

**FIELD TECHNICAL REPORT**



TCN DOC# <b>FTR-5VB134951</b>		Affiliate TMS	Dept. QA-Powertrain	Source FTS	Location REG-SET	Ref 30539-1	Date 12/15/2005
Problem Area Base Vehicle	Primary Model Avalon	Model Year 2006	Production Date 09-2005	Odometer 1249 mi	VIN (confirm 17 characters): 4T1BK36B26U [REDACTED]		
Condition Title MIL Light "ON" DTC P2111- Throttle Actuator Control System - Stuck Open- Debris							

**Do not type in YELLOW shaded fields - Input data from Web page or RDM:**

Repair Date 11/28/05	Optional Ref.	Optional Approval
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**Condition Description:**

The customer states the Check Engine Light came "ON".

**Diagnostic Steps:**

Vehicle had DTC P2111. ( Throttle Actuator Control System- Stuck Open) stored in its memory and was in limp mode when test driven. Technician removed intake air box and examined throttle body for any foreign matter and observed a piece of plastic stuck under the throttle plate

**Probable Cause**

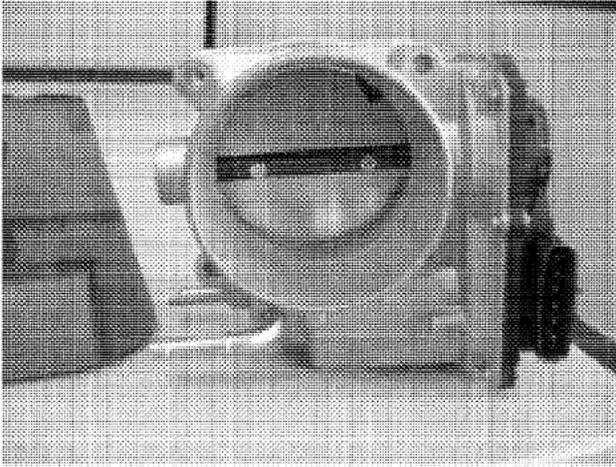
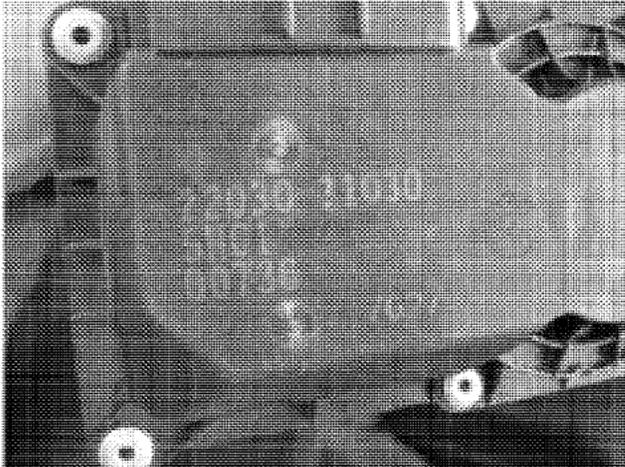
There is a small piece of plastic that is trapped under the throttle blade.

Part # 1: 2203031030	Part # 2:	Part # 3:	Parts Disposition: Have part / will ship	Parts Shipping Destination: CQEC
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**Repair Process**

Dealer replaced the throttle body.

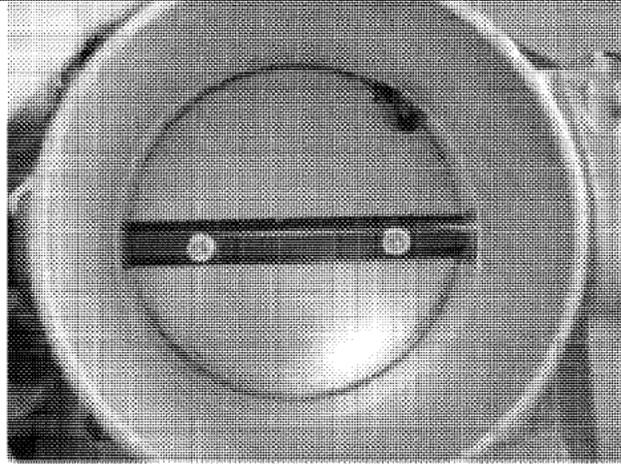
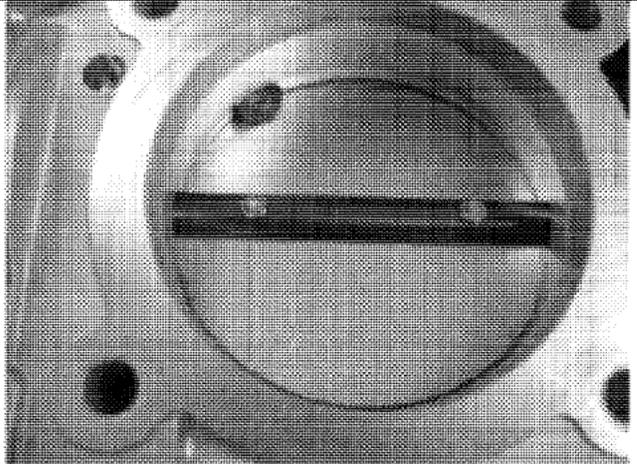
**Attachment 1: PRCS**

	
Piece of plastic stuck under throttle plate causing MIL ON P2111	Stamped Information on Throttle Body 22030-31030 5H01 00736 7G27

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Additional view of plastic piece stuck under throttle plate	Additional view of plastic piece stuck under throttle plate

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**Attachment 1: Parts Recovery Control Sheet**

Do not type in SHADED fields. If the **Final Destination** field below is "scrap", properly dispose of the part.

Orig Tracking

VIN

Doc No.



<b>Final Destination:</b> CQEC		SETR#:	CQE Eng:	N/A
<b>Importer: (Applies to TMC Shipments Only)</b>		Deliver to:	住所:	
North America EDER Gr., Technical Dept. #1 Overseas Customer Service Technical Div. TOYOTA MOTOR CORPORATION Nisshin Education & Training Center 5-210, SAKAE, NISSHIN, AICH, 470-0113 Japan		Attn:	宛先:	
		Tel:	Tel:	
T-STAR				
Note: If this FTR contains more than one VIN, create a table in the report containing VIN, production date, and odometer				FOR CUSTOMS USE: Used Parts Value
<b>1</b>	Part # 1: 2203031030 Comments:	Part Description BODY ASSY, THROTTLE W/MOTOR	Qty. 1	Used Part Value \$ 112 .00
<b>2</b>	Part # 2: Comments:	Part Description	Qty. 0	Used Part Value \$ 0 .00
<b>3</b>	Part # 3: Comments:	Part Description	Qty. 0	Used Part Value \$ 0 .00
<b>4</b>	Part # 4: Comments:	Part Description	Qty. \$	Used Part Value .00