



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	DES
	A	DRAWING TITLE WAS HEXCEL FRAME ASSEMBLY, CHANGED TITLE OF ITEMS 1 THRU 7 IN PARTS LIST, DRAWING NUMBER WAS 2921-515	12/10/2013	DW

ITEM	QTY	PART NUMBER	DESCRIPTION
8	2	9000274	NUT, HEX 1/2-13
7	2	2921-237	HONEYCOMB FRAME GUSSET PLATE
6	2	2921-236	HONEYCOMB FRAME BUMPER TUBE END CAP
5	2	2921-235	HONEYCOMB FRAME BUMPER TUBE
4	1	2921-234	HONEYCOMB FRAME HONEYCOMB SUPPORT PLATE
3	1	2921-233	HONEYCOMB FRAME BACK PLATE
2	5	2921-232	HONEYCOMB FRAME EXTENSION TUBE
1	1	2921-231	HONEYCOMB FRAME BASE PLATE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:			VEHICLE RESEARCH and TEST CENTER		NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION	
DECIMAL: X ±.1 X.X ±.5 X.XX ±.15	ANGLES: ±.5	MACHINED:	APPROVALS	DATE	SIZE	DRAWING NUMBER
DO NOT SCALE DRAWING			DRAWN Dave Walker	2/13/2012	A1	2921-230
ASME Y14.5M - 1994			DESIGNER Mike Vanvoorhis	11/5/2012		
MATERIAL			CHECKED		SCALE: 0.5:1	SHEET 1 OF 1
HEAT TREAT			ENGINEER			
FINISH			APPROVED			