


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	DES
	A	DRAWING NUMBER WAS 2921-213	12/11/2013	DW
	B	REMOVED TAPPED HOLES AND CENTER CUT OUT; DIMENSION 172-2 [6.78] WAS 185.47 [7.30]; DRAWING TITLE WAS "BENCH CENTER BEARING SUPPORT PLATE"	12/23/2013	DW

MATERIAL: PL9.5 (3/8") x 172-3 (6 13/16") x 243.9 (9 5/8")

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:  DECIMAL: ANGLES: MACHINED: X ±1 ±.5 X.X ±.5 X.XX ±.15  ASME Y14.5M - 1994 DO NOT SCALE DRAWING		<b>VEHICLE RESEARCH and TEST CENTER</b>		 NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION	
		APPROVALS	DATE		
MATERIAL 1018 Steel, Mild		DRAWN Dave Walker	2/13/2012	BENCH FRAME CENTER STIFFENER PLATE CHILD SIDE IMPACT SLED	
HEAT TREAT		DESIGNER Dave Walker			
FINISH		CHECKED		SIZE A2	REV B
		ENGINEER		DRAWING NUMBER 2921-314	
		APPROVED		SCALE: 1:1	SHEET 1 OF 1