44,800 (S) 65,000 (F)</p>
<p>8,375</p>	<p>11,170</p>	<p>8,544</p>	<p>12,965</p>	<p>13,885</p>	<p>8,230</p>	<p>13,735</p>
<p>(L): outside 28' inside 27'5" (W): outside 96" inside 87" (H): outside 13'6" inside 106" (V): 1,862 CU. FT.</p>	<p>(L): outside 48' inside 47'5" (W): outside 96" inside 87" (H): outside 13'6" inside 106" (V): 3,216 CU. FT.</p>	<p>(L): outside 28' inside 27'5" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 1,842 CU. FT.</p>	<p>(L): outside 45' inside 44'6" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 2,980 CU. FT.</p>	<p>(L): outside 40' inside 47'6" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 3,181 CU. FT.</p>	<p>(L): outside 28' inside 27'5" (W): outside 102" inside 100" (H): outside 13'6" inside 106" (V): 2,062 CU. FT.</p>	<p>(L): outside 48' inside 47'5" (W): outside 102" inside 100" (H): outside 13'6" inside 106" (V): 3,612 CU. FT.</p>

Van 120, 130 Series

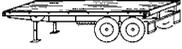
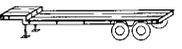
Product Number	121	122	123	124	125	126
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque
Body Configuration Note 3*						
Sides Top	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed
Primary Material Note 4*						
Body	Aluminum	Aluminum	Galvanized Steel	Galvanized Steel	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
Standard Running Gear Note 5*						
Axles Tires	Single 8.25 x 15	Tandem 8.25 x 15	Single 8.25 x 15	Tandem 8.25 x 15	Single 8.25 x 15	Tandem 8.25 x 15
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A) Suspension (S) Frame (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)
Empty Weight (LBS.) Note 7*	10,465	13,881	10,682	14,137	10,621	14,085
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"
Width (IN.)	(W): outside 96" inside 92½"	(W): outside 102" inside 98½"	(W): outside 96" inside 92½"	(W): outside 102" inside 98½"	(W): outside 96" inside 94"	(W): outside 102" inside 100"
Height (IN.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)			
Inside Volume (CU. FT.)	(V): 2,946 CU. FT.	(V): 3,794 CU. FT.	(V): 2,946 CU. FT.	(V): 3,794 CU. FT.	(V): 3,010 CU. FT.	(V): 3,869 CU. FT.

*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

127	128	129	130	131	132	134
 Drop (14") Monocoque	 Drop (14") Monocoque	 Drop (24") Monocoque	 Drop (24") Monocoque	 Drop (24") Monocoque	 Drop (24") Monocoque	 Double Drop Monocoque
Integral Sheet & Post Closed	Integral Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Open
Steel	Steel	Aluminum	Aluminum	Steel	Steel	Steel
Single 8.25 x 15	Tandem 8.25 x 15	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)	Tandem 20" (nominal)
20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)
13,033	14,880	10,938	10,900	12,288	15,680	15,400
(L): outside 40' inside 39'6" (W): outside 96" inside 91½" (H): outside 13'6" inside 102" (A.O.D.) 116" (B.O.D.) (V): 2,903 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97¼" (H): outside 13'6" inside 102" (A.O.D.) 116" (B.O.D.) (V): 3,742 CU. FT.	(L): outside 45' inside 44'6" (W): outside 102" inside 98" (H): outside 13'6" inside 106" (A.O.D.) 130" (B.O.D.) (V): 3,175 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 98" (H): outside 13'6" inside 106" (A.O.D.) 130" (B.O.D.) (V): 3,426 CU. FT.	(L): outside 45' inside 44'6" (W): outside 102" inside 97¼" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) (V): 3,177 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97¼" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) (V): 3,391 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97¼" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) 110" (B.O.R.D.) (V): 3,822 CU. FT.

11

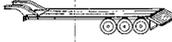
Platform 200 Series

Product Number	202	204	206
Basic Configuration Note 1*			
Chassis Construction Note 2*			
Frame Type	Straight Fabricated Main Beams	Straight Fabricated Main Beams	Drop Fabricated Main Beams
Body Configuration Note 3*			
Primary Material Note 4*			
Frame	Steel	Steel	Steel
Standard Running Gear Note 5*			
Axle(s)	Tandem	Tandem	Tandem
Tires	20" (nominal)	20" (nominal)	8.25 x 15
Rated Load Capacity (LBS.) Note 6*			
Axle(s) (A) Suspension (S) Frame (F)	40,000 (A) 48,000 (S) 80,000 (F)	40,000 (A) 48,000 (S) 100,000 (F)	40,000 (A) 48,000 (S) 80,000 (F)
Empty Weight (LBS.) Note 7*	11,082	12,000	11,140
Dimensions Note 8*			
Length (FT.)	(L): outside 45'	(L): outside 40'	(L): outside 45' 10'6" (A.O.D.) 34'6" (B.O.D.)
Width (IN.)	(W): outside 96"	(W): outside 96"	(W): outside 96"

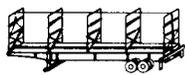
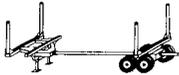
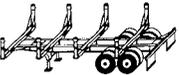
*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

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Lowbed 300 Series

 <p>302</p>	 <p>304</p>	 <p>305</p>	 <p>306</p>	
<p>Slant Fabricated Main Beams</p>	<p>Gooseneck WF-Beams Main Beams</p>	<p>Gooseneck WF-Beams Main Beams</p>	<p>Gooseneck Fabricated Main Beams</p>	
<p>Steel</p>	<p>Steel</p>	<p>Steel</p>	<p>Steel</p>	
<p>Tandem 8.25 x 15</p>	<p>Tandem 8.25 x 15</p>	<p>3 Axle 8.25 x 15</p>	<p>4 Axle 8.25 x 15</p>	
<p>40,000 (A) 48,000 (S) 80,000 (F)</p>	<p>40,000 (A) 44,000 (S) 70,000 (F)</p>	<p>60,000 (A) 75,000 (S) 100,000 (F)</p>	<p>80,000 (A) 100,000 (S) 120,000 (F)</p>	
<p>11,860</p>	<p>12,365</p>	<p>18,750</p>	<p>26,250</p>	
<p>(L): outside 42' deck 20'</p> <p>(W): outside 96"</p>	<p>(L): outside 35' deck 18'</p> <p>(W): outside 96"</p>	<p>(L): outside 37' deck 14'</p> <p>(W): outside 96"</p>	<p>(L): outside 52' deck 22'</p> <p>(W): outside 96"</p>	

Pulpwood/Pipe/Pole 400 Series

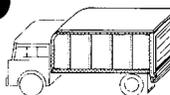
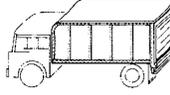
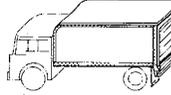
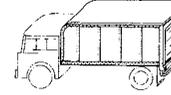
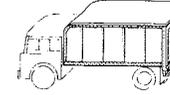
Product Number	402	404	406	408	410	
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame	WF-Beams	none	WF-Beams	none	none	
Type		Pipe Draw Bar		Pipe Draw Bar	Pipe Draw Bar	
Body Configuration Note 3*						
Sides						
Top						
Primary Material Note 4*						
Body						
Frame	Steel	Steel	Steel	Steel	Steel	
Standard Running Gear Note 5*						
Axle(s)	Tandem	Tandem	Tandem	Tandem	Tandem	
Tires	20" (nominal)	20" (nominal)	20" (nominal)	20" (nominal)	20" (nominal)	
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A)	40,000 (A)	40,000 (A)	40,000 (A)	40,000 (A)	40,000 (A)	
Suspension (S)	44,800 (S)	44,000 (S)	44,800 (S)	44,000 (S)	44,000 (S)	
Frame (F)	65,000 (F)		65,000 (F)			
Empty Weight (LBS.) Note 7*	9,600	8,500	10,300	6,500	6,500	
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 40'	(L): outside 40'	(L): outside 36'	(L): outside 40'	(L): outside 40'	
Width (IN.)	(W): outside 96"	(W): outside 96"	(W): outside 96"	(W): outside 96"	(W): outside 96"	
Height (IN.)						
Inside Volume (CU. FT.)						

*See Footnotes, page 11.

**Outside height is dependent on truck chassis
For explanation of abbreviations and symbols, see page 11.

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Truck Body 000 Series

<p>001</p> 	<p>002</p> 	<p>003</p> 	<p>004</p> 	<p>005</p> 	
<p>Straight Channel Runners</p>	<p>Straight Channel Runners</p>	<p>Straight Channel Runners</p>	<p>Straight Channel Runners</p>	<p>Straight Channel Runners</p>	
<p>Sheet & Post Closed</p>	<p>Sheet & Post Closed</p>	<p>Fiberglass Reinforced Plastic/Plywood (FRP) Closed</p>	<p>Insulated Sheet & Post Closed</p>	<p>Insulated Sheet & Post Closed</p>	
<p>Aluminum Steel</p>	<p>Galvanized Steel Steel</p>	<p>Fiberglass Reinforced Plastic/Plywood (FRP) Steel</p>	<p>Aluminum Steel</p>	<p>Galvanized Steel Steel</p>	
<p>3,800</p>	<p>3,938</p>	<p>3,930</p>	<p>4,120</p>	<p>4,258</p>	
<p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 92½"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,243 CU. FT.</p>	<p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 92½"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,243 CU. FT.</p>	<p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 94"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,263 CU. FT.</p>	<p>(L): outside 22' inside 21'4"</p> <p>(W): outside 96" inside 89½"</p> <p>(H): outside ** inside 85"</p> <p>(V): 1,127 CU. FT.</p>	<p>(L): outside 22' inside 21'4"</p> <p>(W): outside 96" inside 89½"</p> <p>(H): outside ** inside 85"</p> <p>(V): 1,127 CU. FT.</p>	

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Customer Service

Parts

Nabors Trailers, Inc. operates six parts and service branches in the South Central and South Atlantic region (see page 12). The Parts Department stocks over 2500 line items of replacement parts, all immediately available to serve the needs of the trucker. Contact the parts manager at the nearest Nabors branch (see telephone numbers on page 12).

Major Categories Of Assemblies And Parts In Stock

1. Suspension and Running Gear Components
 - axle
 - brake
 - spring
 - suspension
 - wheel
2. Frame and Body Components
 - bumper blocks
 - corner sections
 - doors
 - flooring
 - lift gates
 - landing gear
 - wall and roof sections
 - scuff lining
3. Truck/Tractor Components
 - fifth wheel
 - headache racks
 - hose-air
 - hose-electrical
 - lights
4. Miscellaneous Parts
 - electrical parts
 - connectors
 - cargo restraints
 - paint
 - trailer hardware

Repair Service

Nabors Trailers offers a complete repair service to the commercial trailer operation. The company operates six sales-service branches, which have over 40 indoor service bays available, complete with the best tools and service machinery, staffed by competent mechanics. Each branch also has a complete paint booth facility for painting all categories of trailer, truck bodies and truck chassis. We solicit your business. Contact the branch service manager (see telephone numbers on page 12).

Major Categories Of Service Provided

1. Suspension and Running Gear
Complete suspension, axle, brake and wheel service.
2. Frame and Body
All repairs to frame and body including frame straightening.
3. Truck/Tractor
Repair to fifth wheels, air and electrical connections, installation of headache racks and other accessories.

Financing

Nabors Trailers, Inc., through its affiliated company, Bayou Acceptance Corp. (Shreveport, LA), provides a source to qualified buyers of Nabors transportation equipment for competitive financing and/or leasing. Contact the VP Sales in Mansfield, LA (see telephone numbers on page 12).

Vehicles manufactured by NABORS TRAILERS, INC. are designed to be operated at legal highway speeds in the service for which they were intended and in accordance with the Gross Axle Weight Rating (GAWR) shown on the trailer certification plate located near the front of the vehicle. Operation of the vehicle outside these limitations is against Federal Law and will void any responsibility on the part of the manufacturer. NABORS TRAILERS, INC. recommends that every owner and operator establish and maintain a Preventive Maintenance Program and keep maintenance records as required by the United States Department of Transportation.

- *1. Products shown in this catalog are standard production units. Nabors Trailers, Inc. would be pleased to quote on any special or custom-made trailer or truck body not shown in this catalog.
- *2. Chassis construction information is in accordance with TTMA recommended practice, July 25, 1984. The word "Monocoque" refers to a design in which the trailer body or shell is the principal load carrying element.
- *3. "Sheet and Post" designates a wall design using vertical hat posts extending between bottom and top rail onto which the outer skin is riveted.
- *4. Material designation applies to either body or frame as indicated.
- *5. Tire designation applies to standard tires. Many tire options are available.
- *6. Load capacity ratings are determined by manufacturer's axle and suspension ratings. Frame capacity rating as stated, refers to gross vehicle weight (combined trailer and payload weight) with payload evenly distributed full length of trailer floor.
- *7. Empty weight stated within $\pm 3\%$ refers to basic configuration without options or accessories.
- *8. Dimensions apply to standard products. Volume corresponds to these dimensions. Other dimensions and volumes available. Van outside height calculated on basis of tractor fifth wheel height of 48".

Explanation Of Abbreviations And Symbols Used In This Product Index

1. Dimensional

L Length
W Width
H Height
V Volume
IN. or (") Inches
FT. or (') Feet
CU. FT. Cubic Feet

2. Weight

LBS. Pounds

3. Construction

A Axle
F Frame
S Suspension
A.O.D. Ahead of Drop
B.O.D. Behind of Drop
B.O.R.D. Behind of Rear Drop
WF Wide - Flange

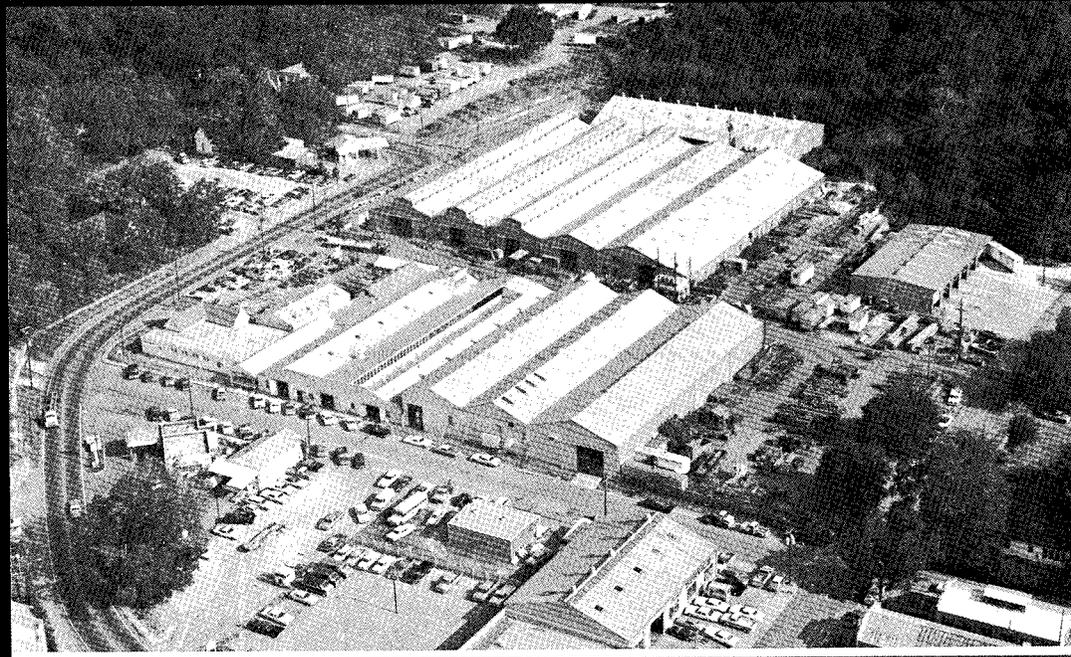
4. Materials

FRP Fiberglass Reinforced Plastics

5. Other

TTMA Truck Trailers Manufacturer's Association

Specifications, descriptions, and illustrative material in this literature are as accurate as known at time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment. Contact nearest dealer or factory salesperson for up-to-date information on available equipment, options, accessories, and prices.

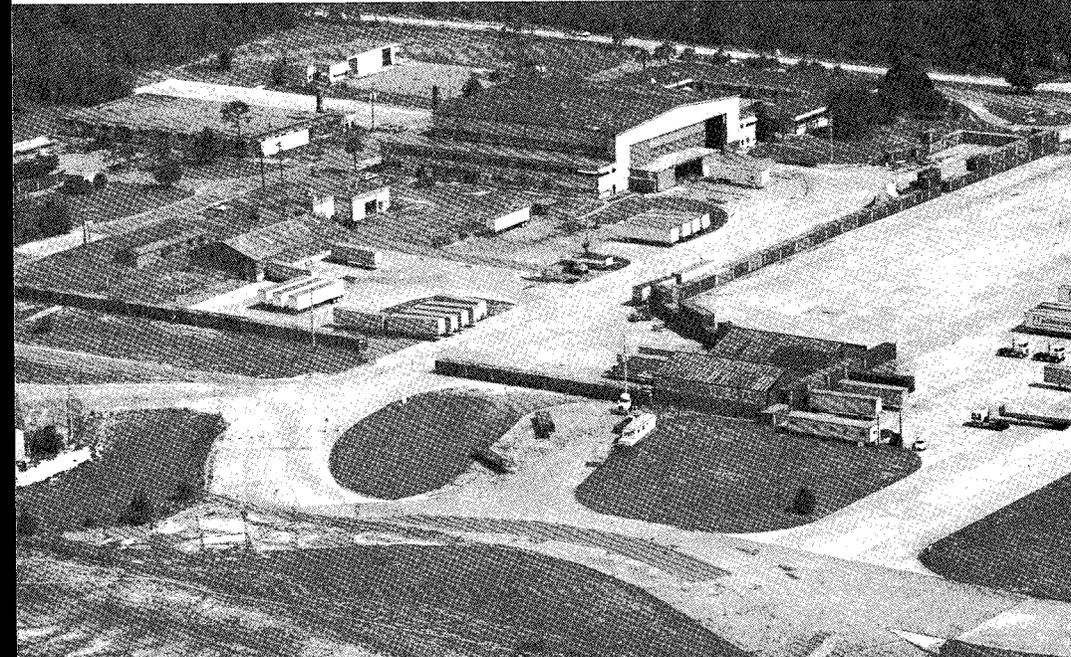


NABORS Trailer Factories

Plant I

South Central Plant

Mansfield, LA 71052
 100 W. Mouton Street
 On US Highway 171
 Tel. (318) 872-3131



Plant II

South Atlantic Plant

Jacksonville, FL 32218
 520 Cedar Bay Road
 East of I-95, Exit 125
 Tel. (904) 751-3750

Sales And Service Branches:
 Locations and (Mailing Addresses)

Dallas
 511 West Commerce Street, Dallas, TX 75208
 (P.O. Box 225091, Dallas, TX 75265)
 (214) 741-4791

Houston
 4101 Airline Drive, Houston, TX 77022
 (P.O. Box 16040, Houston, TX 77222)
 (713) 697-2857

Jackson
 Highway 49 South, Jackson, MS 39218
 (P.O. Box 154, Jackson, MS 39205)
 (601) 932-1511

Jacksonville
 520 Cedar Bay Road, Jacksonville, FL 32218
 (P.O. Box 26307, Jacksonville, FL 32218)
 (904) 751-3750

Mansfield
 100 W. Mouton Street, Mansfield, LA 71052
 (P.O. Box 979, Mansfield, LA 71052)
 (318) 872-3131

New Orleans
 999 W. Airline Highway, New Orleans, LA 70062
 (P.O. Box 536, Kenner, LA 70063)
 (504) 464-0401



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ENGINEERING SKETCH

GRAPHICAL REPRESENTATION
OF MVSS 571.115 AS IT
APPLIES TO TRUCK TRAILER
PRODUCTION IN EXCESS OF
500 UNITS PER YEAR

VEHICLE MODEL YEAR
 PLANT OF MANUFACTURE

SEQUENTIAL NUMBER
 ASSIGNED BY THE
 MANUFACTURER ---
 S4.5.3.3 SPECIFIES
 6 NUMERALS FOR THOSE
 WHO MANUFACTURE OVER
 500 UNITS OF ITS TYPE
 ANNUALLY.

1	I
2	N
3	T
4	ALPHA
5	ALPHA
6	NUMBER
7	NUMBER
8	NUMBER
9	ALPHA
10	ALPHA
11	NUMBER
12	NUMBER
13	NUMBER
14	NUMBER
15	NUMBER
16	NUMBER
17	NUMBER

FIRST SECTION

WORLD MANUFACTURER IDENTIFIER

SECOND SECTION

UNIQUELY IDENTIFIES THE ATTRIBUTES OF THE VEHICLE:

TRAILER:

- TYPE OF TRAILER
- SERIES
- BODY TYPE
- LENGTH
- AXLE CONFIGURATION

CHECK DIGIT

COMPUTE PER S4.5.3.3

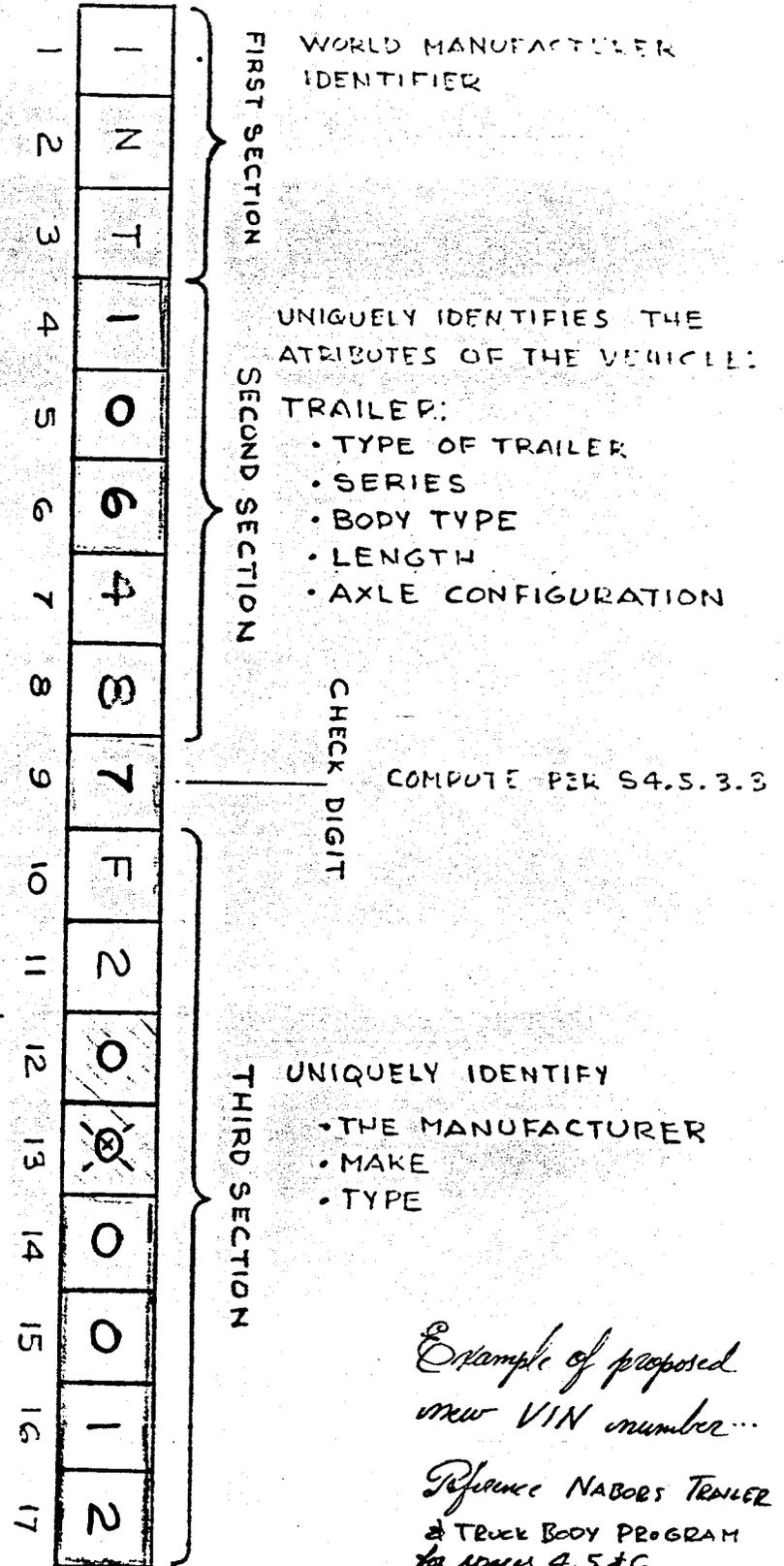
THIRD SECTION

UNIQUELY IDENTIFY

- THE MANUFACTURER
- MAKE
- TYPE

Graphic representation of S115 as we interpret the req

ENGINEERING SKETCH



KEY TO PROPOSED VIN INSERTION ABOVE

Ⓞ NABORS TRAILER & TRUCK BODY PROGRAM

Ⓞ TRAILER LENGTH

Ⓞ CHECK DIGIT

Ⓞ MODEL YEAR

Ⓞ PLANT OF MANUFACTURE

Ⓞ SPACES 12 & 13:

SPACE 12: Always "0"

SPACE 13: "O" EXCEPT WHEN TRAILER

IS NOT BUILT PER STD SPEC (SPACES

4, 5 & 6) INSERT "X". SPACES 4, 5 & 6

Ⓞ SEQUENTIAL NUMBER - SPACES 14 THROUGH 17

BEGIN AT "1" AT CHANGE OF MODEL YEAR.

VEHICLE MODEL YEAR

PLANT OF MANUFACTURE

SEQUENTIAL NUMBER ASSIGNED BY THE MANUFACTURER... S4.5.3.3 SPECIFIES 6 DIGETS

Example of proposed new VIN number...

Reference NABORS TRAILER & TRUCK BODY PROGRAM for spaces 4, 5 & 6

This 3-digit number is used in spaces 4, 5 & 6

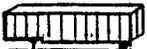
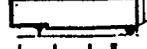
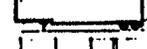
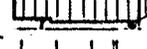
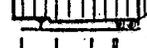
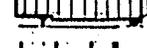
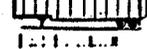
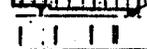
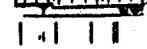
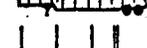
LABORS TRAILER AND TRUCK BODY PROGRAM

1) ALL TRAILER WEIGHTS ARE ESTIMATED
 2) GALVANIZED STEEL SHEET & POSTS
 3) INSULATED VEHICLES & TRAILERS
 4) ALL TRAILERS HAVE 2" X 4" FLOOR
 5) ALL TRAILERS HAVE 2" X 4" FLOOR
 6) ALL TRAILERS HAVE 2" X 4" FLOOR
 7) ALL TRAILERS HAVE 2" X 4" FLOOR
 8) ALL TRAILERS HAVE 2" X 4" FLOOR

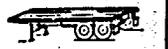
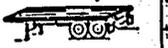
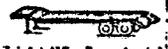
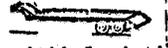
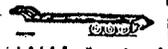
CATALOG NUMBER	BASIC CONFIGURATION	CHASSIS CONSTRUCTION		BODY CONFIGURATION		PRIMARY MATERIAL		STANDARD RUNNING GEAR		RATED LOAD CAPACITY		EMPTY WEIGHT	DIMENSIONS AND CUBIC VOLUME						
		FRAME	TYPE	SIDES	TOP	BODY FRAME	(B) (C)	AXLES	TIRES	AXLE (A) SUSPENSION (S)	FRAME (LBS)		LBS.	L ₁ FT.	W ₁ IN.	H ₁ IN.	INSIDE VOLUME CU. FT.		
												GEAR						AXLES	TIRES
100	VAN																		
101		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	SINGLE	20"	20,000 A 22,400 S	36,000	7,100	28'	102"	58"	13'6"	1,815		
102		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	TANDEN	20"	40,000 A 44,800 S	65,000	9,680	48'	102"	58"	13'6"	3,221		
103		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	GALVAN	B	SINGLE	20"	20,000 A 22,400 S	36,000	7,587	28'	102"	58"	13'6"	1,815		
104		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	GALVAN	B	TANDEN	20"	40,000 A 44,800 S	65,000	10,000	48'	102"	58"	13'6"	3,221		
105		STRAIGHT	MONOCOQUE	FRP	CLOSED	FRP	B	SINGLE	20"	20,000 A 22,400 S	36,000		28'	102"	58"	13'6"			
106		STRAIGHT	MONOCOQUE	FRP	CLOSED	FRP	B	TANDEN	20"	40,000 A 44,800 S	65,000		48'	102"	58"	13'6"			
107		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	SINGLE	20"	20,000 A 22,400 S	36,000	8,375	28'	94"	57"	13'6"	1,565		
108		STRAIGHT	MONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	TANDEN	20"	40,000 A 44,800 S	65,000	11,770	48'	94"	57"	13'6"	2,720		
109		STRAIGHT	FRAME	INTEGRAL SHEET & POST	CLOSED	STEEL	B	SINGLE	20"	20,000 A 22,400 S	36,000	8,544	28'	94"	57"	13'6"	1,815		
110		STRAIGHT	FRAME	INTEGRAL SHEET & POST	CLOSED	STEEL	B	TANDEN	20"	40,000 A 44,800 S	65,000	12,065	48'	94"	57"	13'6"	3,115		
112		STRAIGHT	MONOCOQUE	INTEGRAL SHEET & POST	OPEN	STEEL	B	TANDEN	20"	40,000 A 44,800 S	65,000	12,865	48'	94"	57"	13'6"	3,221		
113		STRAIGHT	MONOCOQUE	FRP	CLOSED	FRP	B	SINGLE	20"	20,000 A 22,400 S	40,000		28'	102"	58"	13'6"			
114		STRAIGHT	MONOCOQUE	FRP	CLOSED	FRP	B	TANDEN	20"	40,000 A 44,800 S	65,000		48'	102"	58"	13'6"			

HERITAGE

NABORS TRAILER AND TRUCK BODY PROGRAM

CATALOG NUMBER	BASIC CONFIGURATION	CHASSIS CONSTRUCTION		BODY CONFIGURATION		PRIMARY MATERIAL		STANDARD RUNNING GEAR		RATED LOAD CAPACITY		EMPTY WEIGHT	DIMENSIONS AND CUBIC VOLUME							
		FRAME	TYPE	SIDES	TOP	BODY FRAME	(B) (F)	AXLES	TIRES	AXLE (A) SUSPENSION (S)	FRAME (LBS)		LBS.	L.	L ₁	W.	W ₁	H.	H ₁	INSIDE VOL.
														FT.	FT.	IN.	IN.	IN.	IN.	CU. FT.
100	VAN																			
121		DROP (14")	HONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	SINGLE	8.25 x 15	20,000 A 22,400 S	30,000	9,750	40'	96"	92"	13'6"	106"		2,510	
122		DROP (14")	HONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	TANDEN	8.25 x 15	40,000 A 44,800 S	65,000	10,730	48'	102"	98"	13'6"	110"		3,229	
123		DROP (14")	HONOCOQUE	SHEET & POST	CLOSED	GALVAN	B	SINGLE	8.25 x 15	20,000 A 22,400 S	30,000	10,017	40'	96"	92"	13'6"	106"		1,740	
124		DROP (14")	HONOCOQUE	SHEET & POST	CLOSED	GALVAN	B	TANDEN	8.25 x 15	40,000 A 44,800 S	65,000	11,050	48'	102"	98"	13'6"	110"		3,229	
125		DROP (14")	HONOCOQUE	FRP	CLOSED	FRP	B	SINGLE	8.25 x 15	20,000 A 22,400 S	30,000		40'	96"		13'6"				
126		DROP (14")	HONOCOQUE	FRP	CLOSED	FRP	B	TANDEN	8.25 x 15	40,000 A 44,800 S	65,000		48'	102"		13'6"				
127		DROP (14")	HONOCOQUE	INTEGRAL SHEET & POST	CLOSED	STEEL	B	SINGLE	8.25 x 15	20,000 A 22,400 S	30,000	13,073	40'	96"	92"	13'6"	106"		2,510	
128		DROP (14")	HONOCOQUE	INTEGRAL SHEET & POST	CLOSED	STEEL	B	TANDEN	8.25 x 15	40,000 A 44,800 S	65,000	14,800	48'	102"	98"	13'6"	110"		3,230	
129		DROP (24")	HONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	SINGLE	20"	20,000 A 22,400 S	30,000	10,938	48'	102"	98"	13'6"	110"		2,823	
130		DROP (24")	HONOCOQUE	SHEET & POST	CLOSED	ALUMINUM	B	TANDEN	20"	40,000 A 44,800 S	65,000	10,900	48'	102"	98"	13'6"	110"		3,087	
131		DROP (24")	HONOCOQUE	INTEGRAL SHEET & POST	CLOSED	STEEL	B	SINGLE	20"	22,500 A 24,000 S	30,000	12,200	48'	102"	98"	13'6"	110"		2,5	
132		DROP (24")	HONOCOQUE	INTEGRAL SHEET & POST	CLOSED	STEEL	B	TANDEN	20"	40,000 A 44,800 S	65,000	15,480	48'	102"	98"	13'6"	110"		3,087	
134		DOUBLE DROP	HONOCOQUE	INTEGRAL SHEET & POST	OPEN	STEEL	B	TANDEN	20"	40,000 A 44,800 S	65,000	15,400	48'	102"	98"	13'6"	110"		3,555	

NABORS TRAILER AND TRUCK BODY PROGRAM

CATALOG NUMBER	BASIC CONFIGURATION	CHASSIS CONSTRUCTION		BODY CONFIGURATION		PRIMARY MATERIAL		STANDARD RUNNING GEAR		RATED LOAD CAPACITY		EMPTY WEIGHT LBS.	DIMENSIONS AND CUBIC VOLUME						
		FRAME	TYPE	SIDES	TOP	BODY FRAME	(B) (F)	AXLES	TIRES	AXLE (A) SUSPENSION (S) (LBS)	FRAME		LBS.	L ₁ FT.	W ₁ IN.	H ₁ IN.	INSIDE VOLL CU. FT.		
																		1	2
200	PLATFORM																		
202		STRAIGHT	FABRICATED MAIN BEAMS			STEEL	F	TANDEN	20"	40,000 A 48,000 S	80,000	11,982	45'	96"					
204		STRAIGHT	FABRICATED MAIN BEAMS			STEEL	F	TANDEN	20"	40,000 A 48,000 S	100,000 By 600	10,220	40'	96"					
206		DROP	FABRICATED MAIN BEAMS			STEEL	F	TANDEN	8.25 x 15	40,000 A 48,000 S	100,000	12,000	55'	96"					
300	LOWBED																		
302		SLANT	FABRICATED MAIN BEAMS			STEEL	F	TANDEN	8.25 x 15	40,000 A 48,000 S	80,000	11,860	42'	96"					
304		GOOSENECK	FABRICATED MAIN BEAMS			STEEL	F	TANDEN	8.25 x 15	40,000 A 48,000 S	70,000	12,365	35'	96"					
305		GOOSENECK	FABRICATED MAIN BEAMS			STEEL	F	3 AXLE	8.25 x 15	60,000 A 75,000 S	100,000	18,750	37'	96"					
306		GOOSENECK	FABRICATED MAIN BEAMS			STEEL	F	4 AXLE	8.25 x 15	80,000 A 100,000 S	120,000	20,250	32'	96"					

NABORS TRAILER AND TRUCK BODY PROGRAM

CATALOG NUMBER	BASIC CONFIGURATION	CHASSIS CONSTRUCTION		BODY CONFIGURATION		PRIMARY MATERIAL		
		FRAME	TYPE	SIDES	TOP	BODY FRAME	(B)	(C)
400	PIPE/POLE							
402		W ² BEAM				STEEL	F	
404		NONE - PIPE DRAWBAR				STEEL	F	
406		W ² BEAM				STEEL	F	
408		NONE - PIPE DRAWBAR				STEEL	F	
410		NONE - PIPE DRAWBAR				STEEL	F	
000	TRUCK BODY							
001		STRAIGHT CHANNEL RUNNER	SHEET & POST	CLOSED		ALUM ALUMINUM	B	
002		STRAIGHT CHANNEL RUNNER	SHEET & POST	CLOSED		ALUMINUM	B	
003		STRAIGHT CHANNEL RUNNER	FRP	CLOSED		FRP	B	
004		STRAIGHT CHANNEL RUNNER	SHEET & POST	CLOSED		ALUMINUM	B	
005		STRAIGHT CHANNEL RUNNER	SHEET & POST	CLOSED		ALUMINUM	B	

STANDARD RUNNING GEAR		RATED LOAD CAPACITY		EMPTY WEIGHT	DIMENSIONS AND CUBIC VOLUME					
AXLES	TIRES	AXLE (A) SUSPENSION (C)	FRAME (LBS)		LBS.	L ₁ FT.	V ₁ FT. IN.	H ₁ IN.	H ₂ IN.	INSIDE VOLUME CU. FT.
TANDEN	20"	40,000 A 44,000 S	65,000	9,000	40'		96"			
TANDEN	20"	40,000 A 44,000 S	65,000	8,500	40'		96"			
TANDEN	20"	40,000 A 44,000 S	65,000	19,500	36'		96"			
TANDEN	20"	40,000 A 44,000 S	65,000	6,500	40'		96"			
TANDEN	20"	40,000 A 44,000 S	65,000	6,500	40'		96"			