



ORIGINAL

P.O. BOX 979, MANSFIELD, LA 71052
(318) 872-3131 FAX: (318) 872-3128

B 1/29/91
o dy
11 Feb 91
CB

January 2, 1991

01-22-N11B-3957

National Highway Traffic Safety Administration
400 Seventh Street, SW
Washington, D.C. 20590

ATTENTION: VIN Coordinator

Dear Sir:

In studying the conformance of Nabors Trailers, Inc. to Part 565 of CFR49 I find that there may be a discrepancy in Section 565.5 paragraph (d). Therefore, I am writing this letter to notify you of past and future practices for assigning VIN by Nabors Trailers, Inc.

All trailers manufactured prior to manufacturing sequence number 2000 and prior to January 1991 used the following practice:

<u>VIN POSITION</u>	<u>DESCRIPTION</u>
1	1]
2	N] World Manufacturer Identifier
3	T]
4] Vehicle attributes based on the
5] attached product index. The product
6] number was used.
7]
8] Trailer length
9	Check digit
10	Model year
11	Plant location 1=Mansfield, 2=Jacksonville, FL
12	Always 0
13	X if a non-standard trailer, otherwise 0
14]
15] Production number
16]
17]

31 APR 2 A10:28
23 pgs
RECEIVED
MANSFIELD

All trailers manufactured beginning in January 1991 with manufacturing sequence number 2000 will be assigned using the following practice:

<u>VIN POSITION</u>	<u>DESCRIPTION</u>
1	1]
2	N] World Manufacturer Identifier
3	T]
4	Trailer type
5	Body style
6	Number of axles
7]
8] Trailer length
9	Check digit
10	Model year
11	Always 1
12	Always 0
13	X if a non-standard trailer, otherwise 0
14]
15] Production number
16]
17]

The trailer type and body styles are to be assigned as follows:

<u>TYPE</u>	<u>STYLE</u>
1 = Van	1 = straight floor, open top, aluminum wall
	2 = straight floor, open top, steel wall
	3 = straight floor, closed top, aluminum wall
	4 = straight floor, closed top, steel wall
	5 = drop floor, open top, aluminum wall
	6 = drop floor, open top, steel wall
	7 = drop floor, closed top, aluminum wall
	8 = drop floor, closed top, steel wall

<u>TYPE</u>	<u>STYLE</u>
2 = Platform	1 = lightweight, straight platform 2 = lightweight, drop platform 3 = heavy duty, straight platform 4 = heavy duty, drop platform
3 = Lowbed	1 = single drop, fixed neck 2 = single drop, mechanical folding neck 3 = single drop, hydraulic folding neck 4 = single drop, mechanical removable neck 5 = single drop, hydraulic removable neck 6 = double drop, fixed neck 7 = double drop, mechanical folding neck 8 = double drop, hydraulic folding neck 9 = double drop, mechanical removable neck 0 = double drop, hydraulic removable neck
4 = Dolly	1 = pin-on fixed 2 = articulating trailing
5 = Jeep	1 = standard
6 = Pipe & Pole	1 = pole, non-folding, with landing gear 2 = pole, non-folding, without landing gear 3 = pole, folding, with landing gear 4 = pole, folding, without landing gear 5 = pipe, non-folding, with landing gear 6 = pipe, non-folding, without landing gear 7 = pipe, folding, with landing gear 8 = pipe, folding, without landing gear
7 = Logging Trailers	1 = double decker 2 = shortwood hauler
8 = Utility Trailers	1 = tiltbed trailer 2 = beavertail trailer 3 = straight bed trailer
9 = Chassis	1 = straight beam 2 = single drop beam 3 = double drop beam

National Highway Traffic Safety Administration
Page 4
January 2, 1991

The attached basic program will be used to calculate the check digit.

Sincerely,

NABORS TRAILERS, INC.

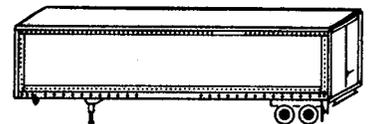
Dan Harrington

Dan Harrington
Chief Engineer

NABORS **Semitrailers and** **Truck Bodies**

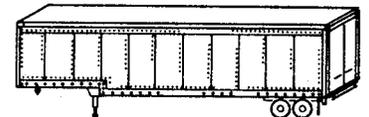
Van, 100 Series
Straight Floor

pages 2,3



Van, 120-130 Series
Drop Frame

pages 4,5



Platform, 200 Series

page 6



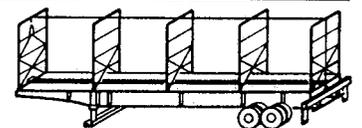
Lowbed, 300 Series

page 7



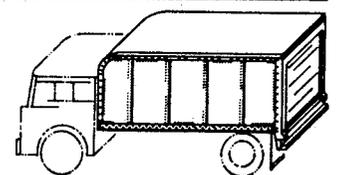
Pulpwood/Pipe/Pole,
400 Series

page 8

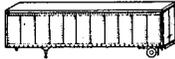
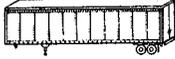


Truck Body, 000 Series

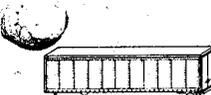
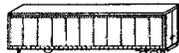
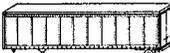
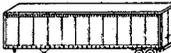
page 9



Van 100 Series

Product Number	101	102	103	104	105	106
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque	Straight Monocoque
Body Configuration Note 3*						
Sides Top	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed
Primary Material Note 4*						
Body	Aluminum	Aluminum	Galvanized Steel	Galvanized Steel	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
Standard Running Gear Note 5*						
Axle(s) Tires	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A) Suspension (S) Frame (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)
Empty Weight (LBS.) Note 7*	8,115	13,416	8,175	13,672	8,200	13,640
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"	(L): outside 28' inside 27'5"	(L): outside 48' inside 47'5"
Width (IN.)	(W): outside 102" inside 98½"	(W): outside 102" inside 100"	(W): outside 102" inside 100"			
Height (IN.)	(H): outside 13'6" inside 106"	(H): outside 13'6" inside 106"	(H): outside 13'6" inside 106"			
Inside Volume (CU. FT.)	(V): 1,972 CU. FT.	(V): 3,415 CU. FT.	(V): 1,972 CU. FT.	(V): 3,415 CU. FT.	(V): 2,039 CU. FT.	(V): 3,513 CU. FT.

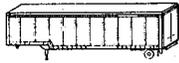
*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

 <h1>107</h1>	 <h1>108</h1>	 <h1>109</h1>	 <h1>110</h1>	 <h1>112</h1>	 <h1>113</h1>	 <h1>114</h1>
Straight Monocoque	Straight Monocoque	Straight Frame	Straight Frame	Straight Monocoque	Straight Monocoque	Straight Monocoque
Insulated Sheet & Post Closed	Insulated Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Open	Wedge Fiberglass Reinforced Plastic/Plywood (FRP) Closed	Wedge Fiberglass Reinforced Plastic/Plywood (FRP) Closed
Aluminum	Aluminum	Steel	Steel	Steel	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
 Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)
22,000 (A) 22,400 (S) 36,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)	22,000 (A) 22,400 (S) 40,000 (F)	44,000 (A) 44,800 (S) 65,000 (F)
8,375	11,170	8,544	12,965	13,885	8,230	13,735
 (L): outside 28' inside 27'5" (W): outside 96" inside 87" (H): outside 13'6" inside 106" (V): 1,862 CU. FT.	(L): outside 48' inside 47'5" (W): outside 96" inside 87" (H): outside 13'6" inside 106" (V): 3,216 CU. FT.	(L): outside 28' inside 27'5" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 1,842 CU. FT.	(L): outside 45' inside 44'6" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 2,980 CU. FT.	(L): outside 40' inside 47'6" (W): outside 96" inside 91½" (H): outside 13'6" inside 106" (V): 3,181 CU. FT.	(L): outside 28' inside 27'5" (W): outside 102" inside 100" (H): outside 13'6" inside 106" (V): 2,062 CU. FT.	(L): outside 48' inside 47'5" (W): outside 102" inside 100" (H): outside 13'6" inside 106" (V): 3,612 CU. FT.

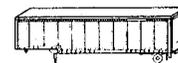
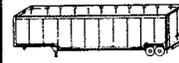
Van 120, 130 Series

120
42' OPEN TOP

119
OPEN TOP
DOUBLE DECK
CHIP VAN TYPE

Product Number	121	122	123	124	125	126
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque	Drop (14") Monocoque
Body Configuration Note 3*						
Sides	Sheet & Post	Sheet & Post	Sheet & Post	Sheet & Post	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
Top	Closed	Closed	Closed	Closed	Closed	Closed
Primary Material Note 4*						
Body	Aluminum	Aluminum	Galvanized Steel	Galvanized Steel	Fiberglass Reinforced Plastic/Plywood (FRP)	Fiberglass Reinforced Plastic/Plywood (FRP)
Standard Running Gear Note 5*						
Axles	Single	Tandem	Single	Tandem	Single	Tandem
Tires	8.25 x 15	8.25 x 15	8.25 x 15	8.25 x 15	8.25 x 15	8.25 x 15
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A)	22,000 (A)	44,000 (A)	22,000 (A)	44,000 (A)	22,000 (A)	44,000 (A)
Suspension (S)	22,400 (S)	44,800 (S)	22,400 (S)	44,800 (S)	22,400 (S)	44,800 (S)
Frame (F)	40,000 (F)	65,000 (F)	40,000 (F)	65,000 (F)	40,000 (F)	65,000 (F)
Empty Weight (LBS.) Note 7*	10,465	13,881	10,682	14,137	10,621	14,085
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"	(L): outside 40' inside 39'5"	(L): outside 48' inside 47'5"
Width (IN.)	(W): outside 96" inside 92½"	(W): outside 102" inside 98½"	(W): outside 96" inside 92½"	(W): outside 102" inside 98½"	(W): outside 96" inside 94"	(W): outside 102" inside 100"
Height (IN.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)	(H): outside 13'6" inside 106" (A.O.D.) 120" (B.O.D.)			
Inside Volume (CU. FT.)	(V): 2,946 CU. FT.	(V): 3,794 CU. FT.	(V): 2,946 CU. FT.	(V): 3,794 CU. FT.	(V): 3,010 CU. FT.	(V): 3,869 CU. FT.

*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

127	128	129	130	131	132	134
						
Drop (14") Monocoque	Drop (14") Monocoque	Drop (24") Monocoque	Drop (24") Monocoque	Drop (24") Monocoque	Drop (24") Monocoque	Double Drop Monocoque
Integral Sheet & Post Closed	Integral Sheet & Post Closed	Sheet & Post Closed	Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Closed	Integral Sheet & Post Open
Steel	Steel	Aluminum	Aluminum	Steel	Steel	Steel
Single 8.25 x 15	Tandem 8.25 x 15	Single 20" (nominal)	Tandem 20" (nominal)	Single 20" (nominal)	Tandem 20" (nominal)	Tandem 20" (nominal)
20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	20,000 (A) 22,400 (S) 36,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)	40,000 (A) 44,800 (S) 65,000 (F)
13,033	14,880	10,938	10,900	12,288	15,680	15,400
(L): outside 40' inside 39'6" (W): outside 96" inside 91 1/2" (H): outside 13'6" inside 102" (A.O.D.) 116" (B.O.D.) (V): 2,903 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97 1/4" (H): outside 13'6" inside 102" (A.O.D.) 116" (B.O.D.) (V): 3,742 CU. FT.	(L): outside 45' inside 44'6" (W): outside 102" inside 98" (H): outside 13'6" inside 106" (A.O.D.) 130" (B.O.D.) (V): 3,175 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 98" (H): outside 13'6" inside 106" (A.O.D.) 130" (B.O.D.) (V): 3,426 CU. FT.	(L): outside 45' inside 44'6" (W): outside 102" inside 97 1/4" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) (V): 3,177 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97 1/4" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) (V): 3,391 CU. FT.	(L): outside 48' inside 47'6" (W): outside 102" inside 97 1/4" (H): outside 13'6" inside 102" (A.O.D.) 126" (B.O.D.) 110" (B.O.R.D.) (V): 3,822 CU. FT.

Platform 200 Series

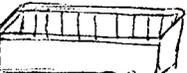
207 3-AXLE
SCL DROP

Product Number	202	204	206	201	205	208
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	Straight Fabricated Main Beams	Straight Fabricated Main Beams	Drop Fabricated Main Beams	STRAIGHT FABRICATED MAIN BEAM	DROP FABRICATED BEAMS	
Body Configuration Note 3*						
Primary Material Note 4*						
Frame	Steel	Steel	Steel	STEEL	STEEL	
Standard Running Gear Note 5*						
Axle(s)	Tandem	Tandem	Tandem	SINGLE	SINGLE	
Tires	20" (nominal)	20" (nominal)	8.25 x 15	20" (NOMINAL)		
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A) Suspension (S) Frame (F)	40,000 (A) 48,000 (S) 80,000 (F)	40,000 (A) 48,000 (S) 100,000 (F)	40,000 (A) 48,000 (S) 80,000 (F)			
Empty Weight (LBS.) Note 7*	11,082	12,000	11,140			
Dimensions Note 8*						
Length (FT.)	(L): outside 45'	(L): outside 40'	(L): outside 45' 10'6" (A.O.D.) 34'6" (B.O.D.)			
Width (IN.)	(W): outside 96"	(W): outside 96"	(W): outside 96"			

*See Footnotes, page 11.
For explanation of abbreviations and symbols, see page 11.

Lowbed 300 Series

153 - TANDEM JEEP

 <p>302</p>	 <p>304</p>	 <p>305</p>	 <p>306</p>	 <p>151</p>	 <p>152</p>	 <p>116 - STD MODEL</p>
<p>303 3 AXLE SLD</p> <p>Slant Fabricated Main Beams</p>	<p>Gooseneck WF-Beams Main Beams</p>	<p>Gooseneck WF-Beams Main Beams</p>	<p>Gooseneck Fabricated Main Beams</p>			<p>118 - LIGHTWEIGHT MODEL</p> <p>STRAIGHT MONOCOQUE</p>
						<p>SHEET & POST OPEN</p>
<p>Steel</p>	<p>Steel</p>	<p>Steel</p>	<p>Steel</p>			<p>ALUMINUM</p>
<p>Tandem 8.25 x 15</p>	<p>Tandem 8.25 x 15</p>	<p>3 Axle 8.25 x 15</p>	<p>4 Axle 8.25 x 15</p>	<p>SINGLE AXLE</p>	<p>TANDEM AXLE</p>	<p>TANDEM AXLE 20" (NOMINAL)</p>
<p>40,000 (A) 48,000 (S) 80,000 (F)</p>	<p>40,000 (A) 44,000 (S) 70,000 (F)</p>	<p>60,000 (A) 75,000 (S) 100,000 (F)</p>	<p>80,000 (A) 100,000 (S) 120,000 (F)</p>			<p>44,000 (A) 44,800 (S) 65,000 (F)</p>
<p>11,860</p>	<p>12,365</p>	<p>18,750</p>	<p>26,250</p>			
<p>(L): outside 42' deck 20'</p> <p>(W): outside 96"</p>	<p>(L): outside 35' deck 18'</p> <p>(W): outside 96"</p>	<p>(L): outside 37' deck 14'</p> <p>(W): outside 96"</p>	<p>(L): outside 52' deck 22'</p> <p>(W): outside 96"</p>			<p>(L) OUTSIDE 42' INSIDE 41'-5"</p> <p>(W) OUTSIDE 96" INSIDE 92 1/2"</p> <p>(H) OUTSIDE 13'-6" INSIDE 106"</p>

302 - 306

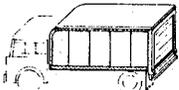
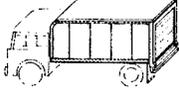
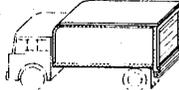
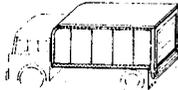
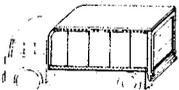
Pulpwood/Pipe/Pole 400 Series

Product Number	402	404 _u	406	408	410	411 _x
Basic Configuration Note 1*						
Chassis Construction Note 2*						
Frame Type	WF-Beams	none	WF-Beams	none	none	
		Pipe Draw Bar		Pipe Draw Bar	Pipe Draw Bar	
Body Configuration Note 3*						
Sides						
Top						
Primary Material Note 4*						
Body Frame	Steel	Steel	Steel	Steel	Steel	
Standard Running Gear Note 5*						
Axle(s)	Tandem	Tandem	Tandem	Tandem	Tandem	
Tires	20" (nominal)					
Rated Load Capacity (LBS.) Note 6*						
Axle(s) (A)	40,000 (A)	40,000 (A)	40,000 (A)	40,000 (A)	40,000 (A)	
Suspension (S)	44,800 (S)	44,000 (S)	44,800 (S)	44,000 (S)	44,000 (S)	
Frame (F)	65,000 (F)		65,000 (F)			
Empty Weight (LBS.) Note 7*	9,600	8,500	10,300	6,500	6,500	
Dimensions & Cubic Volume Note 8*						
Length (FT.)	(L): outside 40'	(L): outside 40'	(L): outside 36'	(L): outside 40'	(L): outside 40'	
Width (IN.)	(W): outside 96"					
Height (IN.)						
Inside Volume (CU. FT.)						

*See Footnotes, page 11.

**Outside height is dependent on truck chassis
For explanation of abbreviations and symbols, see page 11.

Truck Body 000 Series

001 	002 	003 	004 	005 	
Straight Channel Runners	Straight Channel Runners	Straight Channel Runners	Straight Channel Runners	Straight Channel Runners	
Sheet & Post Closed	Sheet & Post Closed	Fiberglass Reinforced Plastic/Plywood (FRP) Closed	Insulated Sheet & Post Closed	Insulated Sheet & Post Closed	
Aluminum Steel	Galvanized Steel Steel	Fiberglass Reinforced Plastic/Plywood (FRP) Steel	Aluminum Steel	Galvanized Steel Steel	
3,800	3,938	3,930	4,120	4,258	
<p>2440"</p> <p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 92½"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,243 CU. FT.</p>	<p>2610</p> <p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 92½"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,243 CU. FT.</p>	<p>3280"</p> <p>(L): outside 22' inside 21'6"</p> <p>(W): outside 96" inside 94"</p> <p>(H): outside ** inside 90"</p> <p>(V): 1,263 CU. FT.</p>	<p>3000"</p> <p>(L): outside 22' inside 21'4"</p> <p>(W): outside 96" inside 89½"</p> <p>(H): outside ** inside 85"</p> <p>(V): 1,127 CU. FT.</p>	<p>3120"</p> <p>(L): outside 22' inside 21'4"</p> <p>(W): outside 96" inside 89½"</p> <p>(H): outside ** inside 85"</p> <p>(V): 1,127 CU. FT.</p>	

Customer Service

Parts

Nabors Trailers, Inc. operates six parts and service branches in the South Central and South Atlantic region (see page 12). The Parts Department stocks over 2500 line items of replacement parts, all immediately available to serve the needs of the trucker. Contact the parts manager at the nearest Nabors branch (see telephone numbers on page 12).

Major Categories Of Assemblies And Parts In Stock

1. Suspension and Running Gear Components
 - axle
 - brake
 - spring
 - suspension
 - wheel
2. Frame and Body Components
 - bumper blocks
 - corner sections
 - doors
 - flooring
 - lift gates
 - landing gear
 - wall and roof sections
 - scuff lining
3. Truck/Tractor Components
 - fifth wheel
 - headache racks
 - hose-air
 - hose-electrical
 - lights
4. Miscellaneous Parts
 - electrical parts
 - connectors
 - cargo restraints
 - paint
 - trailer hardware

Repair Service

Nabors Trailers offers a complete repair service to the commercial trailer operation. The company operates six sales-service branches, which have over 40 indoor service bays available, complete with the best tools and service machinery, staffed by competent mechanics. Each branch also has a complete paint booth facility for painting all categories of trailer, truck bodies and truck chassis. We solicit your business. Contact the branch service manager (see telephone numbers on page 12).

Major Categories Of Service Provided

1. Suspension and Running Gear
 - Complete suspension, axle, brake and wheel service.
2. Frame and Body
 - All repairs to frame and body including frame straightening.
3. Truck/Tractor
 - Repair to fifth wheels, air and electrical connections, installation of headache racks and other accessories.

Financing

Nabors Trailers, Inc., through its affiliated company, Bayou Acceptance Corp. (Shreveport, LA), provides a source to qualified buyers of Nabors transportation equipment for competitive financing and/or leasing. Contact the VP Sales in Mansfield, LA (see telephone numbers on page 12).

Vehicles manufactured by NABORS TRAILERS, INC. are designed to be operated at legal highway speeds in the service for which they were intended and in accordance with the Gross Axle Weight Rating (GAWR) shown on the trailer certification plate located near the front of the vehicle. Operation of the vehicle outside these limitations is against Federal Law and will void any responsibility on the part of the manufacturer. NABORS TRAILERS, INC. recommends that every owner and operator establish and maintain a Preventive Maintenance Program and keep maintenance records as required by the United States Department of Transportation.

CHASSIS 250 SERIES

251	252	253	255	256	257	209
STRAIGHT WF BEAM	STRAIGHT WF BEAM	STRAIGHT WF BEAM	DROP WF BEAM	DROP WF BEAM	DROP WF BEAM	DOUBLE DROP
STEEL	STEEL	STEEL	STEEL	STEEL	STEEL	STEEL
SINGLE	TANDEM	3 AXLES	SINGLE	TANDEM	3 AXLES	3 AXLES
4,000 1,000	40,000 44,000	60,000 66,000	20,000 24,000	40,000 44,000	60,000 66,000	60,000 66,000
13'-0"	40'-0"	40'-0"	40'-0"	13'-0"	40'-0"	
36"	36"	36"	36"	36"	36"	

501

SA. BRUSH
TR. 960A
26' LG
72" SIDES
STEEL

502

TANDEM
AL. WALK
IN

142

3-AXLE
AL. VAN
W/FRP
FRONT

155

TANDEM
TRAINING
DOLLY

225

TILT BED
TANDEM

150

S.A. JEEP

156

HYD STEEL-
40LB TANDEM
DOLLY

154 3 AXLE JEEP

253 - 3 AXLE FEAT
254 - 4 OR 5 AXLE FEAT

DOWELL 8-833-TWF



252-X

DBL SLOPING DROP 3 AXLE

308



258 - S.A. DOWELL L-406

259 - TANDEM DOWELL L-406

319 30 Lower

INTRA-COMPANY CORRESPONDENCE

DATE January 23, 1986

Cy Blackburn

TO _____ ATTENTION James McDonald

OFFICE

FROM _____ WRITER _____

OFFICE

SUBJECT: PRODUCTION ORDER WRITING

Effective immediately, please expand the writing of Production Orders to include the appropriate Product Series Number (Reference Product Index Issued September 23, 1985).

The Product Series Number shall be inserted on the order format as follows:

New Production Order Form: On Line 3 of the title block and in vertical alignment with the word Model two lines below.

Old Production Order Form: Immediately following Model Designation in Parenthesis.

FOR: jab

173
8

11R24.5 G114

Specifications, descriptions, and illustrative material in this literature are as accurate as known at time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment. Contact nearest dealer or factory salesperson for up-to-date information on available equipment, options, accessories, and prices.

- *1. Products shown in this catalog are standard production units. Nabors Trailers, Inc. would be pleased to quote on any special or custom-made trailer or truck body not shown in this catalog.
- *2. Chassis construction information is in accordance with TTMA recommended practice, July 25, 1984. The word "Monocoque" refers to a design in which the trailer body or shell is the principal load carrying element.
- *3. "Sheet and Post" designates a wall design using vertical hat posts extending between bottom and top rail onto which the outer skin is riveted.
- *4. Material designation applies to either body or frame as indicated.
- *5. Tire designation applies to standard tires. Many tire options are available.
- *6. Load capacity ratings are determined by manufacturer's axle and suspension ratings. Frame capacity rating as stated, refers to gross vehicle weight (combined trailer and payload weight) with payload evenly distributed full length of trailer floor.
- *7. Empty weight stated within $\pm 3\%$ refers to basic configuration without options or accessories.
- *8. Dimensions apply to standard products. Volume corresponds to these dimensions. Other dimensions and volumes available. Van outside height calculated on basis of tractor fifth wheel height of 48".

Explanation Of Abbreviations And Symbols Used In This Product Index

1. Dimensional

L Length
W Width
H Height
V Volume
IN. or (") Inches
FT. or (') Feet
CU. FT. Cubic Feet

2. Weight

LBS. Pounds

3. Construction

A Axle
F Frame
S Suspension
A.O.D. Ahead of Drop
B.O.D. Behind of Drop
B.O.R.D. Behind of Rear Drop
WF Wide - Flange

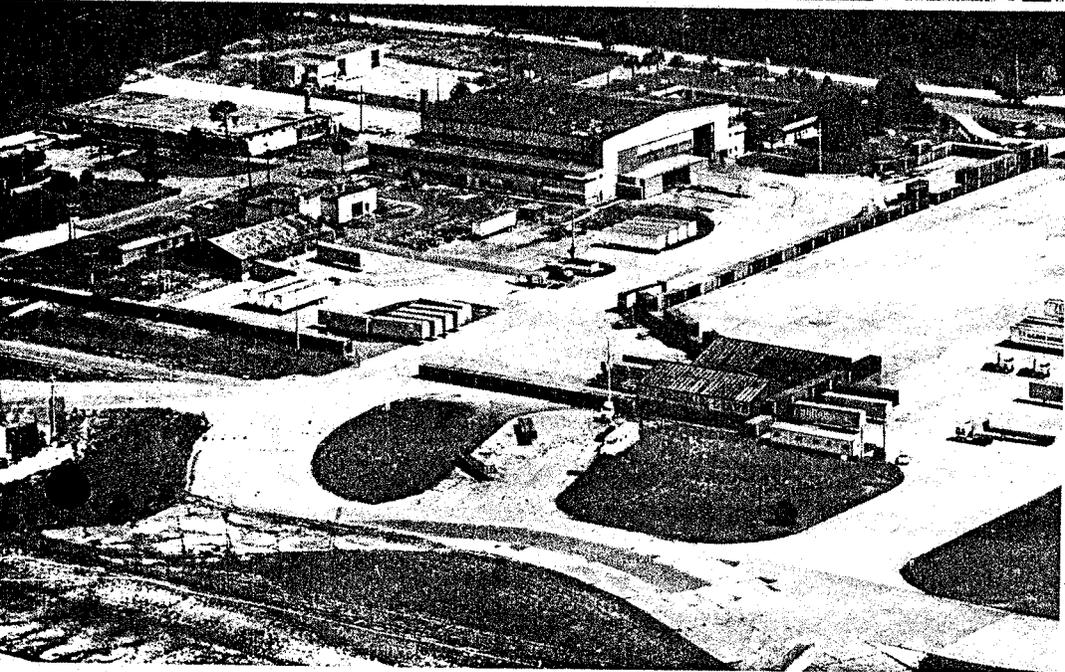
4. Materials

FRP Fiberglass Reinforced Plastics

5. Other

TTMA Truck Trailers Manufacturer's Association

Specifications, descriptions, and illustrative material in this literature are as accurate as known at time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment. Contact nearest dealer or factory salesperson for up-to-date information on available equipment, options, accessories, and prices.



NABORS Trailer Factories

Plant I

South Central Plant

Mansfield, LA 71052
100 W. Mouton Street
On US Highway 171
Tel. (318) 872-3131

Plant II

South Atlantic Plant

Jacksonville, FL 32218
520 Cedar Bay Road
East of I-95, Exit 125
Tel. (904) 751-3750

Sales And Service Branches: Locations and (Mailing Addresses)

Dallas
511 West Commerce Street, Dallas, TX 75208
(P.O. Box 225091, Dallas, TX 75265)
(214) 741-4791

Houston
4101 Airline Drive, Houston, TX 77022
(P.O. Box 16040, Houston, TX 77222)
(713) 697-2857

Jackson
Highway 49 South, Jackson, MS 39218
(P.O. Box 154, Jackson, MS 39205)
(601) 932-1511

Jacksonville
520 Cedar Bay Road, Jacksonville, FL 32218
(P.O. Box 26307, Jacksonville, FL 32218)
(904) 751-3750

Mansfield
100 W. Mouton Street, Mansfield, LA 71052
(P.O. Box 979, Mansfield, LA 71052)
(318) 872-3131

New Orleans
999 W. Airline Highway, New Orleans, LA 70062
(P.O. Box 536, Kenner, LA 70063)
(504) 464-0401

NABORS TRAILERS

INC.

```

10 REM VEHICLE IDENTIFICATION NUMBER PROGRAM
20 WRITE"This program calculates the VIN for any number of trailers."
30 WRITE"Each number or letter is entered individually in accordance with
40 WRITE"the instructions prompted on the screen"
50 WRITE
60 WRITE
70 INPUT "press return to continue",BLANK
80 CLS
90 WRITE
100 WRITE
110 WRITE" A1 A2 A3 B1 B2 B3 B4 B5 B6 C1 C2 C3 C4 C5 C6 C7 C8"
120 WRITE"|1 |N |T |1 |A |4 |0 |2 |[2]|A |1 |0 |0 |0 |1 |0 |0 |"
130 WRITE"The VIN has three sections as labeled above"
140 WRITE"THE EXPLANATION OF EACH DIGIT IS AS FOLLOWS "
150 WRITE"SECTION A"
160 WRITE"A1=COUNTRY OF MANUFACTURER"
170 WRITE"A2&A3=SAE ASSIGNED MANUFACTURER IDENTIFICATION A2=N,A3=T"
180 WRITE"NOTE: SECTION A WILL ALWAYS BE THE SAME"
190 WRITE"SECTION B"
200 WRITE"B1=TYPE OF TRAILER."
210 WRITE"B2=BODY TYPE OF THE TRAILER"
204 WRITE"B3=NUMBER OF AXLES ON THE TRAILER"
210 WRITE"B4 & B5 = LENGTH "
220 WRITE"B6 = CHECK DIGIT"
230 WRITE"SECTION C"
240 WRITE"C1 = MODEL YEAR, YEAR MANUFACTURED"
250 WRITE"C2 = PLANT OF MANUFACTURE"
260 WRITE"C3 = 0 "
270 WRITE"C4 = 0 FOR STANDARD TRAILERS, OTHERWISE IF DIFFERENT FROM SPEC'S = X"
280 WRITE"C5 - C8 = PRODUCTION SEQUENCE "
290 INPUT " Please enter the number of trailers to be processed. ",N
300 CLS
310 NO=N
320 V1=1!
330 V2=5!
340 V3=3!
350 WRITE
360 WRITE
370 WRITE" The first three numbers have entered for you !"
380 WRITE
390 WRITE
400 WRITE" Please enter the correct trailer type"
410 WRITE" VAN=1, PLATFORM=2, LOWBED=3, DOLLY=4, JEEP=5"
430 WRITE" PIPE & POLE=6, LOG=7, UTILITY=8, CHASSIS=9 "
440 INPUT"",SER
460 IF SER = 1 THEN GOTO 1210
470 IF SER = 2 THEN GOTO 540
480 IF SER = 3 THEN GOTO 710
490 IF SER = 4 THEN GOTO 620
495 IF SER = 5 THEN GOTO 861
500 IF SER = 6 THEN GOTO 870
510 IF SER = 7 THEN GOTO 1050
520 IF SER = 8 THEN GOTO 1140
530 IF SER = 9 THEN GOTO 950
540 WRITE
550 WRITE"TYPE 2 - PLATFORM TRAILERS"
560 WRITE" 1=LIGHTWEIGHT STRAIGHT PLATFORM"
570 WRITE" 2=LIGHTWEIGHT DROP PLATFORM"
580 WRITE" 3=FB80 OR FBSD STYLE STRAIGHT PLATFORM"
590 WRITE" 4=FB80 OR FBSD STYLE DROP PLATFORM"

```

```

600 INPUT"Please enter the proper body style.",MD
610 GOTO 1280
620 WRITE"TYPE4 - DOLLY"
630 WRITE" 1=PIN-ON FIXED"
640 WRITE" 2=ARTICULATING TRAILING"
710 WRITE"TYPE 3 - LOWBED TRAILERS"
720 WRITE" 1=SINGLE DROP, FIXED GOOSENECK"
730 WRITE" 2=SINGLE DROP, MECHANICAL FOLDING NECK"
740 WRITE" 3=SINGLE DROP, HYDRAULIC FOLDING NECK"
750 WRITE" 4=SINGLE DROP, MECHANICAL REMOVABLE NECK"
760 WRITE" 5=SINGLE DROP, HYDRAULIC REMOVABLE NECK"
770 WRITE" 6=DOUBLE DROP, FIXED GOOSENECK"
780 WRITE" 7=DOUBLE DROP, MECHANICAL FOLDING NECK"
790 WRITE" 8=DOUBLE DROP, HYDRAULIC FOLDING NECK"
800 WRITE" 9=DOUBLE DROP, MECHANICAL REMOVABLE NECK"
810 WRITE" 0=DOUBLE DROP, HYDRAULIC REMOVABLE NECK"
850 INPUT"Please enter the proper model number. ",MD
860 GOTO 1280
861 WRITE"TYPE 5 - JEEP"
862 WRITE" 1=STANDARD"
863 INPUT"Please enter the proper model number. ",MD
866 GOTO 1280
870 WRITE"TYPE 6 - PIPE & POLE TRAILERS"
880 WRITE" 1=POLE, NON-FOLDING, SETOUT LANDING GEAR"
890 WRITE" 2=POLE, NON-FOLDING, NO LANDING GEAR"
900 WRITE" 3=POLE, FOLDING DRAWBAR, SETOUT LANDING GEAR"
910 WRITE" 4=POLE, FOLDING DRAWBAR, NO LANDING GEAR"
920 WRITE" 5=PIPE, NON-FOLDING, SETOUT LANDING GEAR"
921 WRITE" 6=PIPE, NON-FOLDING, NO LANDING GEAR"
923 WRITE" 7=PIPE, FOLDING DRAWBAR, SETOUT LANDING GEAR"
925 WRITE" 8=PIPE, FOLDING DRAWBAR, NO LANDING GEAR"
930 INPUT "Please enter the proper model number. ",MD
940 GOTO 1280
950 WRITE"TYPE 9 - CHASSIS ONLY"
960 WRITE" 1=STRAIGHT BEAM CHASSIS"
970 WRITE" 2=SINGLE DROP BEAM CHASSIS"
980 WRITE" 3=DOUBLE DROP BEAM CHASSIS"
1030 INPUT"Please enter the proper model number. ",MD
1040 GOTO 1280
1050 WRITE"TYPE 7 - LOGGING TRAILERS"
1060 WRITE" 1=DOUBLE DECKER"
1070 WRITE" 2=SHORTWOOD HAULER"
1120 INPUT"Please enter the proper model number. ",MD
1130 GOTO 1280
1140 WRITE"TYPE 8 - UTILITY TRAILERS"
1150 WRITE" 1=TILTBED TRAILERS"
1160 WRITE" 2=BEAVERTAIL TRAILERS"
1170 WRITE" 3=STRAIGHT BED TRAILERS"
1190 INPUT"Please enter the proper model number. ",MD
1200 GOTO 1280
1210 WRITE"TYPE 1 - VAN TRAILERS"
1220 WRITE" 1=STRAIGHT FLOOR, OPEN TOP, ALUMINUM"
1230 WRITE" 2=STRAIGHT FLOOR, OPEN TOP, STEEL"
1240 WRITE" 3=STRAIGHT FLOOR, CLOSED TOP, ALUMINUM"
1250 WRITE" 4=STRAIGHT FLOOR, CLOSED TOP, STEEL"
1260 WRITE" 5=DROP FLOOR, OPEN TOP, ALUMINUM"
1270 WRITE" 6=DROP FLOOR, OPEN TOP, STEEL"
1272 WRITE" 7=DROP FLOOR, CLOSED TOP, ALUMINUM"
1274 WRITE" 8=DROP FLOOR, CLOSED TOP, STEEL"
1276 INPUT"Please enter the proper model number.",MD

```

```

1280 WRITE" Please enter the number of axles on the trailer.  "
1290 INPUT" number of axles. Use 0 for 10 ",V6
1300 V4=SER
1310 V5=MD
1330 WRITE" Please enter the length of the trailer (in feet) with a comma betwee
1340 INPUT" the digits (two digits must be used)  ",V7,V8
1350 CLS
1360 WRITE
1370 WRITE
1380 CLS
1390 WRITE
1400 WRITE
1410 WRITE"Please enter the corresponding year letter.  "
1420 WRITE" 1985 - F      1989 - K      1992 - P      1997 - V  "
1430 WRITE" 1986 - G      1990 - L      1994 - R      1998 - W  "
1440 WRITE" 1987 - H      1991 - M      1995 - S      1999 - X  "
1450 INPUT" 1988 - J      1992 - N      1996 - T      2000 - Y  ",V9$
1460 CLS
1470 IF V9$="F" THEN V9=6
1480 IF V9$="G" THEN V9=7
1490 IF V9$="H" THEN V9=8
1500 IF V9$="J" THEN V9=1
1510 IF V9$="K" THEN V9=2
1520 IF V9$="L" THEN V9=3
1530 IF V9$="M" THEN V9=4
1540 IF V9$="N" THEN V9=5
1550 IF V9$="P" THEN V9=7
1560 IF V9$="R" THEN V9=9
1570 IF V9$="S" THEN V9=2
1580 IF V9$="T" THEN V9=3
1590 IF V9$="U" THEN V9=4
1600 IF V9$="V" THEN V9=5
1610 IF V9$="W" THEN V9=6
1620 IF V9$="X" THEN V9=7
1630 IF V9$="Y" THEN V9=8
1640 WRITE
1650 WRITE
1660 VA=1
1670 CLS
1680 WRITE
1690 VB=0
1700 WRITE
1710 INPUT"Enter a X if the trailer is not standard; otherwise press the return
1720 IF VC$="X" THEN VC=7 ELSE VC=0
1730 IF VC=7 THEN GOTO 1750
1740 VC$=STR$(VC)
1750 CLS
1760 WRITE
1770 WRITE" Please enter the four digits for the production sequence with  "
1780 WRITE" commas between each of the digits.  "
1790 INPUT " ",VD,VE,VF,VG
1800 V1P=V1*8!
1810 V2P=V2*7!
1820 V3P=V3*6!
1830 V4P=V4*5!
1840 V5P=V5*4!
1850 V6P=V6*3!
1860 V7P=V7*2!
1870 V8P=V8*10!
1880 V9P=V9*9!

```

```

1890 VAP=VA*8!
1900 VBP=VB*7!
1910 VCP=VC*6!
1920 VDP=VD*5!
1930 VEP=VE*4!
1940 VFP=VF*3!
1950 VGP=VG*2!
1960 TOT=V1P+V2P+V3P+V4P+V5P+V6P+V7P+V8P+V9P+VAP+VBP+VCP+VDP+VEP+VFP+VGP
1970 V2$="N "
1980 V3$="T"
1990 IF N<NO THEN GOTO 2030
2000 LPRINT"The Vehicle Identification Number for ";NO;" trailer(s) is as follow
2010 LPRINT
2020 LPRINT
2030 CHKD$=CINT((TOT/11-(INT(TOT/11)))*11)
2040 IF CHKD$=10 THEN CHKD$="X " ELSE GOTO 2090
2050 LPRINT V1;V2$;V3$;V4;V5;V6;V7;V8;CHKD$;V9$;VA;VB;VC$;VD;VE;VF;VG
2060 LPRINT
2070 LPRINT
2080 GOTO 2120
2090 LPRINT V1;V2$;V3$;V4;V5;V6;V7;V8;CHKD$;V9$;VA;VB;VC$;VD;VE;VF;VG
2100 LPRINT
2110 LPRINT
2120 IF N=1 THEN GOTO 2260
2130 N=N-1
2140 VG=VG+1
2150 IF VG=10 THEN VG=0 ELSE GOTO 1800
2160 VF=VF+1
2170 IF VF=10 THEN VF=0 ELSE GOTO 1800
2180 VE=VE+1
2190 IF VE=10 THEN VE=0 ELSE GOTO 1800
2200 VD=VD+1
2210 IF VD=10 THEN VD=0 ELSE GOTO 1800
2220 VG=VG+1
2230 GOTO 1800
2260 END

```