



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	BY
	A	DRAWING TITLE WAS HEXCEL FRAME GUSSET PLATE, DRAWING NUMBER WAS 2921-522	12/5/2013	DW

MATERIAL: PL 6.4 (1/4") x 50.8 (2") x 50.8 (2")

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMAL: ANGLES: MACHINED: X ±1 ±.5° ✓ X.X ±.5 X.XX ±.15 ASME Y14.5M - 1994 DO NOT SCALE DRAWING		VEHICLE <i>RESEARCH</i> and <i>TEST CENTER</i>		 NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION	
		APPROVALS	DATE	HONEYCOMB FRAME GUSSET PLATE	
		DRAWN Dave Walker	2/13/2012	 CHILD SIDE IMPACT SLED	
		DESIGNER Mike Vanvoorhis	11/5/2012		
MATERIAL Steel, Mild		CHECKED		SIZE A3	DRAWING NUMBER 2921-237
HEAT TREAT		ENGINEER		SCALE: 1:1	REV A
FINISH		APPROVED		SHEET 1 OF 1	