

TP-222-03
July 20, 1993

U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION

LABORATORY TEST PROCEDURE

FOR

FMVSS 222

School Bus Passenger Seating And
Crash Protection



SAFETY ASSURANCE
Office of Vehicle Safety Compliance
Room 6111, NSA-30
400 Seventh Street, SW
Washington, DC 20590

OVSC LABORATORY TEST PROCEDURE No. 222
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REFERENCES - SAE J826 & SAE J383

1. PURPOSE AND APPLICATION

The Office of Vehicle Safety Compliance (OVSC) provides contractor laboratories with Laboratory Test Procedures as guidelines for obtaining compliance test data. The data are used to determine if a specific vehicle or item of motor vehicle equipment meets the minimum performance requirements of the subject Federal Motor Vehicle Safety Standard (FMVSS). The purpose of the OVSC Laboratory Test Procedures is to present a uniform testing and data recording format, and provide suggestions for the use of specific equipment and procedures. If any contractor views any part of an OVSC Laboratory Test Procedure to be in conflict with a Federal Motor Vehicle Safety Standard (FMVSS) or observes deficiencies in a Laboratory Test Procedure, the contractor is required to advise the Contracting Officer's Technical Representative (COTR) and resolve the discrepancy prior to the start of compliance testing.

Every contractor is required to submit a detailed test procedure to the COTR before initiating the compliance test program. The procedure must include a step-by-step description of the methodology to be used. The contractor's test procedure shall contain a complete listing of test equipment with make and model number and a detailed check-off sheet. The list of test equipment shall include instrument accuracy and calibration dates. All equipment shall be calibrated in accordance with the manufacturer's instructions. There shall be no contradictions between the Laboratory Test Procedure and the contractor's in-house test procedure. Written approval of the in-house test procedures shall be obtained from the COTR before initiating the compliance test program. The OVSC Laboratory Test Procedures are not intended to limit or restrain a contractor from developing or utilizing any testing techniques or equipment which will assist in procuring the required compliance test data. These Laboratory Test Procedures do not constitute an endorsement or recommendation for use of any product or method. However, the application of any such testing technique or equipment is subject to prior approval of the COTR.

NOTE: The OVSC Laboratory Test Procedures, prepared for the limited purpose of use by independent laboratories under contract to conduct compliance tests for the OVSC, are not rules, regulations or NHTSA interpretations regarding the meaning of a FMVSS. The Laboratory Test Procedures are not intended to limit the requirements of the applicable FMVSS(s). In some cases, the OVSC Laboratory Test Procedures do not include all of the various FMVSS minimum performance requirements. Recognizing applicable test tolerances, the Laboratory Test Procedures may specify test conditions that are less severe than the minimum requirements of the standard. In addition, the Laboratory Test Procedures may be modified by

1. PURPOSE AND APPLICATION....Continued

the OVSC at any time without notice, and the COTR may direct or authorize contractors to deviate from these procedures, as long as the tests are performed in a manner consistent with the standard itself and within the scope of the contract. Laboratory Test Procedures may not be relied upon to create any right or benefit in any person. Therefore, compliance of a vehicle or item of motor vehicle equipment is not necessarily guaranteed if the manufacturer limits its certification tests to those described in the OVSC Laboratory Test Procedures.

2. GENERAL REQUIREMENTS

Federal Motor Vehicle Safety Standard (FMVSS) No. 222 sets forth the minimum requirements for school bus passenger seating and crash protection. The purpose of this standard is to reduce the number of deaths and the severity of injuries that result from the impact of school bus occupants against structures within the vehicle during crashes and sudden driving maneuvers.

Standard 222 applies to school buses in two separate classes:

Class 1. Vehicles with a gross vehicle weight rating of more than 4,536 kilograms, Kg.

Class 2. Vehicles with a gross vehicle rating of 4,536 Kg or less.

REQUIREMENTS

Class 1. All requirements under S5(a) of FMVSS 222.

NOTE:

When a wheelchair location is positioned in front of a seat on Class 1 school buses, a restraining barrier must be provided between the seat and the wheelchair location, in order to compartmentalize the passengers in the seat.

Class 2. All requirements under S5(b) of FMVSS 222. The requirements under S5(b) specify that these vehicles must also meet the requirements of FMVSSs 208, 209, 210 as they apply to multipurpose passenger vehicles. The requirements of standards 208 and 210 shall be met at W seating positions in a bench seat. Class 2 vehicles must also meet all the requirements under S5 of FMVSS 222 except:

2. GENERAL REQUIREMENTS....Continued

- S5.2 Restraining Barrier
 - S5.2.1 Barrier Seat Separation
 - S5.2.2 Barrier Position and Rear Surface Area
 - S5.2.3 Barrier Performance Forward

3. SECURITY

The contractor shall provide appropriate security measures to protect the OVSC vehicles from unauthorized personnel during the entire compliance testing program. The contractor is financially responsible for any acts of theft and/or vandalism which occur during the storage of vehicles. Any security problems which arise shall be reported by telephone to the Industrial Property Manager (IPM) Office of Contracts and Procurement, within 2 working days after the incident. A letter containing specific details of the security problem will be sent to the IPM (with copy to COTR) within 48 hours.

The contractor shall protect and segregate the data that evolves from compliance testing before and after each vehicle test. No information concerning the vehicle compliance testing programs shall be released to anyone except the COTR, unless specifically authorized by the COTR or the COTR's Branch or Division Chief.

NOTE: NO INDIVIDUALS OTHER THAN CONTRACTOR PERSONNEL DIRECTLY INVOLVED IN THE COMPLIANCE PROGRAM OR OVSC PERSONNEL, SHALL BE ALLOWED TO WITNESS COMPLIANCE TESTS UNLESS AUTHORIZED BY THE COTR.

4. GOOD HOUSEKEEPING

Contractors shall maintain the entire vehicle compliance testing area, test fixtures and instrumentation in a neat, clean and painted condition with test instruments arranged in an orderly manner consistent with good test laboratory housekeeping practices.

5. TEST SCHEDULING AND MONITORING

The contractor shall submit a school bus test schedule to the COTR prior to conducting the first compliance test. Tests shall be completed as required in the contract. Scheduling of school bus tests shall be adjusted to permit vehicles to be tested to other FMVSSs as may be required by the OVSC. All school bus compliance testing shall be coordinated with the COTR in order to allow monitoring by the COTR and/or other OVSC personnel if desired.

6. TEST DATA DISPOSITION

The contractor shall make all school bus preliminary compliance test data available to the COTR at the test site within 4 hours after the test. Final test data, including digital printouts and computer generated plots (if applicable), shall be furnished to the COTR within 5 working days. Additionally, the contractor shall analyze the preliminary test results as directed by the COTR. All backup data sheets, strip charts, recordings, plots, technician's notes, etc., shall be either sent to the COTR or destroyed at the conclusion of each delivery order, purchase order, etc.

7. GOVERNMENT FURNISHED PROPERTY (GFP)

ACCEPTANCE OF VEHICLE

The Contractor has the responsibility of accepting the test vehicle from either a dealer or a vehicle transporter. In both instances, the contractor acts in the OVSC's behalf when signing an acceptance of the test vehicle. If the vehicle is delivered by a dealer, the contractor must check to verify the following:

- A. Tires and wheel rims are new.
- B. There are no dents or other interior or exterior flaws.
- C. The vehicle has been properly prepared and is in running condition.
- D. The glove box contains an Owner's Manual, warranty document, consumer information, and extra set of keys.
- E. Proper fuel filler cap is supplied on the test vehicle.
- F. Seats and, if applicable, barriers are not deformed.

7. GOVERNMENT FURNISHED PROPERTY (GFP)....Continued

If the test vehicle is delivered by a government contracted transporter, the contractor should check for damage which may have occurred during transit.

A "Vehicle Condition" form will be supplied to the contractor by the COTR when the test vehicle is transferred from the new car dealer or between test contracts. The upper half of the form describes the vehicle in detail, and the lower half provides space for a detailed description of the post test condition. Vehicle Condition forms must be returned to the COTR with the copies of the Final Test Report or the reports will NOT be accepted.

NOTIFICATION OF COTR

The COTR must be notified within 24 hours after a vehicle has been delivered.

8. CALIBRATION OF TEST INSTRUMENTS

Before the contractor initiates the safety compliance test program, a test instrumentation calibration system will be implemented and maintained in accordance with established calibration practices. Guidelines for setting up and maintaining such calibration systems are described in MIL-C-45662A, Calibration System Requirements. The calibration system shall be setup and maintained as follows:

- A. Standards for calibrating the measuring and test equipment will be stored and used under appropriate environmental conditions to assure their accuracy and stability.
- B. All measuring instruments and standards shall be calibrated by the contractor, or a commercial facility, against a higher order standard at periodic intervals NOT TO EXCEED SIX (6) MONTHS. Records, showing the calibration traceability to the National Institute of Standards and Technology (NIST), shall be maintained for all measuring and test equipment.
- C. All measuring and test equipment and measuring standards will be labeled with the following information:
 - (1) Date of calibration
 - (2) Date of next scheduled calibration
 - (3) Name of the technician who calibrated the equipment

8. CALIBRATION OF TEST INSTRUMENTS

- D. A written calibration procedure shall be provided by the contractor which includes as a minimum the following information for all measurement and test equipment:
- (1) Type of equipment, manufacturer, model number, etc.
 - (2) Measurement range
 - (3) Accuracy
 - (4) Calibration interval
 - (5) Type of standard used to calibrate the equipment (calibration traceability of the standard must be evident)
 - (6) The actual procedures performed to do the calibrations.
- E. Records of calibration for all test instrumentation shall be kept by the contractor in a manner which assures the maintenance of established calibration schedules. All such records shall be readily available for inspection when requested by the COTR. The calibration procedure must be approved by the COTR before the test program commences.
- F. Test equipment shall receive a calibration check immediately prior to and after the test. This check will be recorded by the test technician(s) and included in the final report.

NOTE: In the event of a failure to the standard's minimum performance requirements, additional calibration checks of some critically sensitive test equipment and instrumentation may be required for verification of accuracy. The necessity for the calibration will be at the COTR's discretion and will be performed without additional cost.

9. PHOTOGRAPHIC DOCUMENTATION

Photographs shall be color, 8 inches by 10 inches, and properly focused for clear images. A tag, label or placard identifying the school bus model, NHTSA number and date or item of equipment part number and date shall appear in each photograph and must be legible. Each photograph shall be labeled as to the subject matter.

9. PHOTOGRAPHIC DOCUMENTATION....Continued

As a MINIMUM the following photographs shall be included in each vehicle final test report:

- A. Left side view of school bus
- B. Right side view of school bus
- C. 3/4 frontal view from left side of school bus
- D. 3/4 rear view from right side of school bus
- E. Closeup view of the vehicle's certification label including the chassis manufacturers label if applicable.
- F. Closeup view of vehicle's tire information label
- G. Views of vehicle's interior, front to rear and rear to front
- H. Actual test equipment setup (pretest and post test) and test results for each school bus which will include the following:
 - (1) Pretest and post test condition of each seat, barrier, seat belt anchorage, wheelchair securement anchorage, and wheelchair occupant restraint anchorage that was tested
 - (2) Actual head form and knee form setup
 - (3) Fit of seat belt on applicable test dummy
 - (4) Additional photographs of any damage or noncompliance condition which cannot be seen in the above photographs

10. DEFINITIONS

ABSORBED ENERGY

Total energy minus the recoil energy.

ATTACHMENT POINT

Any point where the seat is fastened to the vehicle floor or side wall. Any point where structural components of the seat frame are joined.

10. DEFINITIONS....Continued

BUS

Motor vehicle with motive power, except a trailer, designed for carrying more than 10 persons. Carrying capacity is determined by identifying the number of designated seating positions in the vehicle as defined in 49 CFR Part 571.3. In determining vehicle carrying capacity, wheelchair seating positions are not designated seating positions, however wheelchair positions are counted in determining vehicle seating capacity. Designated seating position uses the term person in its definition and a driver is considered a person for both the computation of designated seating positions and vehicle capacity. (571.3)

CONTACT AREA

Maximum area bounded by outline curves of the individual contact prints and non-intersecting tangent line segments between contact print outline curves. Contact prints are only those transfers resulting from contact between the form and the test surface, as opposed to those transfers resulting from an obvious splatter of the transfer medium.

CONTACTABLE SURFACE

Any surface that is contactable from any direction by the head form within the following zone:

- A. Horizontal plane 305 mm and a horizontal plane 1016 mm above the SRP
- B. Vertical longitudinal plane tangent to the inboard (aisle side) edge of the seat
- C. Vertical longitudinal plane 82 mm inboard of the outboard edge of the seat
- D. Vertical transverse plane through the SRP, and a vertical transverse plane 762 mm forward of the SRP except any surface on the front of a seat back or restraining barrier 76 mm or more below the top of the seat back or restraining barrier. (S4)

FMVSS

Federal Motor Vehicle Safety Standard

10. DEFINITIONS....Continued

FORCE-DEFLECTION ZONE

Limits within which the seat and barrier must perform during the forward force application phase of the test as shown in Figure 1. (S5.1.3(a))

SEAT BACK AND RESTRAINING BARRIER FORCE DEFLECTION ZONE (FORWARD TEST)

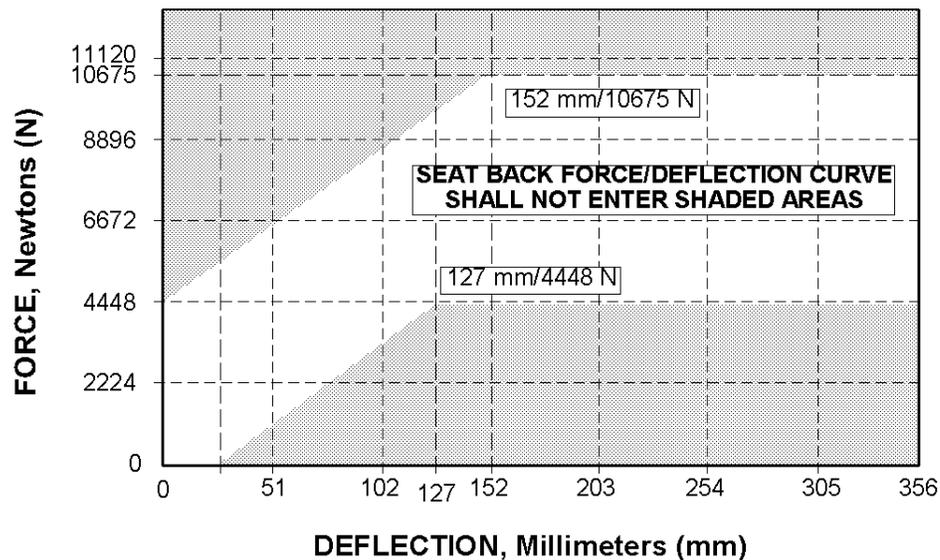


FIGURE 1

GROSS VEHICLE WEIGHT RATING (GVWR)

Gross Vehicle Weight Rating means the value specified by the manufacturer as the loaded weight of a single vehicle.

HEAD FORM

Head form, shown in Figure 2, for the measurements of HIC, energy, contact area, and resisting force is a rigid surface comprised of two hemispherical shapes. The total weight of the two hemispheres and all other attachments is 5.21 Kg. The first of the two hemispherical shapes has a diameter of 164 mm. The second of the two hemispherical shapes has a 50.8 mm diameter and is centered to protrude from the outer surface of the first hemispherical shape. The surface roughness of the hemispherical shapes does not exceed 0.0016 mm, root mean square (RMS). (S6.6)

10. DEFINITIONS....Continued

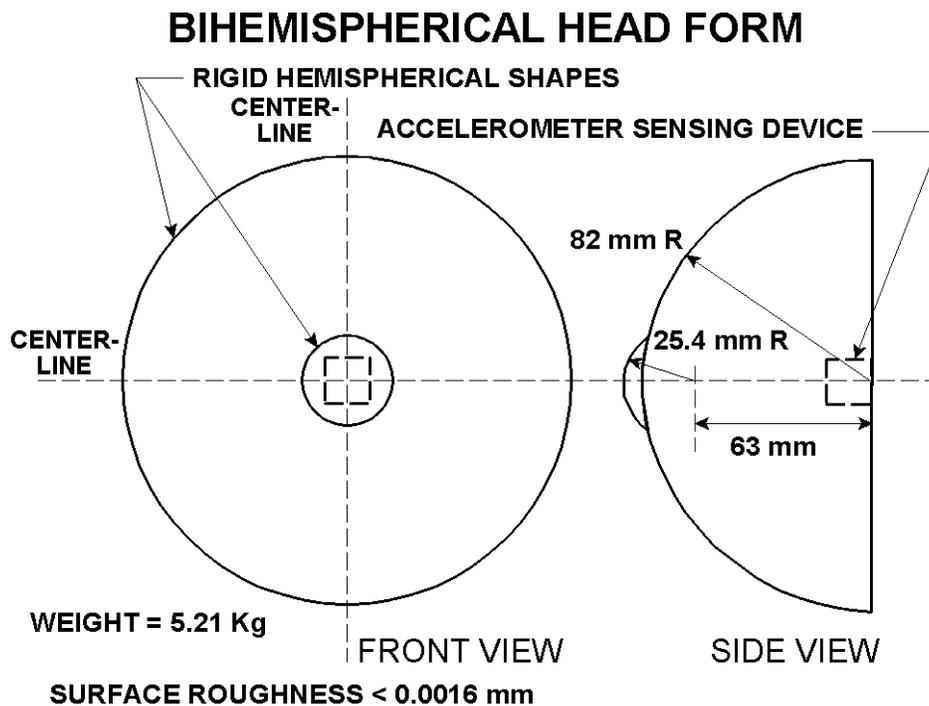


FIGURE 2

KNEE FORM

Knee form, shown in Figure 3, for measurement of resisting force and contact area is a rigid 76 mm diameter cylinder, with an equivalent weight of 4.53 Kg, that has one rigid hemispherical end with a 38 mm radius forming the contact surface of the knee form. The hemispherical surface roughness does not exceed 0.0016 mm RMS. (S6.7)

LOADING BAR

Rigid cylinder, shown in Figure 4, with an outside diameter of 152 mm that has hemispherical ends with a radii of 76 mm and with a surface roughness that does not exceed 0.0016 mm, root mean square (RMS). The length of the loading bar is 102 mm less than the width of the seat back which is measured in the horizontal plane at the required loading bar position for each test. The stroking mechanism applies force through a pivot attachment at the centerpoint of the loading bar which allows the loading bar to rotate in a horizontal plane 30 degrees in either direction from the transverse position. (S6.5)

10. DEFINITIONS....Continued

KNEE FORM

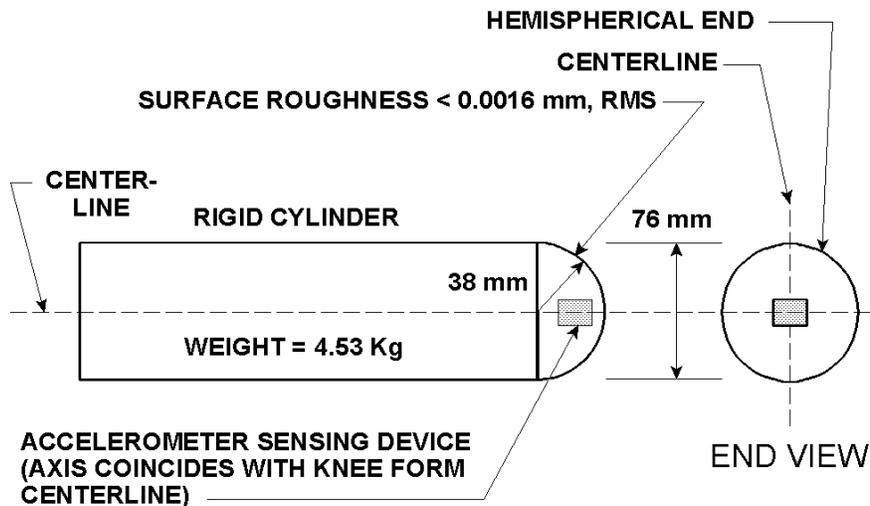


FIGURE 3

LOADING BAR

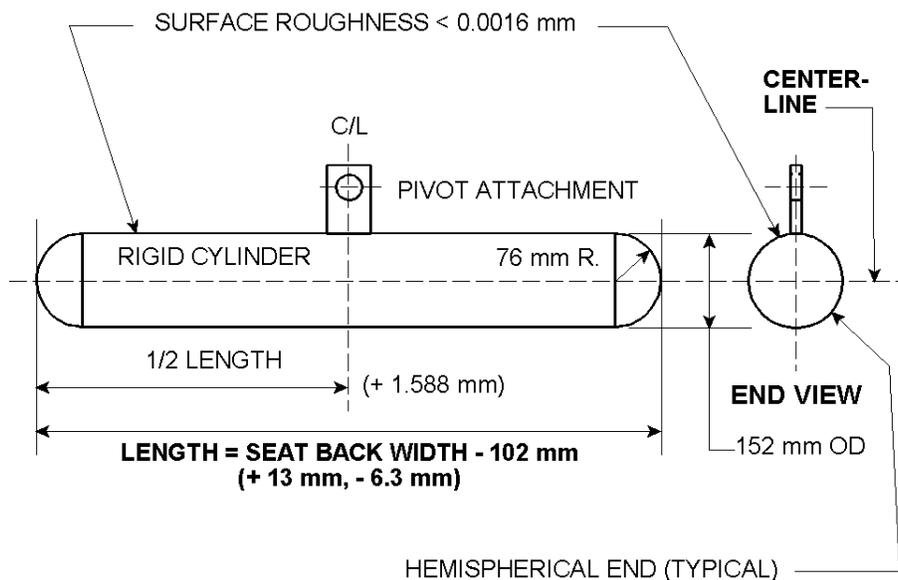


FIGURE 4

10. DEFINITIONS....Continued

REARMOST SEAT

In cases where there are no provisions for passengers behind this seat who could impact with it in a crash situation, it has been EXEMPTED from the forward and rearward performance requirements of the standard.

SCHOOL BUS

A bus, shown in Figure 5, that is sold, or introduced into interstate commerce, for purposes that include carrying students to and from school or related events, but does not include a bus designed and sold for operation as a common carrier in urban transportation. (571.3)

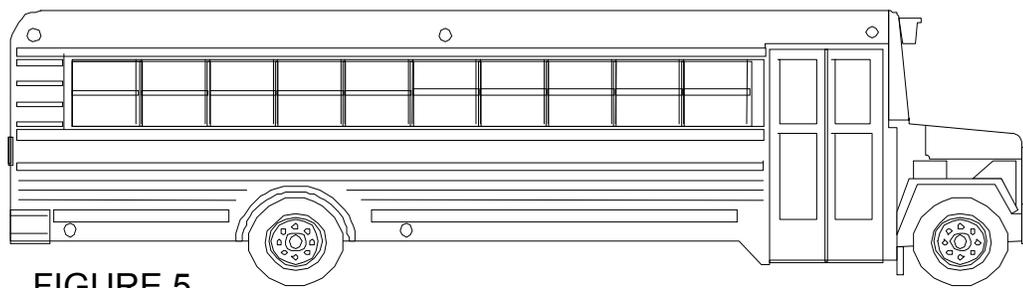


FIGURE 5

SCHOOL BUS PASSENGER SEAT

Seat in a school bus, other than the driver's seat. (S4)

SEATING REFERENCE POINT (SRP)

Manufacturer's design reference point which-

- A. Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle;
- B. Has coordinates established relative to the designed vehicle structure;
- C. Simulates the position of the pivot center of the human torso and thigh;
and
- D. Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, Manikins for Use in Defining Vehicle Seating Accommodations, Nov 1962 (571.3).

10. DEFINITIONS....Continued**STROKING DEVICE**

Method to accelerate the head form or knee form to the desired velocity.

"W"

The number of seating positions considered to be in a bench seat, and is calculated as the bench width in millimeters (mm) divided by 381 and rounded to the nearest whole number. (S4.1)

11. PRETEST REQUIREMENTS

Prior to conducting any compliance tests, contractors are required to submit a detailed in-house compliance test procedure to the COTR which includes:

- A. A step-by-step description of the methodology to be used.
- B. A written quality control (QC) procedure which shall include calibrations, the data review process, report review, and the people assigned to perform QC on each task.
- C. A complete listing of test equipment which shall include instrument accuracy and calibration dates
- D. Detailed checkoff lists to be used during the test and during data review.

There shall be no contradiction between the OVSC Laboratory Test Procedure and the contractor's in-house test procedure. The procedures shall cover all aspects of testing from vehicle receipt to submission of the final report. Written approval must be obtained from the COTR before initiating the compliance test program so that all parties are in agreement.

TEST DATA LOSS

- A. Invalid Test Description -- An invalid compliance test is one which does not conform precisely to all requirements/specifications of the OVSC Laboratory Test Procedure and Statement of Work applicable to the test.

11. PRETEST REQUIREMENTS....Continued

- B. Invalid Test Notification -- The contractor shall notify NHTSA of any test not meeting all requirements and specifications of the OVSC Laboratory Test Procedure and Statement of Work applicable to that test, by telephone, within 24 hours of the test and send written notice to the COTR within 48 hours of the test completion.
- C. Retest Notification -- The Contracting Officer of NHTSA is the only NHTSA official authorized to notify the contractor that a retest is required. The retest shall be completed within 2 weeks after receipt of notification by the Contracting Officer that a retest is required.
- D. Waiver of Retest -- NHTSA, in its sole discretion, reserves the right to waive the retest requirement. This provision shall not constitute a basis for dispute over the NHTSA's waiving or not waiving any requirement.
- E. Test Vehicle – NHTSA shall furnish only one vehicle for each test ordered. The Contractor shall furnish the test vehicle required for the retest. The retest vehicle shall be equipped as the original vehicle. The original vehicle used in the invalid test shall remain the property of NHTSA, and the retest vehicle shall remain the property of the Contractor. The Contractor shall retain the retest vehicle for a period not exceeding 180 days if it fails the test. If the retest vehicle passes the test, the Contractor may dispose of it upon notification from the COTR that the test report has been accepted.
- F. Test Report – No test report is required for any test which is determined to be invalid unless NHTSA specifically decides, in writing, to require the Contractor to submit such report. The test data from the invalid test must be safeguarded until the data from the retest has been accepted by the COTR. The report and other required deliverables for the retest vehicle are required to be submitted to the COTR within 3 weeks after completion of the retest.
- G. Default – The contractor is subject to default and subsequent procurement costs for nondelivery of valid or conforming tests (pursuant to the Termination For Default clause in the contract.
- H. NHTSA's Rights – None of the requirements herein stated shall diminish or modify the rights of NHTSA to determine that any test submitted by the Contractor does not conform precisely to all requirements/specifications of the OVSC Laboratory Test Procedure and Statement of Work applicable to the test.

11. PRETEST REQUIREMENTS....Continued

TEST EQUIPMENT DESCRIPTION

The following is a list of the minimum suggested test equipment needed to evaluate the minimum performance requirements as outlined in FMVSS 222.

- A. A loading bar in accordance with the requirements given in the Definition of Terms.
- B. A head form in accordance with the requirements given in the Definition of Terms.
 - (1) An acceleration sensing device whose output is recorded in a data channel that conforms to the requirements for a 1,000 Hz channel class as specified in SAE Recommended Practice J211a, Dec 1971. (S6.6.2)
 - (2) A stroking device constructed such that the direction of travel of the head form is not affected by impact with the surface being tested at the force levels called for in FMVSS 222. (S6.6.3)
 - (3) The acceleration sensing device will be oriented so that its axis of acceleration coincides with the straight line connecting the centerpoints of the two hemispherical outer surfaces which constitute the head form shape. (S6.6.3)
- C. A knee form in accordance with the requirements given in the Definition of Terms.
 - (1) An acceleration sensing device whose output is recorded in a data channel that conforms to the requirements of a 600 Hz channel class as specified in the SAE Recommended Practice J211a, Dec 1971. (S6.7.2)
 - (2) A stroking device constructed such that the direction of travel of the knee form is not affected by impact with the surface being tested at the force levels called for in FMVSS 222. (S6.7.3)
 - (3) The axis of the acceleration sensing device is aligned to measure acceleration along the centerline of the cylindrical knee form. (S6.7.1)

11. PRETEST REQUIREMENTS....Continued

- D. Data recording equipment that have a sufficient number of channels available for recording the required loads. Each data channel is comprised of a sensor, signal conditioner, data acquisition device and all interconnecting cables. The knee and head impact data shall be collected by computer and be in a Windows PC compatible format.
- E. An instrument calibration system capable of performing individual tests of all data channels used in acquiring all force, deflection and acceleration data. The calibration system must conform to the appropriate section of SAE J211.
- F. A recorder to provide preliminary acceleration and force data prior to data reduction.
- G.
 - (1) A fixture or apparatus for mounting the head form and knee form in the various positions required by the test procedure.
 - (2) A test fixture for mounting the load bars in the positions required by the test procedure. The test fixture shall be mounted securely to the bus such that when the loading bar is at any test position, the pivot point will not be deflected more than 25.4 mm when a lateral or vertical load of 17,792 newtons is applied to the pivot point.

The contractor must evaluate his entire test equipment system and provide the NHTSA COTR with the overall plus or minus tolerances for approval before testing can be started.
- H. Measuring devices to locate impact points and distances.
- I. Device or speed trap for calibrating and measuring velocity at impact.
- J. Method, procedure and equipment for measuring the contact area of form with seat or other padding.

RECEIVING INSPECTION OF THE SCHOOL BUS

- A. Wash and clean the vehicle exterior and interior including all seats. Affix a NHTSA Number placard inside the windshield and to the exterior front sides and rear of the bus. This number is the primary identification number and will remain on the vehicle throughout the test program.

11. PRETEST REQUIREMENTS....Continued

- B. Place the test vehicle on a level surface.
- C. Inflate tires to manufacturer's recommended pressure for the applicable gross vehicle weight rating (GVWR).
- D. Ambient test temperature must be maintained between 0°C and 32.2°C inside the bus during testing. Temperature readings should be taken at 3 different locations within the bus interior that are approved by the OVSC COTR.
- E. It must be noted that a particular school bus passenger seat, as a test specimen, is not required to meet additional standards after having met the seat back height and surface area and the seat cushion retention requirements, or after having been subjected to either the seat back force/deflection test-forward, seat back force/deflection test-rearward, or the impact zone tests. The COTR in coordination with the testing laboratory will select the exact location and number of seats to be tested. (S5(a))
- F. If the school bus is equipped with adjustable seat backs, the back is placed in the most upright position. (S6.4)
- G. Determine that all school bus passenger seats are forward facing. (S5.1)
- H. Note that Class 2 buses receive all the same tests as Class 1 buses except the requirements of sections S5.2, S5.2.1, S5.2.2, and S5.2.3. In addition, Class 2 buses are tested to the seat belt fit requirements of FMVSS 208 and the seat belt anchorage requirements of FMVSS 210 as shown in the appendix section. No testing to FMVSS 209 will be performed. (S5(b))
- I. Number each bus seat, including wheelchair locations, in a counter clockwise direction starting at the passenger seat or wheelchair immediately behind the driver's seat as shown in Figure 6. Each seat number for a wheelchair location shall include the letter W as shown below. Place a schematic of the seat floor plan in the final report for seat identification. Label each seat in the photographs with the number of the seat and by the NHTSA number of the school bus.

11. PRETEST REQUIREMENTS....Continued

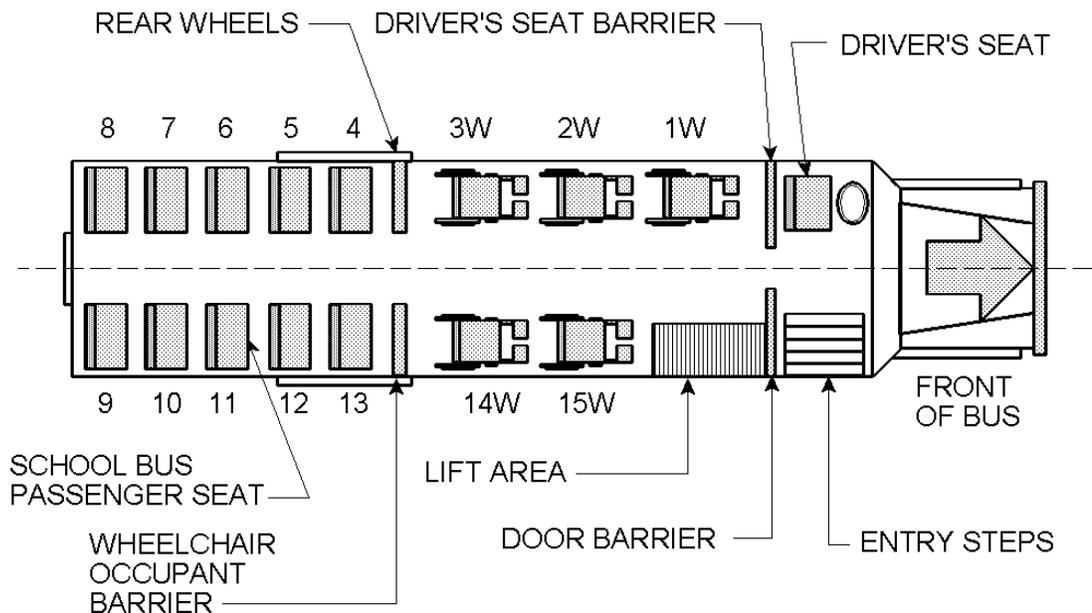
TYPICAL SCHOOL BUS SEAT FLOORPLAN

FIGURE 6

- J. For Class 2 buses, the test vehicle's seats (including the operation of any adjustable seats) and restraint systems shall be subjected to a visual inspection to ascertain that the seats and seat belt assemblies are functional. Any damage that could influence the test results shall be recorded on the Vehicle Condition sheet, and any unusual condition shall be reported to the COTR before initiation of testing. The COTR must approve the testing of any unusual test specimen.
- K. The vehicle's interior and exterior, including all windows, seats, doors, etc., shall be subjected to visual and manual inspection to ascertain that each system is complete and functional per the manufacturer's recommendations. Any damage, deformation, misadjustments or other conditions that could influence the test results or the purpose of the test program shall be recorded. Report the nature of any abnormal condition to the OVSC COTR prior to test initiation on an abnormal specimen.
- L. Obtain 8 inch by 10 inch color photographs of the vehicle's exterior and interior.

11. PRETEST REQUIREMENTS....Continued

- M. Record and photograph manufacturer's certification label for the complete vehicle, and, if applicable, for the incomplete vehicle.
- N. Record vehicle general data and pretest checkout data on the Administrative Data Sheet.

12. COMPLIANCE TEST EXECUTION

12.1 LINEAR AND AREA MEASUREMENTS

- A. Check all the school bus passenger seats to determine that either a seat back or barrier is no more than 610 mm, +0, -6 mm, horizontally forward of the SRP. (S5.2.1)

Shown in Figure 7 are the space measurement requirements for the seats; use tolerance limits of ± 6 mm when locating the SRP. Record results on Data Sheet 1. (Not required for Class 2 buses)

- B. Select two school bus passenger seats which represent each seat design in the bus and measure the seat back height and surface area ($\pm 5\%$) by a projected view on a vertical plane as in Figure 8. The front surface area to be measured is above a horizontal plane that passes through the seating reference point (SRP) and below a parallel horizontal plane located 508 mm above the SRP. The area of the seat back must be equal to or greater than 90 percent of the seat bench width multiplied by 508 mm. Record these measurements and computations for each seat measured on Data Sheet 2. (S5.1.2)

12.2 RESTRAINING BARRIER REQUIREMENTS (Not Required For Class 2 Vehicles)

- A. Measure the distance in a horizontal plane from the SRP of the seat immediately behind the barrier to the aft side of the barrier. Record this measurement on Data Sheet 6. This measurement shall not exceed 610 mm, +0, -6 mm. (S5.2.1)

12. COMPLIANCE TEST EXECUTION....Continued

BARRIER TO SEAT SPACING MEASUREMENT

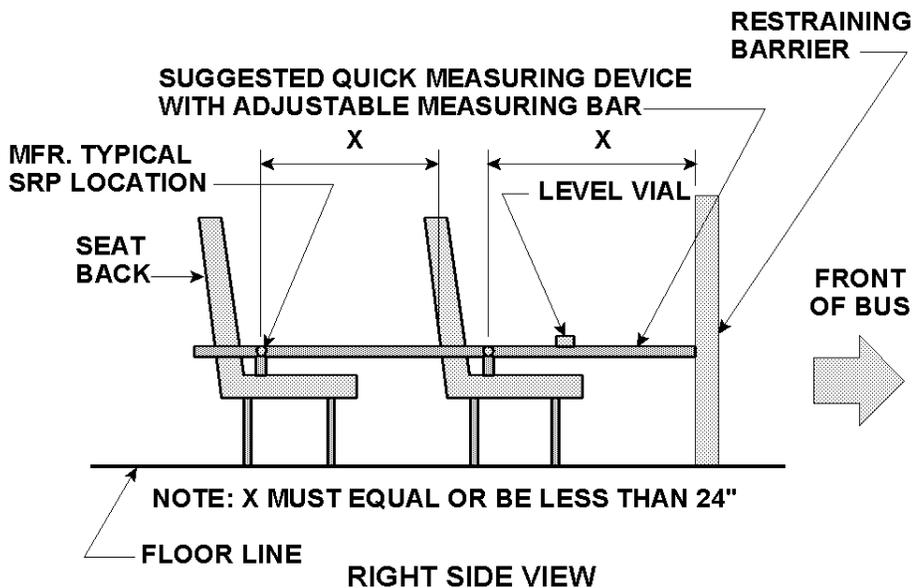


FIGURE 7

SEAT BACK HEIGHT AND SURFACE AREA DIMENSION

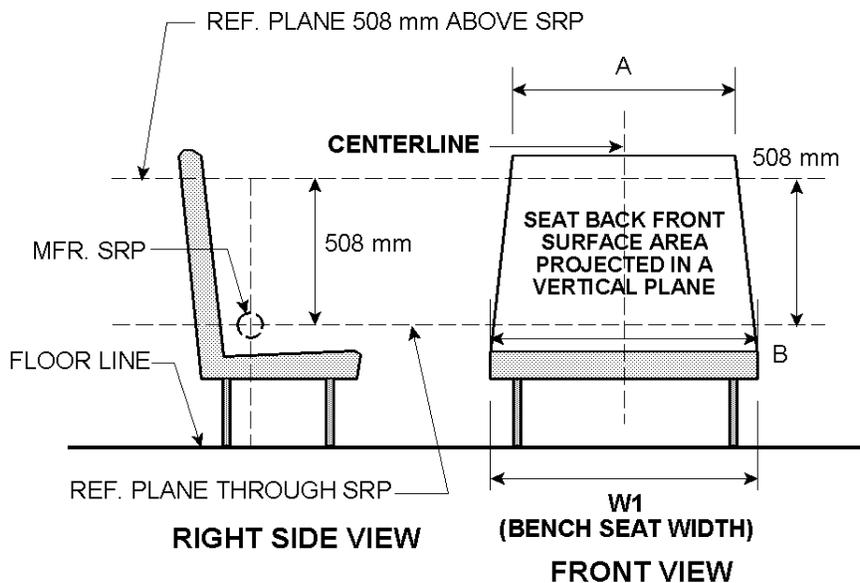


FIGURE 8

12. COMPLIANCE TEST EXECUTION....Continued

- B. Project the perimeter of the seat back aft of the restraining barrier forward onto the barrier. Figure 9 shows vital dimensions ± 3 mm which must be recorded for the projection. The entire area of the seat back must lie on or within the perimeter of the barrier. In cases where a 2 passenger seat cushion is used with a 3 passenger seat back, the barrier need only have perimeter dimensions for a 2 passenger seat. (S5.2.2) Complete Data Sheet 6.

12.3 SEAT CUSHION RETENTION

- A. Remove a seat cushion from a passenger's seat by releasing the manual attachments.
- B. Weigh the cushion and record on Data Sheet 3.
- C. Select 2 seats which have the same type of cushion and position the upward load fixture in the center of the cushion underside. Use a force distribution pad of 102 mm radius between the load fixture and the cushion. If this is not possible, use a rectangular distribution pad of at least the same area which has dimensions such that force applied will be evenly distributed to the seat cushion.

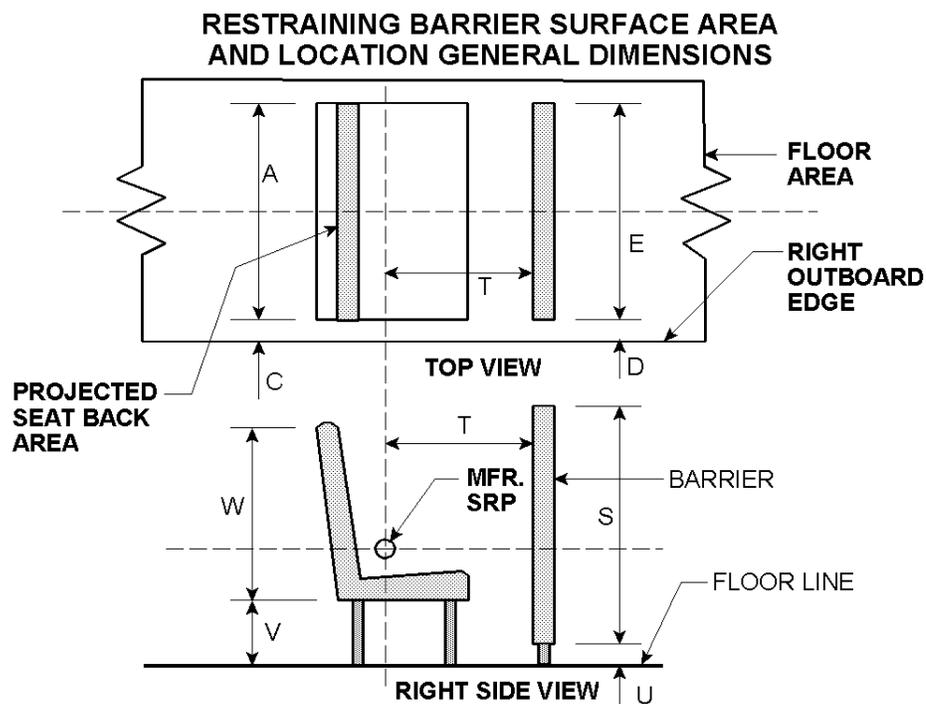


FIGURE 9

12. COMPLIANCE TEST EXECUTION....Continued

- D. Install calibrated load cell between seat cushion and load applicator. Install data recording equipment.
- E. Record all instrument settings, serial numbers, date, test operators, and zero and calibration checks. Apply force equal to 5 times the weight of the cushion, +0, -2.22 N, to push upward on the seat cushion. Apply the force in not less than 1 second or more than 5 seconds and maintain for 5 seconds, +1.0, -0. The force versus time shall be recorded and ultimately displayed on a graph. (S5.1.5)
- F. The seat cushion shall not separate from the seat structure at any attachment point with application of this force. Record the post test zero and calibration check. (S5.1.5)
- G. Record the results of the test on Data Sheet 3.

12.4 SEAT BACK FORCE/DEFLECTION TEST - FORWARD

- A. Select two passenger seats in the bus which have another seat located behind them. Remove the aft seat(s) and install the loading fixture in its place using the same floor and/or wall mounting holes, if possible.

A dual stroking device or loading fixture for conducting force/deflection testing is diagrammed in Figure 10. The diagram is only a suggested equipment setup, for it is NOT the intent of this laboratory test procedure to dictate the design of any test device other than the loading bars and head and knee forms specified in the standard. Testing laboratories are encouraged to use any type of equipment which will accomplish the objective and produce reliable data. All test equipment must be described in the laboratory test procedure which will be submitted for COTR approval prior to the initiation of compliance testing.

The loading fixture is equipped with a linear deflection measuring device which records the horizontal movement of the pivot point. A load measuring device(s) is installed to record load induced by the stroking device(s). Both instruments are connected to an x-y recorder which will display the force versus time and force versus deflection.

12. COMPLIANCE TEST EXECUTION....Continued

- B. Position the lower loading bar such that it is centered laterally behind the seatback and the pivot and stroking device are in a horizontal plane which is located in a vertical zone between 102 mm above, +0, -6 mm, and 102 mm below, +6 mm, -0, the SRP of the seat aft of the test seat. (See Figure 11 for lower load bar position.) (S5.1.3.1)
- C. Record all instrument settings, equipment serial numbers, test date, test operators, and zero and calibration checks. Apply a load through the pivot point equal to 3114W newtons, +44.5, -89. Reach this load in not less than 5 seconds and not more than 30 seconds. Hold the 3114W newtons, +44.5, -89, load for 1 to 3 seconds, after which, drop the load to 1557W newtons, +0, -44.5. Lock the stroking device in place at this time to maintain the displacement. (See Figure 12 for sample force/time trace at this point.) (S5.1.3.2)

Record the displacement on Data Sheet 4.

- D. Position the upper loading bar so that it is centered laterally along the seat back and the pivot attachment point and stroking device are in a horizontal plane 406 mm above ± 6 mm, the SRP. Apply a preload of 44.48 N, +4, -0, through the upper loading bar. Lock the loading bar in position. (S5.1.3.3)
- E. Determine if an additional 356 mm of seat back horizontal displacement (measured at the upper loading bar) will bring the seat back within 102 mm of any part of another school bus seat or restraining barrier. See Figure 13 for suggested determination.
- F. The contractor's test engineer shall pick an amount of time between 6 and 29 seconds in which the seat back will be deflected. Using this time limit the test engineer will determine a movement rate (mm per second) for the upper loading bar. (S5.1.3.4)
- G. Deflect the seat back at the rate determined in section F until the deflection of 356 mm is reached. Carefully inspect the seat attachment points and component joints for an indication of any separation that may have occurred. (S5.1.3)

12. COMPLIANCE TEST EXECUTION....Continued

- H. When the maximum deflection described above is reached, stop deflecting the seat back, maintain the load for 5 to 10 seconds and then immediately back the loading bar away from the seat back completing the unloading (reaching zero load) between 5 and 30 seconds. Record the post test zero and calibration check. Inspect attachment points and component joints for separations. (S5.1.3.4)
- I. The force vs. deflection event of loading and unloading the seat back will be recorded on an x-y plot. The deflection vs. time history of the event will also be recorded on an x-y plot. Both plots will be included in the test report. The data may be digitally recorded but must be shown as x-y plots in the test reports.
- J. Superimpose the boundaries shown in Figure 14, Seat Back and Restraining Barrier Force/Deflection Zone (Forward Test) on the force vs. deflection plot for the upper loading bar. (S5.1.3)
- K. Measure the area within the force vs. deflection curve, using a planimeter.
- L. Record the results of the seat back force/deflection test-forward, on Data Sheet 4.

12. COMPLIANCE TEST EXECUTION....Continued

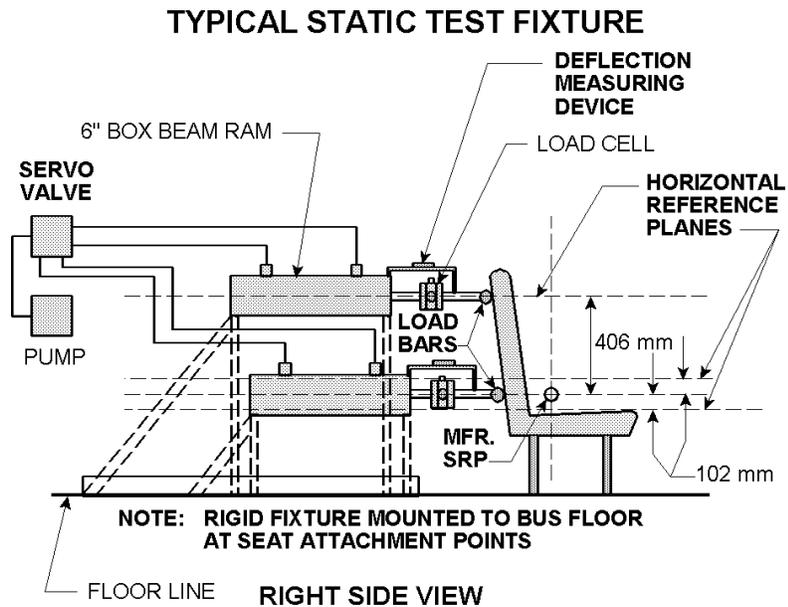


FIGURE 10

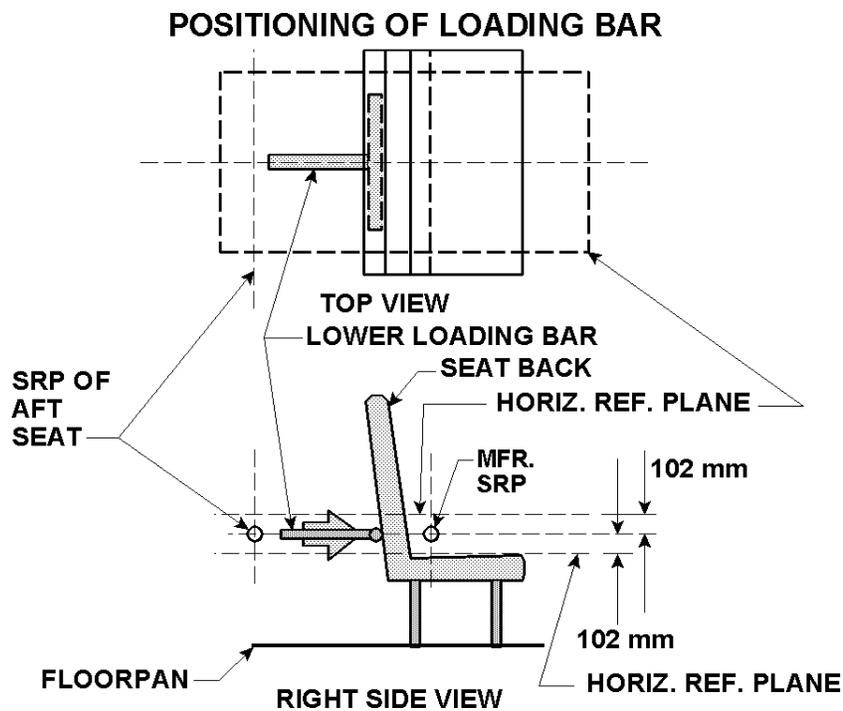


FIGURE 11

12. COMPLIANCE TEST EXECUTION....Continued

SEAT BACK FORCE/DEFLECTION CURVE
LOWER LOADING BAR

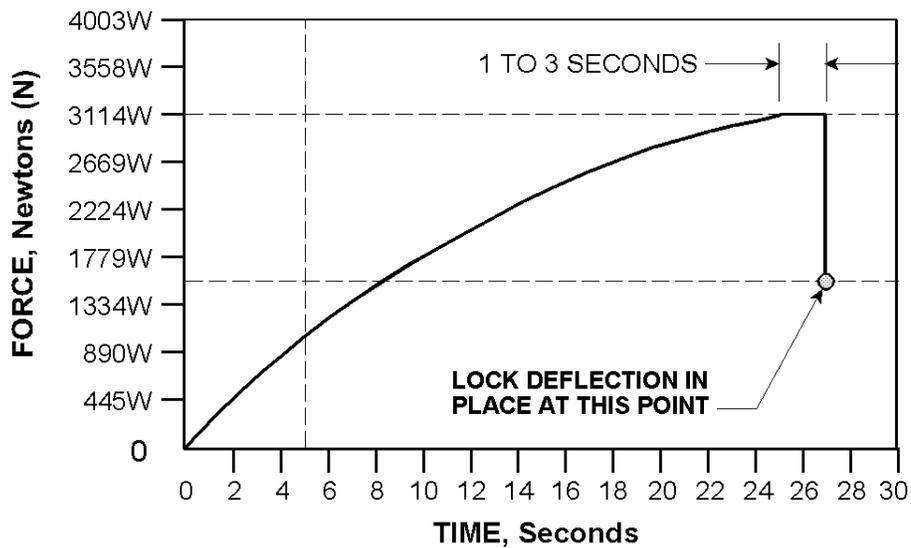


FIGURE 12

QUICK DETERMINING DEVICE

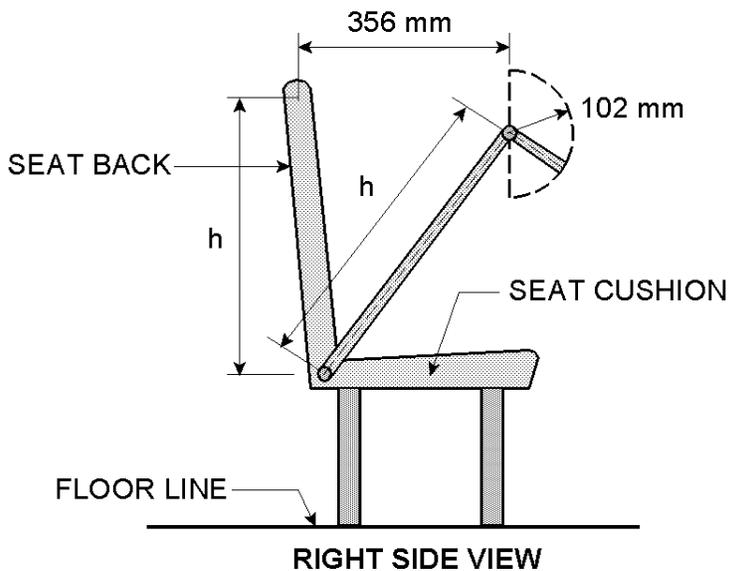


FIGURE 13

12. COMPLIANCE TEST EXECUTION....Continued

M. BARRIER PERFORMANCE – FORWARD (Not required for Class 2 buses)

- (1) Project the SRP of the seat aft of the barrier forward and mark the vertical height on the barrier.
- (2) Remove the seat(s) aft of the restraining barrier and install the loading fixture in its place using the same wall and/or floor mounting holes, if possible.
- (3) Position the lower loading bar so that it is centered laterally behind the barrier and the pivot and stroking device are in a horizontal plane located vertically somewhere between 102 mm above, +0, -6.3, and 102 mm below, +6.3, -0, the SRP. (S5.1.3.1)

If the barrier is behind the driver's seat, place the driver's seat in the mid-position of horizontal and vertical travel. Document the effect of the testing on the driver's seat.

- (4) Record all instrument settings, equipment serial numbers, test date, test operators, and zero and calibration checks. Calculate W using the bench seat width measurement of the seat aft of the restraining barrier. Apply a load through the pivot point equal to 3114W newtons, +0, -44.5. Reach this load in not less than 5 seconds and not more than 30 seconds. Hold the 3114W newton load, +0, -44.5, for at least 1 to 3 seconds, after which, drop the load to 1557W newtons, +0, -44.5. Lock the stroking mechanism in place at this time to maintain the displacement. (See Figure 15 for sample force vs. time plot at this point.)
- (5) Center the upper loading bar laterally along the barrier so that the pivot and stroking bar are in a horizontal plane 406 mm above the SRP, ± 6.5 . Apply a preload of 44.5 newtons, +44.5, -0. Lock the loading bar in position. (S5.1.3.3)

12. COMPLIANCE TEST EXECUTION....Continued

**SEAT BACK AND RESTRAINING BARRIER
FORCE DEFLECTION ZONE (FORWARD TEST)**

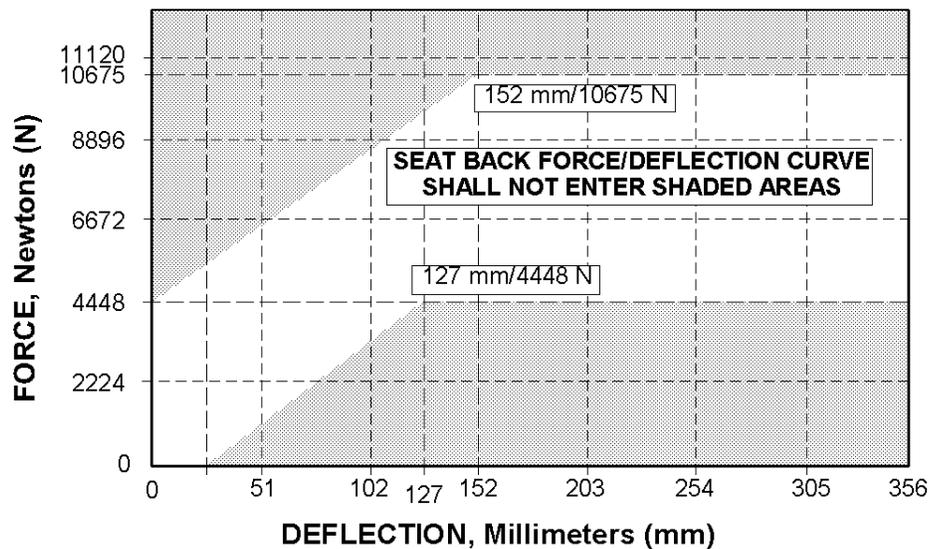


FIGURE 14

- (6) Determine if the 356 mm of additional deflection, measured through the upper loading bar, will cause the restraining barrier to interfere with the normal operation of the door.
- (7) Select an amount of time between 6 and 29 seconds in which the barrier will be deflected. The test engineer will determine a movement rate (mm per second) for the loading bar. (S5.1.3)
- (8) Deflect the barrier at the rate determined in section (7) until the target deflection of 356 mm is reached. Carefully, inspect barrier attachment points and barrier components for an indication of any separation that may have occurred. (S5.2.3)

12. COMPLIANCE TEST EXECUTION....Continued

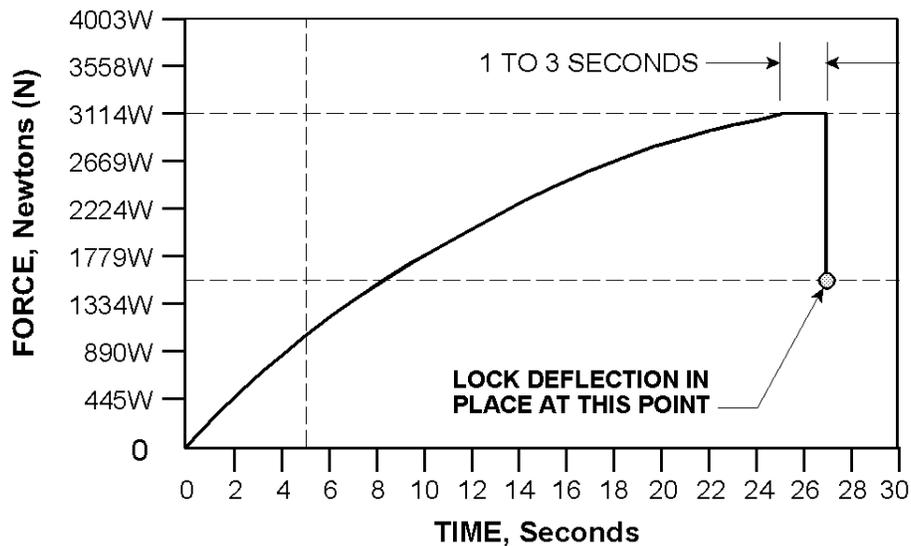
SEAT BACK FORCE/DEFLECTION CURVE
LOWER LOADING BAR

FIGURE 15

- (9) When the maximum deflection of 356 mm is reached stop deflecting the barrier, maintain the load for 5 to 10 seconds and then immediately back the loading bar away from the barrier completely unloading the barrier in not less than 5 seconds and not more than 30 seconds. Record the post test zero and calibration checks. (S5.1.3.4)
- (10) The force vs. deflection event, including unloading, and the deflection vs. time history will both be recorded on x-y plots which will be included in the test report. The data may be digitally recorded but must be shown as x-y plots in the test report.
- (11) Superimpose the boundaries shown in Figure 16 on the force vs. deflection plot for the upper loading bar. (S5.1.3)

12. COMPLIANCE TEST EXECUTION....Continued

**SEAT BACK AND RESTRAINING BARRIER
FORCE DEFLECTION ZONE (FORWARD TEST)**

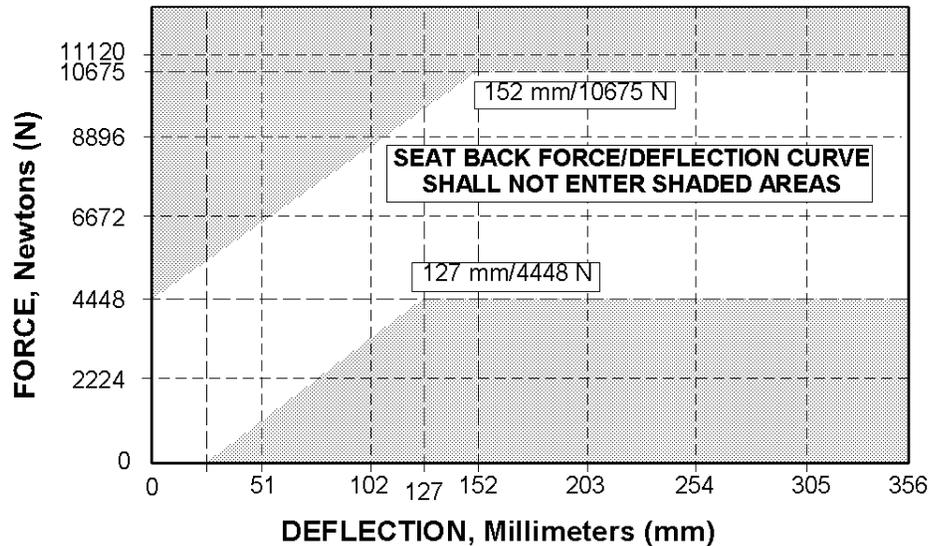


FIGURE 16

- (12) Using a planimeter, measure the area bounded by the force/deflection curve.
- (13) Record results of restraining barrier force/deflection test on Data Sheet 7.12.5

SEAT BACK FORCE/DEFLECTION TEST - REARWARD

- A. Select two passenger seats which have another seat located to the front and rear of them. Remove the forward seat(s) and install the loading fixture in that space using the same wall and/or floor mounting holes, if possible.
- B. Center the loading bar laterally (plus or minus 6.3 mm) on the front of the seat back with the stroking bar in a horizontal plane 343 mm, +6.3, -0, above the SRP and parallel with the plane of the floor. Move the loading bar rearward to preload the seat back to 222 newtons, +44.5, -0. (S5.1.4.1)

12. COMPLIANCE TEST EXECUTION....Continued

- C. Determine if 254 mm of seat back horizontal displacement, measured at the loading bar, will bring the seat back to within 102 mm of any part of another seat. Pay particular attention to the distance between the seat back and the seat cushion of the seat behind the test specimen. (See Figure 17)
- D. The contractor's test engineer shall pick an amount of time between 6 and 29 seconds in which the seat back shall be deflected rearward. Using this quantity of time, the test engineer shall calculate a movement rate (mm per second) for the loading bar.

QUICK DETERMINING DEVICE

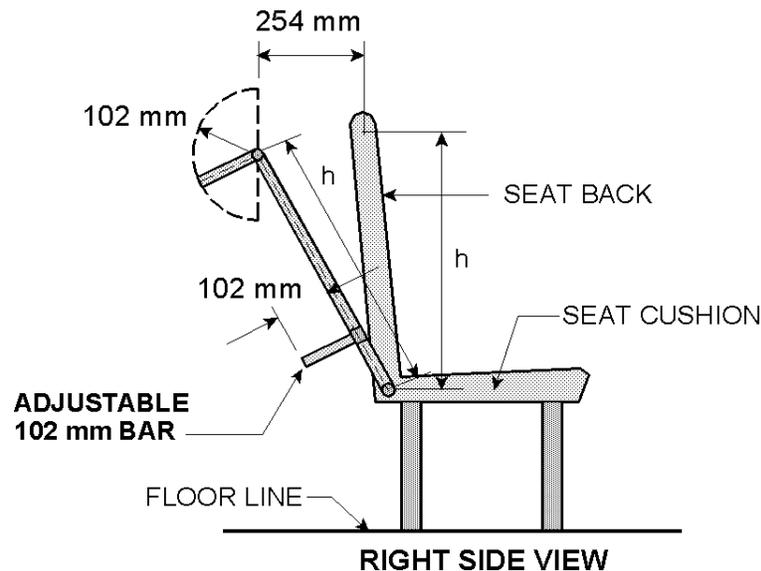


FIGURE 17

- E. Record all instrument settings, equipment serial numbers, test date, test operators, and zero and calibration checks. Deflect the seat back at the rate determined in Section D until the deflection of 254 mm has been reached. Carefully inspect the seat attachment points and component joints for an indication of any separation that may have occurred. Measure and record the deflection of the seat back.

12. COMPLIANCE TEST EXECUTION....Continued

- F. When the seat loading is stopped, maintain the load for 5 to 10 seconds and then immediately back the loading bar away so that the seat back is completely unloaded in no less than 5 seconds and no more than 30 seconds. Record the post test zero and calibration checks. Inspect attachment points and component joints for separations. (S5.1.4.2)
- G. The force vs. deflection event, including unloading, and the deflection vs. time history will both be recorded on x-y plots which will be included in the test report. The data may be digitally recorded but must be shown as x-y plots in the test report.
- H. Superimpose the boundaries shown in Figure 18 on the force vs. deflection in plot.

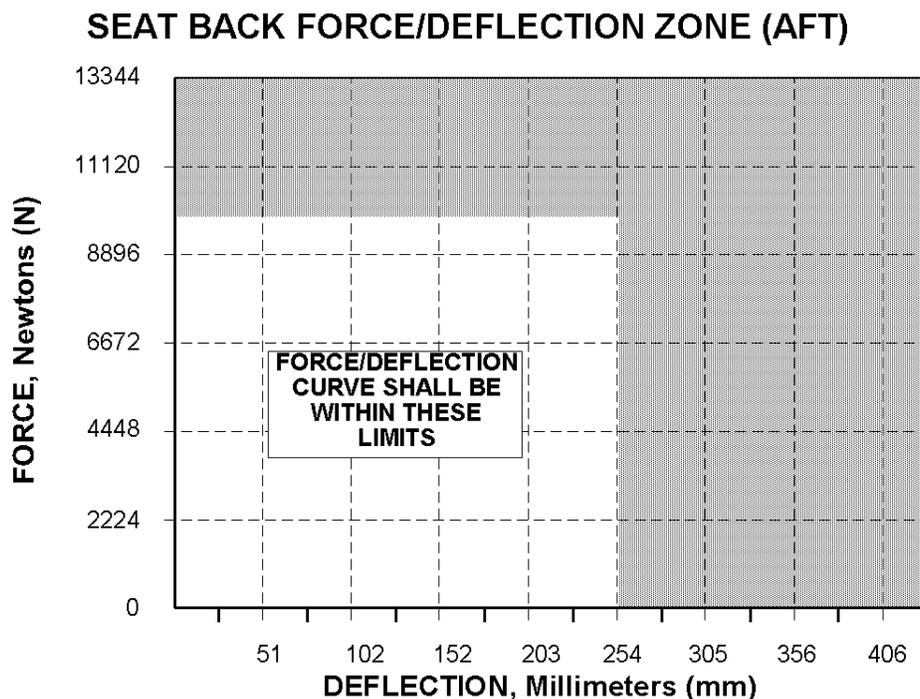


FIGURE 18

- I. Using a planimeter, measure the area within the force vs. deflection curve.
- J. Record the results of seat back force/deflection test-aft on Data Sheet 5.

12. COMPLIANCE TEST EXECUTION....Continued

12.6 HEAD FORM IMPACT ZONE TESTS

- A. Using the SRP of the seat aft of the test seat or barrier as the reference point, mark the areas of the seat back, driver's seat, walls, barriers, stansions, or other locations which fall into the head protection zone described below and shown in Figure 19.
- (1) Horizontal planes, 305 mm, +6.3, -0, and 1016 mm, +6.3, -0, above the SRP. (S5.3.1.1(a))
 - (2) A vertical longitudinal plane tangent to the inboard (aisle side) edge of the seat, +0, -6.3. (S5.3.1.1(b))
 - (3) A vertical longitudinal plane 82 mm, +6.3, -0, inboard of the outboard edge of the seat. (S5.3.1.1(c))
 - (4) Vertical transverse planes through the SRP, +6.3, -0, and 762 mm, +0, -6.3, forward of the SRP, except any surface on the front of a seat back or restraining barrier 76 mm or more below the top of the seat back or restraining barrier. (S5.3.1.1(d) & S4)

SEAT BACK CONTACTABLE SURFACE LYING WITHIN HEAD PROTECTION ZONE

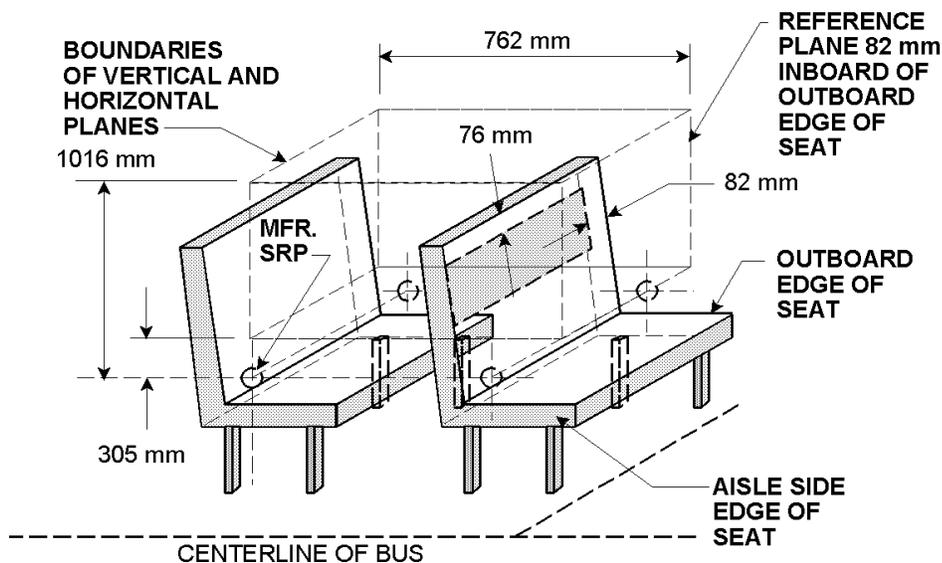


FIGURE 19

12. COMPLIANCE TEST EXECUTION....Continued

- B. Determine all surfaces that are located within the head impact zones. Any surface in the impact zone that is not a seat back, sidewall, window or door structure must be reported to the COTR. The COTR will decide whether any nonseat back surfaces shall be tested for compliance with head impact requirements. (S5.3.1.1)
- C. Remove the seat(s) aft of the test seat or barrier and install a test fixture containing the head form in the same wall and/or floor mounting holes, if possible.
- D. A diagram of one type of head form stroking device is shown in Figure 20. The contracted laboratory may use any type of stroking device which will accomplish the objective.
- E. Select 7 impact locations and impact angles within the head protection zone. Stripping a previously tested seat to examine the padding, structure and metal frame location may be helpful in selecting the most suitable impact points. Record the x-y description of each impact location with respect to a common reference point. Record the impact angle of each impact location with respect to a defined reference plane. No 2 locations in the same plane may be within a 102 mm radius of each other. Describe in writing in the test report the common reference point location and the impact angle reference plane.
- F. Coat the head form surface with a lipstick, Drum Beat Red, made by Loreal which will adhere to the seat cover fabric when the head form contacts it. The lipstick must be applied so that splatter is not recorded as contacted area.
- G. Strike the 7 locations with the head form traveling at a constant speed of 1.52 meters per second (mps), ± 0.076 , -0. Record the velocity from the speed trap mounted on the stroking device. Digitally record the acceleration data from the time the head form begins moving.
- H. After each impact blot the struck area with Keuffel & Esser No. 460862 graph paper to record the contact print of the impact. Collect as much of the transfer medium on the paper as possible.

12. COMPLIANCE TEST EXECUTION....Continued

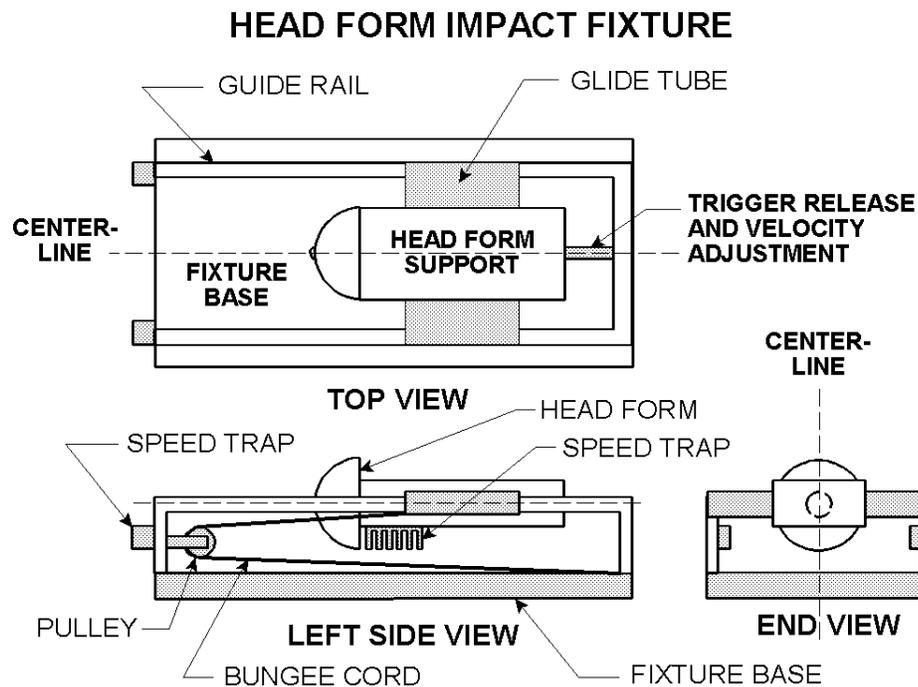


FIGURE 20

- I. Draw straight line connections around complete contact prints. The lines will connect the outer most extremities of the contact prints as shown in Figure 21.
- J. Measure the encompassed area with a planimeter and record the area on Data Sheet 8.
- K. Select an additional 7 locations and impact angles in the head protection zone which are suitable with respect to the impact requirements. Stripping a previously tested seat to examine the padding, structure and metal locations may be helpful in selecting the impact locations. Record the x-y description of each impact location with respect to the same reference point used in section E. Record the impact angle of each impact location with respect to the same reference plane used in section E. No 2 locations in the same plane may be within a 102 mm radius of each other, including previous testing. If necessary use another seat of the same design.

12. COMPLIANCE TEST EXECUTION....Continued

- L. Impact 7 locations with the instrumented head form at a constant speed (zero acceleration) of 6.69 mps, $+0, -0.076$, at the instant of impact. Record the velocity from the speed trap mounted on the stroking device. Digitally record the acceleration data from the time the head form begins moving.

WELT CONTACT PRINTS

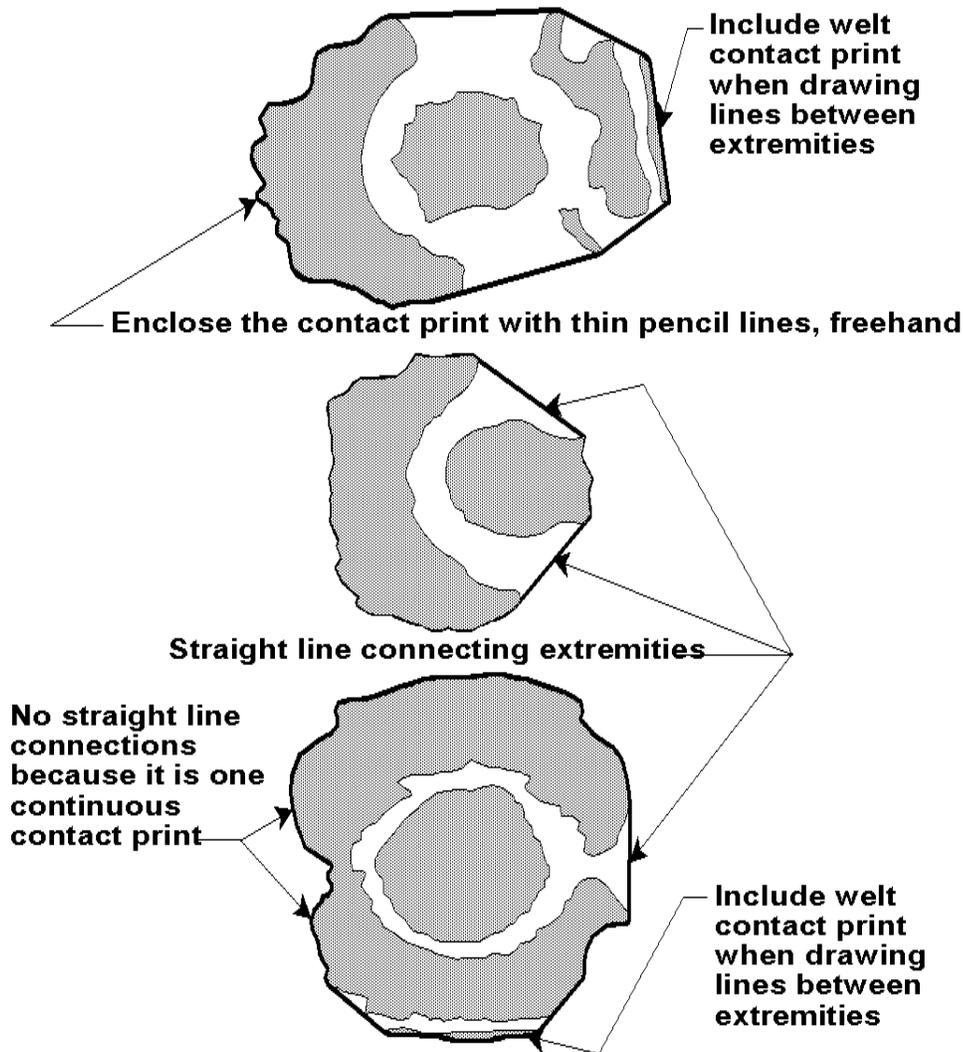


FIGURE 21

12. COMPLIANCE TEST EXECUTION....Continued

- M. Process the acceleration vs. time data recorded from the head form accelerometer by the following procedures:

Determine the maximum value which can be calculated from the following expression by repetitive calculation using all possible t_1 and t_2 values on the a-t curve

$$\left[\frac{1}{(t_1 - t_2)} \int_{t_1}^{t_2} a \, dt \right]^{2.5} (t_2 - t_1)$$

where "a" is the axial acceleration expressed as a multiple of "g" (acceleration due to gravity = 9.79 meters per second per second, mpsps, mps²). The value should not exceed 1,000. The algorithm for this calculation will be supplied by the COTR. (S5.3.1.2)

- N. (1) Determine the force vs. time plot using the acceleration vs. time plot.
- (2) Mark the point at which force reached 667 newtons (N). Integrate the area under the curve to that point, and then using the calculated quantity of the change in momentum, determine the energy necessary to deflect the impacted material to that point. See equations below.

F = force on head form at any point in time during impact

m = mass of head form = (51 N/9.79 mps²) = 5.21 Kg

a = acceleration at any point in time during impact

v_0 = initial velocity = 6.69 mps

v_F = final velocity where F = 667 N

t_0 = time at impact

t_F = time during impact where F = 667 N

Area under Force-Time curve =

$$\int_{t_0}^{t_F} F dt = m (v_F - v_0)$$

Solve this expression for v_F

12. COMPLIANCE TEST EXECUTION....Continued

$$\text{Energy} = \frac{1}{2} m (v_F^2 - v_0^2)$$

Solve this expression for energy necessary to deflect impacted material where $F = 667$ newtons

This energy must be greater than 4,521 mm-N. (S5.3.1.3)

In the test report, show the calculations for each impact.

- O. Record results of head form impact test requirements on Data Sheet 9.
- P. Determine the velocity versus time plot using the acceleration versus time data. Verify velocity is constant prior to impact for both the area and impact/force distribution requirements. Verify the impact velocity from the plot within 0.608 mps of the velocity as measured by the speed trap.
- Q. Acceleration versus time plots, velocity versus time plots, and force versus time plots derived from acceleration data shall be included in the test reports.

12.7 KNEE FORM IMPACT ZONE TESTS

- A. Layout the leg protection zone on the test seat back or restraining barrier such that it encompasses that portion of the test seat back or restraining barrier bound by horizontal planes 305 mm, +0, -6.3, above and 102 mm, +0, -6.3, below the SRP of the seat immediately aft of the test specimen as shown in Figure 22. (S5.3.2.1)
- B. Select 8 impact locations and impact angles in this zone which are suitable with respect to the impact requirements. Stripping a previously tested seat to examine the padding, structure and metal locations may be helpful in selecting the impact points. Record the x-y description of each location with respect to a common reference point. Record the impact angle of each impact location with respect to a defined reference plane. Describe the common reference point location and impact angle reference plane in the test report.
- C. Remove the seat(s) aft of the test seat or restraining barrier and install the impact fixture containing the instrumented knee form.

12. COMPLIANCE TEST EXECUTION....Continued

- D. Coat the knee form with the same substance used to define contact area for the head form test (lipstick made by Loreal — Drum Beat Red) insuring that "splatter" will be negligible at impact.
- E. Impact 4 of the selected locations at a constant speed (zero acceleration) of 4.86 mps, +0.076, -0, to check the contact area and 4 at 4.86 mps, +0, -0.076, to check the resistive force. Record the impact velocity from the speed trap. Digitally record the acceleration data from the time the knee form begins moving.

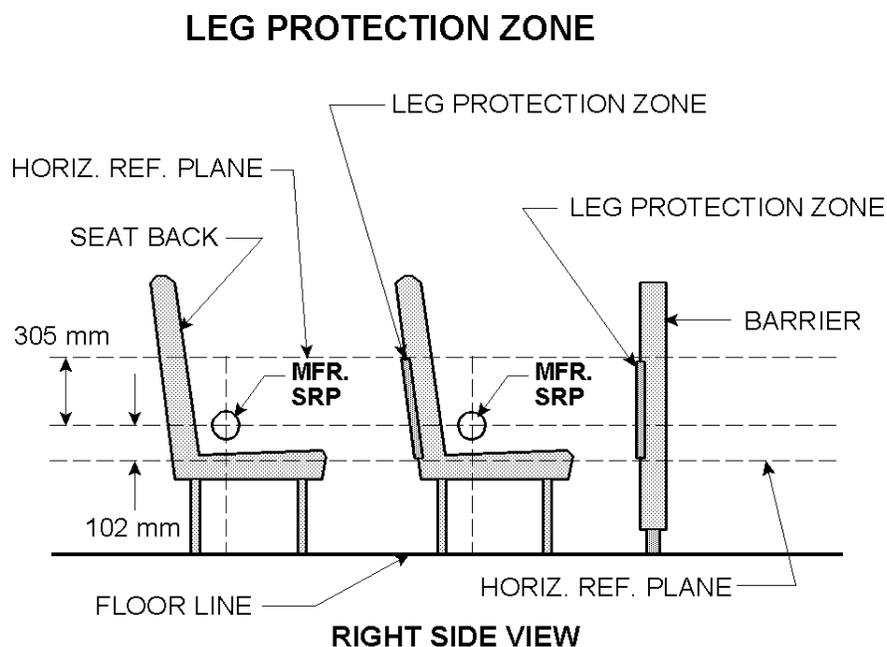


FIGURE 22

- F. Determine the velocity versus time plot using the acceleration versus time data. Verify the velocity is constant prior to impact for both the area and impact/force distribution requirements. Verify the impact velocity from the plot within 0.608 mps of the velocity as measured by the speed trap.
- G. Record and measure contact area using the procedure described in the head form impact test. (12.6 F through 12.6 J)
- H. Produce a force vs. time plot from the recorded acceleration vs. time curve. Determine the peak resistive force.

12. COMPLIANCE TEST EXECUTION....Continued

- I. Record the results of the knee form impact test on Data Sheet 10.
- J. Acceleration versus time plots, velocity versus time plots, and force versus time plots derived from acceleration data shall be included in the test reports.

12.8 SEAT BELT ASSEMBLY ANCHORAGES (FMVSS 210)

Applicable to Class 2 school buses only.

See Appendix 1

12.9 OCCUPANT CRASH PROTECTION IN PASSENGER CARS AND, MULTIPURPOSE PASSENGER VEHICLES, TRUCKS AND BUSES (FMVSS 208)

Applicable to Class 2 school buses only.

See Appendix 2

12.10 WHEELCHAIR SECUREMENT ANCHORAGES AND DEVICES WHEELCHAIR OCCUPANT RESTRAINT ANCHORAGES AND RESTRAINTS

Applicable to school buses with wheelchair location only.

See Appendix 3

13. POST TEST REQUIREMENTS

The contractor shall re-verify all instrumentation and check data sheets and photographs in addition to the following.

- A. Protect the school bus from further damage.
- B. Move school bus to a secure area.
- C. Prepare final test report.

14. REPORTS

14.1 MONTHLY STATUS REPORTS

The contractor shall submit a monthly Test Status Report and a Vehicle Status Report to the COTR. The Vehicle Status Report shall be submitted until all vehicles or items of equipment are disposed of. Samples of the required Monthly Status Reports are contained in the Report Forms section.

14.2 APPARENT NONCOMPLIANCE

Any indication of a test failure shall be communicated by telephone to the COTR within 24 hours with written notification mailed within 48 hours (Saturdays and Sundays excluded). A Notice of Test Failure (see report forms section) with a copy of the particular compliance test data sheet(s) and preliminary data plot(s) shall be included. In the event of a test failure, a post test calibration check of some critically sensitive test equipment and instrumentation is required for verification of accuracy. The calibration shall be performed without additional costs to the OVSC.

14.3 FINAL TEST REPORTS

14.3.1 COPIES

In the case of a test failure, 7 copies of the Final Test Report shall be submitted to the COTR for acceptance within three weeks of test completion. The Final Test Report format to be used by all contractors can be found in the "Report Section".

Where there has been no indication of a test failure, 3 copies of each Final Test Report shall be submitted to the COTR within three weeks of test completion. Payment of contractor's invoices for completed compliance tests may be withheld until the Final Test Report is accepted by the COTR. Do NOT submit invoices before the COTR is provided copies of the Final Test Report.

Contractors are required to submit the first Final Test Report in draft form within two weeks after the compliance test is conducted. The contractor and the COTR will then be able to discuss the details of both test conduct and report content early in the compliance test program.

14. REPORTS....Continued

Contractors are required to PROOF READ all Final Test Reports before submittal to the COTR. The OVSC will not act as a report quality control office for contractors. Reports containing a significant number of errors will be returned to the contractor for correction, and a "hold" will be placed on invoice payment for the particular test.

14.3.2 REQUIREMENTS

The Final Test Report, associated documentation (including photographs) are relied upon as the chronicle of the compliance test. The Final Test Report will be released to the public domain after review and acceptance by the COTR. For these reasons, each final report must be a complete document capable of standing by itself.

The contractor should use DETAILED descriptions of all compliance test events. Any events that are not directly associated with the standard but are of technical interest should also be included. The contractor should include as much DETAIL as possible in the report.

Instructions for the preparation of the first three pages of the final test report are provided below for the purpose of standardization.

14.3.3 FIRST THREE PAGES

A. FRONT COVER

A heavy paperback cover (or transparency) shall be provided for the protection of the final report. The information required on the cover is as follows:

(1) Final Report Number such as 222-ABC-0X-001 where –

222 is the FMVSS tested
ABC are the initials for the laboratory
0X is the Fiscal Year of the test program (after year 1999)
001 is the Group Number (001 for the 1st test)

14. REPORTS....Continued

(2) Final Report Title And Subtitle such as

COMPLIANCE TESTING FOR FMVSS 222
School Bus Seating and Crash Protection

World Motors Corporation
200X XYZ School Bus
NHTSA No. CX0901

(3) Contractor's Name and Address such as

COMPLIANCE TESTING LABORATORIES, INC.
4335 West Dearborn Street
Detroit, Michigan 48090

NOTE: DOT SYMBOL WILL BE PLACED BETWEEN ITEMS (3) AND (4)

(4) Date of Final Report completion

(5) The words "FINAL REPORT"

(6) The sponsoring agency's name and address as follows

U. S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Safety Assurance
Office of Vehicle Safety Compliance
400 Seventh Street, SW
Room 6111 (NSA-30)
Washington, DC 20590

14. REPORTS....Continued**B. FIRST PAGE AFTER FRONT COVER**

A disclaimer statement and an acceptance signature block for the COTR shall be provided as follows

This publication is distributed by the U. S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared By:

Approved By:

Approval Date:

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By:

Acceptance Date:

14. REPORTS....Continued**C. SECOND PAGE AFTER FRONT COVER**

A completed Technical Report Documentation Page (Form DOT F1700.7) shall be completed for those items that are applicable with the other spaces left blank. Sample data for the applicable block numbers of the title page follows.

Block 1 — REPORT NUMBER

222-ABC-0X-001

Block 2 — GOVERNMENT ACCESSION NUMBER

Leave blank

Block 3 — RECIPIENT'S CATALOG NUMBER

Leave blank

Block 4 — TITLE AND SUBTITLE

Final Report of FMVSS 222 Compliance Testing of 200X World
XYZ School Bus, NHTSA No. CX0901

Block 5 — REPORT DATE

March 1, 200X

Block 6 — PERFORMING ORGANIZATION CODE

ABC

Block 7 — AUTHOR(S)

John Smith, Project Manager
Bill Doe, Project Engineer

Block 8 — PERFORMING ORGANIZATION REPORT NUMBER

ABC-DOT-XXX-001

14. REPORTS....Continued

Block 9 — PERFORMING ORGANIZATION NAME AND ADDRESS

ABC Laboratories
405 Main Street
Detroit, MI 48070

Block 10 — WORK UNIT NUMBER

Leave blank

Block 11 — CONTRACT OR GRANT NUMBER

DTNH22-0X-D-12345

Block 12 — SPONSORING AGENCY NAME AND ADDRESS

US Department of Transportation
National Highway Traffic Safety Administration
Safety Assurance
Office of Vehicle Safety Compliance (NSA-30)
400 Seventh Street, SW, Room 6111
Washington, DC 20590

Block 13 — TYPE OF REPORT AND PERIOD COVERED

Final Test Report
Feb. 15 to Mar. 15, 200X

Block 14 — SPONSORING AGENCY CODE

NSA-30

Block 15 — SUPPLEMENTARY NOTES

Leave blank

14. REPORTS....Continued

Block 16 — ABSTRACT

Compliance tests were conducted on the subject 200X World XYZ School Bus in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-222-0X for the determination of FMVSS 222 compliance. Test failures identified were as follows:

None

NOTE: Above wording must be shown with appropriate changes made for a particular compliance test. Any questions should be resolved with the COTR.

Block 17 — KEY WORDS

Compliance Testing
Safety Engineering
FMVSS 222

Block 18 — DISTRIBUTION STATEMENT

Copies of this report are available from the following:

NHTSA Technical Information Services (TIS)
Room 5108 (NAD-40)
400 Seventh St., SW
Washington, DC 20590
Telephone No.: 202-366-4946

Block 19 — SECURITY CLASSIFICATION OF REPORT

Unclassified

Block 20 — SECURITY CLASSIFICATION OF PAGE

Unclassified

14. REPORTS....Continued

Block 21 — NUMBER OF PAGES

Add appropriate number

Block 22 — PRICE

Leave blank

14.3.4 TABLE OF CONTENTS

Final test report Table of Contents shall include the following:

Section 1 — Purpose of Compliance Test

Section 2 — Compliance Test Data Summary

Section 3 — Compliance Test Data

Section 4 — Noncompliance Data (if applicable)

Section 5 — Photographs

15. DATA SHEETS

GENERAL TEST DATA SHEET

SCHOOL BUS IDENTIFICATION —

MODEL YEAR/MFR./MAKE/MODEL: _____

WHEELBASE: _____ mm; PASSENGER CAPACITY: _____

NHTSA NO.: _____ ; VIN: _____

CONVENTIONAL OR FORWARD CONTROL: _____

GVWR (From Certification Label): FRONT - _____ Kg

REAR - _____ Kg

TEST CONDITIONS —

DATE(S) OF TEST: _____

TIME OF TEST: _____ ; AMBIENT TEMPERATURE: _____ °C

REQUIRED TEMP. RANGE = 0°C to 32.2°C

SEAT IDENTIFICATION —

SEAT MANUFACTURER: _____

MODEL NAME & NUMBER: _____

DESCRIPTION OF SEATS:

EXAMPLE: Backs and cushion are ABC foam construction with 13 mm plywood boards, 995 gram vinyl upholstery. Tubular steel frames of 25.4 mm diameter are wall mounted.

15. DATA SHEETS....Continued

DATA SHEET 1
SEAT TO SEAT/BARRIER SPACING
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER	MEASUREMENT OF SPACING FROM SRP FORWARD TO SEAT/BARRIER	REQMT. 610 mm (CLASS I BUSES ONLY)	
		YES - PASS	NO - FAIL
1			
2			
3			
4			
5			
6			
7			
8			

REMARKS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 2
SEAT BACK HEIGHT & FRONT SURFACE AREA TEST
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

1. Is the seat back height at least 508 mm vertically above the SRP? (S5.1.2)

_____ Yes - Pass _____ NO - FAIL

2. Measure the seat back front projected area in a vertical plane bound by horizontal planes through the SRP and 508 mm above the SRP according to the following procedure:

height, a = _____ mm; width = b = _____ mm

Area = $1/2 (a + b) \times 508 \text{ mm} =$ _____ mm^2

3. Measure the seat cushion width – W1 = _____ mm

If the seat cushion is not rectangular, measure the cushion at the forward most edge and the rearward most edge, average the widths, and use the average width as W1.

4. Calculate the following: $0.9 \times W1 \times 508 \text{ mm} =$ _____ mm^2

5. Is item 2 greater than item 4? (S5.1.2)

_____ Yes - Pass _____ NO - FAIL

NOTE: For a seat back or a seat cushion that has a nonsymmetrical shape or has a large radius at the corner, the above described measuring method must be modified as required to obtain accurate area measurements.

REMARKS:

RECORDED BY: _____ ; DATE: _____

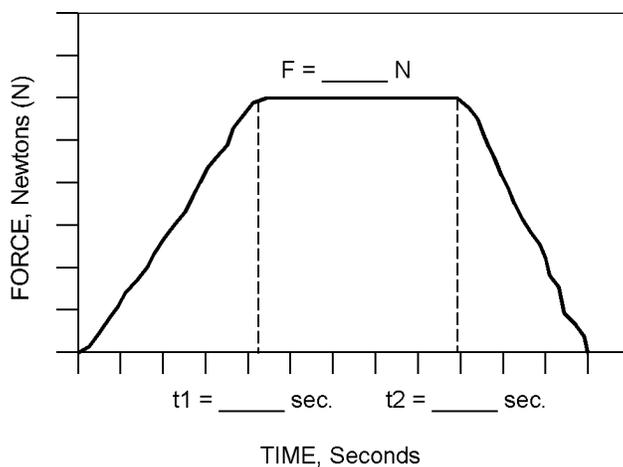
APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 3
SEAT CUSHION RETENTION TEST
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

1. Cushion Weight = _____ N
2. Cushion Weight x 5 = F = _____ Newtons (N) (S5.1.5)
3. Complete the following force/time graph



F must be 5 x Cushion Weight; t1 and t2 must be according to the following expressions:

$$1 \text{ sec.} < t1 < 5 \text{ sec.}, t2 = t1 + 5 \text{ sec.}, + 1.0 \text{ sec. and } - 0.0 \text{ sec.} \\ \text{(S5.1.5)}$$

4. Did seat cushion separate from the seat structure at any attachment point?
(S5.1.5)

_____ Yes - Pass

_____ NO - FAIL

DESCRIBE SEAT CUSHION ATTACHMENTS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 4
SEAT BACK FORCE DEFLECTION TEST - FORWARD
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

1. Seat Bench Width = _____ mm
 $W = (\text{Seat Bench Width})/381$ (round to nearest whole number) = _____
2. Seating Reference Point (SRP) location is: (Description of location as supplied by the manufacturer) _____

3. Location of lower loading bar is _____ mm above/below the SRP.
 (Requirement: Between 102 mm above and 102 mm below the SRP) (S5.1.3.1)
4. Include x-y plot of Force vs. Time for the lower loading bar.
5. Deflection of the seat back at conclusion of lower bar loading (1558W position) = _____ mm
6. Maximum deflection allowed without moving the seat back to within 102 mm of another seat or restraining barrier = _____ mm (must be 356 mm or less) (S5.1.3)
7. Seat back movement rate selected by the test engineer = _____ mps
8. Location of upper loading bar is in a horizontal plane _____ mm above the SRP.
 (Requirement: 406 mm) (S5.1.3.3)
9. Reason for stopping seat back deflection:
 _____ Reached deflection determined in item 5 above (if less than 356 mm)
 _____ Reached 356 mm maximum allowed deflection
 _____ Separation was about to occur
10. Include the x-y plot of force vs. deflection for the upper loading bar with boundaries of Figure 14 superimposed.

15. DATA SHEETS....Continued

11. Is the seat in its final deflected position within 102 mm of the next seat or barrier?

_____ No - Pass

_____ YES - FAIL

12. Does the forward force vs. deflection trace of the seat back lie within the unshaded area? (S5.1.3)

_____ Yes - Pass

_____ NO - FAIL

13. Include a deflection vs. time plot for the upper loading bar.

14. The area within the force vs. deflection curve = _____ mm-N

15. 4000W = _____ mm-N (S5.1.3.4)

16. Is item 14 greater than or equal to item 15? (S5.1.3.4)

_____ Yes - Pass

_____ NO - FAIL

REMARKS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 5
SEAT BACK FORCE DEFLECTION TEST - REARWARD
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

1. Seat Bench Width = _____ mm

W = (Seat Bench Width)/381 (round to nearest whole number) = _____
2. Location of the loading bar is in a horizontal plane _____ mm above the SRP of the test seat. (Requirement: 343 mm above SRP) (S5.1.4.1)
3. Deflection of seat back at 222 N preload = _____ mm
4. Maximum deflection allowed without moving the seat back to within 102 mm of another seat = _____ mm (maximum allowed = 254 mm) (S5.1.4)
5. Seat back movement rate selected by the test engineer = _____ mm/sec
6. Reason for stopping deflection:

 Reached deflection determined in item 3 above
 Reached 254 mm maximum allowed deflection
 Separation was about to occur
7. Include the x-y plot of force vs. deflection for the loading bar with the boundaries of Figure 18 (TP-222) superimposed.
8. Does the force vs. deflection plot lie within the boundaries of Figure 18 (TP-222)?
 Yes - Pass NO - FAIL
9. Include the deflection vs. time plot for the loading bar.
10. 2800W = _____ mm-N
11. The area within the force vs. deflection curve = _____ mm-N

15. DATA SHEETS....Continued

12. Is item 12 greater than or equal to item 11? (S5.1.4.2)

_____ Yes - Pass

_____ NO - FAIL

REMARKS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 6
 RESTRAINING BARRIER POSITION AND PROJECTED REAR SURFACE AREA
 (S5.2.3)
 SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

See Figure 9 from TP-222 for diagram.

1. Measure distance T from SRP of seat immediately aft of barrier in a horizontal longitudinal line forward to barrier. T = _____ mm
2. Is distance T equal to or less than 610 mm? (S5.2)
 _____ Yes - Pass _____ NO - FAIL
3. Measure distance D at top (t) and bottom (b) of barrier.
 D_t = _____ mm D_b = _____ mm
4. Measure distance C at top of seat and bottom of seat.
 C_t = _____ mm C_b = _____ mm
5. Is D_t equal to or less than C_t?
 _____ Yes - Pass _____ NO - FAIL
6. Is D_b equal to or less than C_b?
 _____ Yes - Pass _____ NO - FAIL
7. Measure distance E at top of barrier and bottom of barrier.
 E_t = _____ mm E_b = _____ mm
8. Measure distance A at top of seat back and bottom of seat.
 A_t = _____ mm A_b = _____ mm

15. DATA SHEETS....Continued

9. Is distance $E_t + D_t$ equal to or greater than distance $A_t + C_t$?

_____ Yes - Pass _____ NO - FAIL

10. Is distance $E_b + D_b$ equal to or greater than distance $A_b + C_b$?

_____ Yes - Pass _____ NO - FAIL

11. Measure distance U at inboard (i) and outboard (o) side of barrier.

$U_i =$ _____ mm $U_o =$ _____ mm

12. Measure distance V at inboard and outboard sides of seat.

$V_i =$ _____ mm $V_o =$ _____ mm

13. Is U_i equal to or less than V_i ?

_____ Yes - Pass _____ NO - FAIL

14. Is U_o equal to or less than V_o ?

_____ Yes - Pass _____ NO - FAIL

15. Measure distance S at inboard and outboard sides of barrier.

$S_i =$ _____ mm $S_o =$ _____ mm

16. Measure distance W at inboard and outboard sides of seat.

$W_i =$ _____ mm $W_o =$ _____ mm

17. Is $S_i + U_i$ equal to or greater than $W_i + V_i$?

_____ Yes - Pass _____ NO - FAIL

18. Is $S_o + U_o$ equal to or greater than $W_o + V_o$?

_____ Yes - Pass _____ NO - FAIL

19. Compute area ($W \times A$) = _____ mm²

15. DATA SHEETS....Continued20. Compute area (E x S) = _____ mm²

21. Is (W x A) equal to or less than (E x S)?

_____ Yes - Pass

_____ NO - FAIL

REMARKS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 7
 RESTRAINING BARRIER FORCE/DEFLECTION TEST
 SCHOOL BUS NHTSA NO.: _____

BARRIER IDENTIFICATION: _____

1. Seat cushion width of seat immediately rearward of restraining barrier = _____ mm.
 $W = (\text{Seat Cushion Width})/381$ (round to nearest whole number) = _____
2. Location of SRP of seat rearward of restraining barrier is: (description of location as supplied by the manufacturer) _____

3. Location of lower loading bar is _____ mm above/below the SRP.
 (Requirement: between 102 mm above and 102 mm below the SRP) (S5.1.3.1)
4. Include x-y plot of Force vs. Time for the lower loading bar.
5. Deflection of the barrier at the conclusion of lower bar loading (350W position) = _____ mm.
6. Maximum deflection allowed without moving the restraining barrier to within interference of door operation = _____ mm (must be 356 mm or less).
7. Barrier movement rate selected by the test engineer = _____ mm/sec
8. Location of upper loading bar is in a horizontal plane _____ mm above the SRP.
 (Requirement: 406 mm) (S5.1.3.3)
9. Reason for stopping restraining barrier deflection:
 _____ Reached 356 mm maximum
 _____ Separation was about to occur
 _____ Interference with door operation

15. DATA SHEETS....Continued

10. Maximum deflection of barrier back _____ mm.
(Requirement: maximum allowed is 356 mm) (S5.2.3(b))
11. Does the restraining barrier interfere with the normal operation of the door.
(S5.2.3(c))

_____ No - Pass _____ YES - FAIL
12. Did any separation of barrier component or the separation of the barrier from the vehicle occur? (S5.1.3 (d) & (e))

_____ No - Pass _____ YES - FAIL
13. Include the x-y plot of force vs. deflection for the upper loading bar with boundaries of Figure 14 (TP-222) superimposed.
14. Does the forward force vs. deflection trace of the barrier back lie within the unshaded area? (S5.2.3(a))

_____ Yes - Pass _____ NO - FAIL
15. Include a deflection vs. time plot for the upper loading bar.
16. The area within the force vs. deflection curve = _____ mm-N
17. $17800W =$ _____ mm-N (S5.2.3) (S5.1.3.4)
18. Is item 16 greater than item 17?

_____ Yes - Pass _____ NO - FAIL

REMARKS:

RECORDED BY: _____ ; DATE: _____

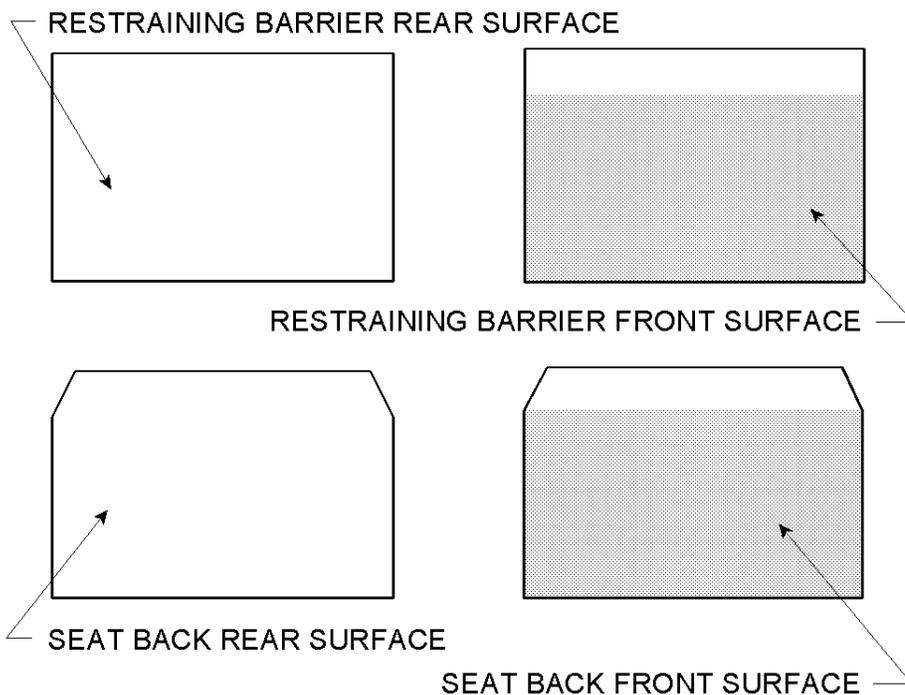
APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 8
 HEAD FORM IMPACT CONTACT AREA REQUIREMENT
 SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

BARRIER IDENTIFICATION: _____



1. Locate x-y reference point on sketch above for head form impact locations. (Label the positive and negative directions, if applicable)
2. Identify head form impact location on sketch by placing H1, H2, H3, H4, H5, H6 and H7 in the appropriate location.
3. Define the plane of reference for head form impact angle: _____

15. DATA SHEETS....Continued

4. Complete the following table:

(1)	(2)			(3)	(4)*	(5)	(6)	(7)
HEAD IMPACT	LOCATION			SPEED TRAP IMPACT VELOCITY**	DERIVED VELOCITY	CONTACT AREA (CA)	CA \geq 76 mm ²	
	X	Y	ANGLE				YES - PASS	NO - FAIL
H1								
H2								
H3								
H4								
H5								
H6								
H7								

* Contact Velocity from Item 7 below; ** Velocity Range = 1.5 mps, +0.08, -0

5. Attach Contact Area Prints.
6. Attach acceleration versus time plots for each impact.
7. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time.

REMARKS:

RECORDED BY: _____ ; DATE: _____

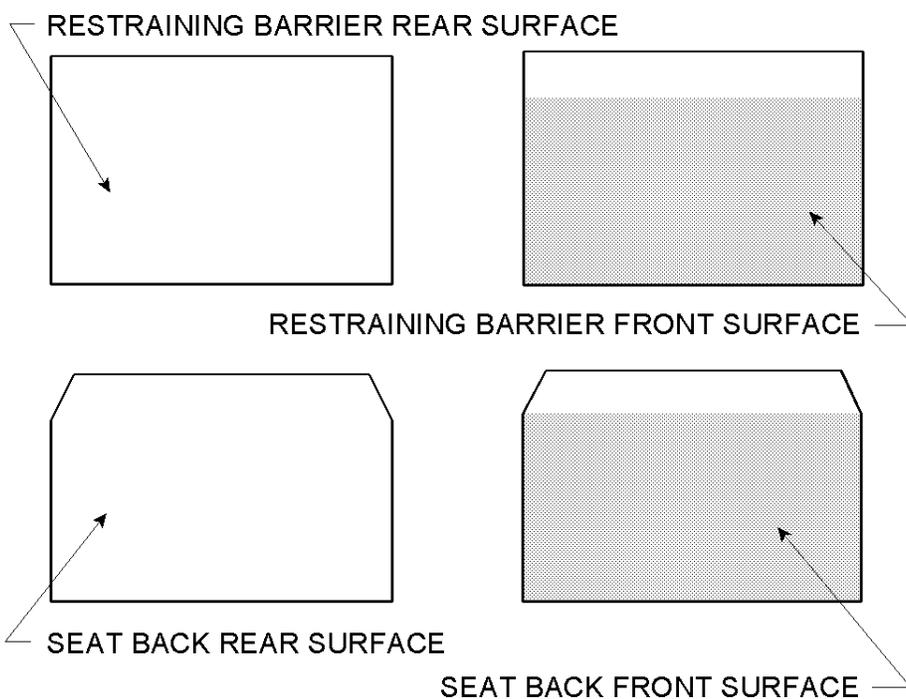
APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 9
 HEAD FORM IMPACT ENERGY REQUIREMENT
 SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

BARRIER IDENTIFICATION: _____



1. Locate x-y reference point on sketch above for head form impact locations. (Label the positive and negative directions, if applicable)
2. Identify head form impact location on sketch by placing H1, H2, H3, H4, H5, H6 and H7 in the appropriate location.
3. Define the plane of reference for head form impact angle: _____

15. DATA SHEETS....Continued

4. Complete the following table:

(1)	(2)			(3)	(4)*	(5)	(6)	(7)		(8)	
HEAD IMPACT	LOCATION			SPEED TRAP IMPACT VELOCITY**	DERIVED VELOCITY**	MAX HIC	ENGY REQD	COLUMN 5 < 1000		COLUMN 6 > 40	
	X	Y	ANGLE					YES - PASS	NO - FAIL	YES - PASS	NO - FAIL
H1											
H2											
H3											
H4											
H5											
H6											
H7											

* Impact Velocity from Item No. 6 below

** Impact Velocity Range = 6.7 mps, +0, -0.08

- 5. Attach acceleration versus time plots for each impact.
- 6. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time.

REMARKS:

RECORDED BY: _____ ; DATE: _____

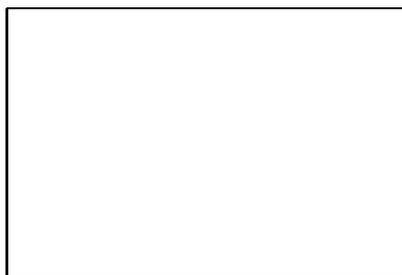
APPROVED BY: _____

15. DATA SHEETS....Continued

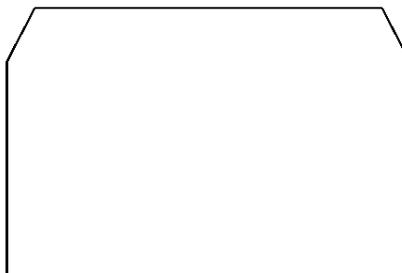
DATA SHEET 10
KNEE FORM IMPACT TEST
SCHOOL BUS NHTSA NO.: _____

SEAT NUMBER: _____

BARRIER IDENTIFICATION: _____



RESTRAINING BARRIER REAR SURFACE



SEAT BACK REAR SURFACE

1. Locate x-y reference point on sketch above for knee form impact locations.
(Label the positive and negative directions, if applicable)
2. Identify knee form impact location on sketch by placing K1, K2, K3 and K4 in the appropriate location.
3. Define the plane of reference for knee form impact angle: _____

15. DATA SHEETS....Continued

4. Complete the following table:

(1)	(2)			(3)	(4)*	(5)	(6)	(7)		(8)	
KNEE IMPACT	LOCATION			SPEED TRAP IMPACT VELOCITY**	DERIVED VELOCITY**	CONT. AREA mm ²	RESIST FORCE	COLUMN 5 > 1935		COLUMN 6 < 2669N	
	X	Y	ANGLE					YES - PASS	NO - FAIL	YES - PASS	NO - FAIL
K1											
K2											
K3											
K4											

* Impact Velocity from Item 7 below ; ** Velocity Range = 4.9 mps, +0.08, -0.0

5. Attach Contact Area Prints
6. Attach acceleration versus time plots for each impact.
7. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time.

REMARKS:

RECORDED BY: _____ ; DATE: _____

APPROVED BY: _____

15. DATA SHEETS....Continued

DATA SHEET 11
ADMINISTRATIVE DATA SHEET

TESTED FOR: U.S. Department of Transportation
National Highway Traffic Safety Administration

CONTRACT NO.: DTNH22-_____ ; TESTING CLASSIFICATION: Compliance

DESCRIPTION OF TEST VEHICLE:

- A. Incomplete Vehicle (if applicable)
- 1 - Manufacturer
 - 2 - Model
 - 3 - Vehicle Identification Number (VIN)
 - 4 - Build Date
 - 5 - Certification Date
- B. Completed Vehicle
- 1 - Model Year/Make/Model
 - 2 - Vehicle Body Style
 - 3 - Vehicle Identification Number (VIN)
 - 4 - NHTSA number
 - 5 - Color
 - 6 - GVWR
 - 7 - Manufacturer
 - 8 - Build Date
 - 9 - Certification Date

DATES:

- 1 - Vehicle Receipt
- 2 - Start of Test
- 3 - Completion of Test

TEST VEHICLE DISPOSITION:

TEST: All tests were performed in accordance with the references outlined in FMVSS 222 as published in the Federal Register, Volume 41, No. 19, Jan 28, 1976, and as amended in 41FR28528, Jul 12, 1976; 41FR36027, Aug 26, 1976; 41FR54945, Dec 16, 1976; 42FR64120, Dec 23, 1977; 43FR9150, Mar 6, 1978; 44FR18675, Mar 29, 1979; and 48FR12386, Mar 24, 1983.

THE ABOVE NOTED ADMINISTRATIVE DATA SHEET IS TO BE INCLUDED IN THE FRONT OF THE FINAL REPORT ALONG WITH THE STANDARD TITLE PAGE.

16. FORMS

LABORATORY NOTICE OF TEST FAILURE TO OVSC

FMVSS: 222

TEST DATE: _____

LABORATORY: _____

CONTRACT NO.: _____ DELV. ORDER NO.: _____

LABORATORY PROJECT ENGINEER'S NAME: _____

SCHOOL BUS DESCRIPTION: _____

BUS NHTSA NO.: _____ VIN: _____

MFR: _____

TEST FAILURE DESCRIPTION: _____

FMVSS REQUIREMENT, PARAGRAPH S ____ : _____

NOTIFICATION TO OVSC (COTR): _____

DATE: _____ BY: _____

REMARKS:

16. FORMS....Continued

MONTHLY TEST STATUS REPORT
FMVSS 222
DATE OF REPORT: _____

No.	SCHOOL BUS NHTSA No., MAKE & MODEL	COMPLIANCE TEST DATE	PASS/ FAIL	DATE REPORT SUBMITTED	DATE INVOICE SUBMITTED	INVOICE PAYMENT DATE
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						

16. FORMS....Continued

MONTHLY VEHICLE STATUS REPORT

FMVSS 222

DATE OF REPORT: _____

No.	SCHOOL BUS NHTSA No., MAKE & MODEL	DATE OF DELIVERY	ODOMETER READING	TEST COMPLETE DATE	VEHICLE SHIPMENT DATE	ODOMETER READING
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						

APPENDIX A
FMVSS 210 – SEAT BELT ASSEMBLY ANCHORAGES
FOR CLASS 2 SCHOOL BUSES

A7. CALIBRATION OF TEST INSTRUMENTS

TEST EQUIPMENT ACCURACY

EQUIPMENT	RANGE	ACCURACY
Hydraulic Rams (3 Req'd)	0-120% of Specified Load	N/A
Load Cells (3 Req'd)	0-120% of Readout Capability	± 0.5%
Strip Chart Recorder	Readout Capability of 3% of Maximum Load	± 1.0%
Hydraulic Pump	Approx. 14.4 liters/min.	N/A
DC Power Supply	Adequate for Load Cells Used	Line Reg. of 0.05% (105 to 125 v) Load Reg. of 0.05% (0 to Full) Ripple: 5 mv P/P Stability: 0.1%
Digital Voltmeter or Equivalent Used to Monitor Load Cell Outputs	4 Digit Readout	± 0.1%
Signal Conditioning and Calibration Units	Adequate for Load Cells Used	± 0.5%
H-Point Machine	N/A	N/A
Steel Scale	914 mm Minimum	± 2.54 mm

APPENDIX A....Continued

A10 DEFINITIONS

CURB WEIGHT

Weight of a motor vehicle with standard equipment; maximum capacity of engine fuel, oil and coolant; and, if so equipped, air conditioning and additional weight optional engine.

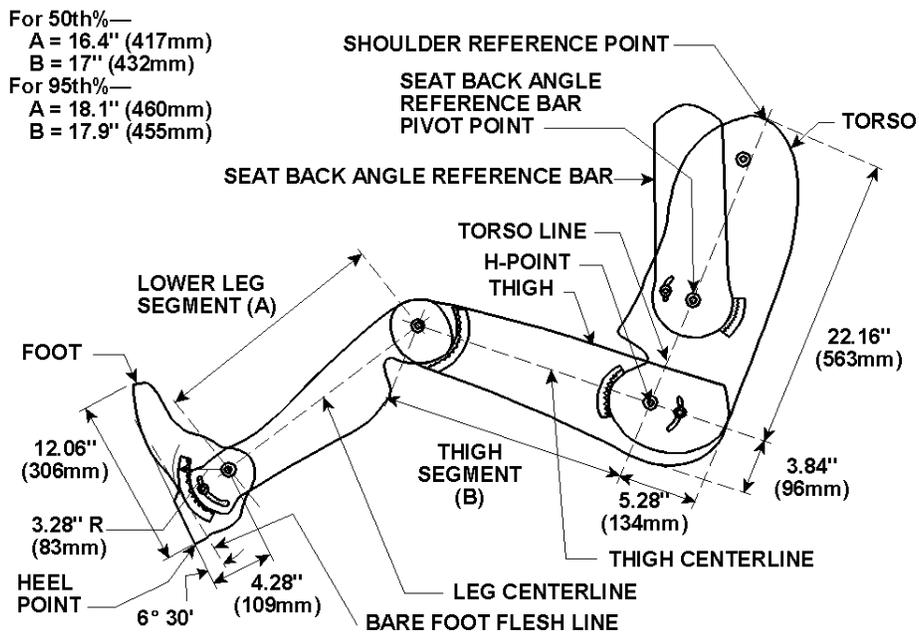
DESIGNATED SEATING POSITION (DSP)

Any plan view location capable of accommodating a person at least as large as a 5th percentile adult female, if the overall seat configuration and design and vehicle design is such that the position is likely to be used as a seating position while the vehicle is in motion, except for auxiliary seating accommodations such as temporary or folding jump seats.

H-POINT

Mechanically hinged hip point of a manikin which simulates the actual pivot center of the human torso and thigh, described in SAE J826

H-POINT TEMPLATE



APPENDIX A....Continued**SEAT BELT ASSEMBLY**

Any strap, webbing or similar device designed to secure a person in a motor vehicle in order to mitigate the results of any accident, including all necessary buckles and other fasteners, and all hardware designed for installing such seat belt assembly in a motor vehicle.

SEAT BELT ASSEMBLY ANCHORAGE

Provision for transferring seat belt assembly loads to the vehicle structure.

SEATING REFERENCE POINT (SRP)

Manufacturer's Design Reference Point which –

- A. Establishes the rearmost normal design driving or riding position of each DSP in a vehicle;
- B. Has coordinates established relative to the designed vehicle structure;
- C. Simulates the position of the center pivot of the human torso and thigh; and
- D. Is the reference point employed to position the 2 dimensional templates described in SAE Recommended Practice J826, Manikins for use In Defining Vehicle Seating Accommodation.

SHOULDER REFERENCE POINT (SHRP)

A point 563 mm above the H-Point along the torso centerline of the 2 dimensional drafting template described in SAE J383 -- IT DOES NOT DESCRIBE A SHOULDER JOINT

TORSO LINE

Line connecting the H-Point and the SHRP as defined in SAE Recommended Practice J383, Motor Vehicle Seat Belt Anchorage.

APPENDIX A....Continued

TYPE 1 SEAT BELT ASSEMBLY

Lap belt assembly for occupants pelvic or lower body restraint.

TYPE 2 SEAT BELT ASSEMBLY

A combination of pelvic (lap belt) and upper torso (shoulder belt) restraints.

A12 COMPLIANCE TEST EXECUTION

GENERAL STATEMENT OF REQUIREMENTS

Establishes requirements for Seat Belt Assembly Anchorages. Those requirements are detailed in Title 49 Code of Federal Regulations Part 571.210.

TEST EQUIPMENT DESCRIPTION

- A. A test loading, monitoring, and control system which shall consist of a maximum of three load cells, with one load cell mounted on each body block measuring the force applied. Force control shall be derived from a closed loop programmable force generator and shall be capable of simultaneously supplying loads to a maximum of three separate body blocks at a constant rate. In addition, if any seat belts or cables used in lieu of seat belts fail during the test, the change in the rate of loading on the remaining anchorages shall be minimal.

Recorded data shall include preload, loading, and unloading of the anchorages at the end of the holding period. The measured force at each body block shall be applied and controlled at a rate less than the maximum rate specified (220,000 newtons per second) in S210. If all loading devices are not connected to the same load source, the application rate difference shall not exceed five percent. The maximum force, maintained for the time interval specified, shall be within -44.5, -222 newtons of the standard's specified maximum value. The loading apparatus shall be mounted so that it is sturdy enough to adequately withstand the loads applied and so that it will load the anchorages at the required angles.

APPENDIX A....Continued

NOTE: IT IS IMPORTANT TO NOTE THAT A MAXIMUM OF 3 SEPARATE LOADING DEVICES ARE REQUIRED AND A PLOT OF LOAD VERSUS TIME MUST BE GENERATED DURING THE TEST OR FROM REAL TIME CONTINUOUS MEASUREMENTS RECORDED AND STORED DURING THE TEST.

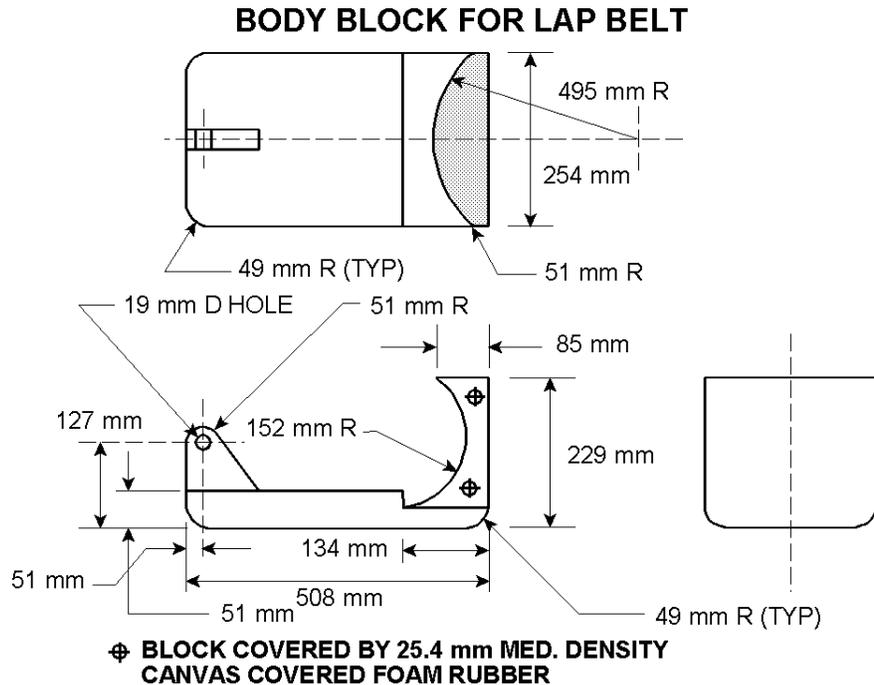
B. Three (3) lap belt blocks shown on the next page.

NOTE: LAP BELT BODY BLOCK WILL BE COVERED BY 25.4 mm MEDIUM DENSITY CANVAS COVERED FOAM RUBBER WHERE LAP BELT CONTACTS BODY BLOCK.

C. Appropriate angle, length, width, height, etc. measuring devices.

D. Restraining device or fixture to completely tie-down and immobilize the test vehicle when applying the required anchorage loads.

E. System to raise and hold the test vehicle at least 25.4 mm above the floor level, if the loading device is mounted outside the bus.



APPENDIX A....Continued

- F. A SAE two dimensional manikin or equivalent device to determine the shoulder belt reference point -- SHRP (see SAE J826).
- G. A camera to provide pertinent still photographs, which as a minimum, should include the photographs listed in this procedure.

SEQUENCE FOR SEAT BELT ASSEMBLY ANCHORAGE TESTS

The test vehicles shall be subjected to the tests in the order shown below:

- A. Dimensional measurements
- B. Static load testing of seat belt assembly anchorages

DIMENSIONAL MEASUREMENTS

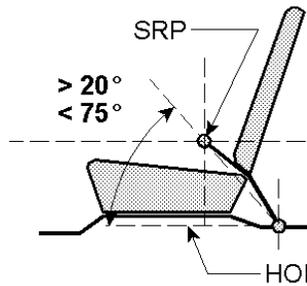
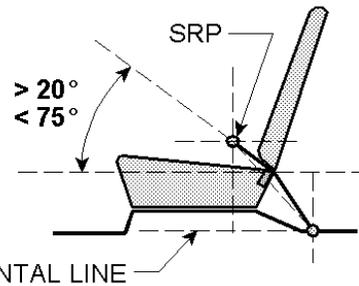
The number of Designated Seating Positions (DSP) specified on the test vehicle's tire information label or placard shall be recorded on Data Sheet 1, and the number of seat belt systems in the vehicle compared with this figure (DSPs stipulated for the maximum loading capacity). The type of seat belt system installed at each DSP shall also be recorded on Data Sheet 1.

Measurements shall be made of the lateral spacing of the anchorages for individual seat belt assemblies and recorded on Data Sheet 2. The anchorages for an individual seat belt assembly must be at least 165 mm apart.

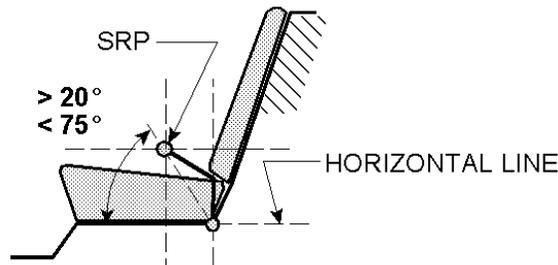
Next, the angle from the SRP to the belt attachment hardware shall be measured using the sketch shown below as a guide for the inboard and outboard anchorages at each DSP. Seat back angle and SRP data for each test vehicle will be obtained by the COTR from each manufacturer. Record the information on data Sheet 3.

APPENDIX A....Continued

ANCHORAGE/SRP LOCATIONS

BELT OUTSIDE SEAT
OR THROUGH SEATSEAT BELT OVER
SEAT CROSSBAR

REAR SEAT



STATIC LOAD TESTING OF SEAT BELT ASSEMBLY ANCHORAGES

A. PREPARATION OF TEST VEHICLE

- (1) MODIFICATIONS MADE TO THE VEHICLE IN ORDER TO PERFORM THE TEST SHALL BE KEPT TO A MINIMUM.
- (2) Attach seat belts around the body block(s). If necessary, replace the seat belt webbing in the area of the body blocks with wire rope (COTR must first give permission to use wire rope).
 - (A) Position the seat belts around the body blocks
 - (B) Mark the seat belts at the length necessary to position the body blocks

APPENDIX A....Continued

- (C) Replace the safety belt webbing in the areas that will come into contact with the body block. Remove the buckles that will incur side loading from the body blocks. Retain all hardware which attaches the safety belt webbing to the anchorages. Attach wire rope securely to the remaining webbing and buckle hardware.
- (3) Attach the load cells to the body block load application cables, and connect the load application device to the load cells. The load application devices shall be positioned such that the angle of pull is $10^{\circ} \pm 5^{\circ}$ above the horizontal. The plane of load application in the plan view shall be adjusted parallel to the test vehicle centerline $\pm 3^{\circ}$.
- (4) Perform and record pretest zero and calibration settings on instrumentation prior to testing, and document for inclusion in the final report. Provide tolerance range indicators on the tracings, chart, or data paper, and provide tolerance range indicators on instruments so that if the test is video taped it shall be apparent that the test was conducted within the test procedure requirements. Identify each recording with date, time, vehicle, test technicians, NHTSA Number, chart speed, if applicable, FMVSS Number, X and Y axes names, units of measure and instrument settings. Record the serial numbers of equipment used for each specific load application location.

B. TEST PERFORMANCE

- (1) The pelvic portion of type one seat belt assemblies shall be loaded to 22,000 newtons. The load tolerance for each shall be -44 to -220 newtons. A seat with three DSP's shall have all three belt systems tested. The test results shall be recorded on Data Sheet 4.
- (2) Seat Belt Assemblies That Attach to the Seats -- Simultaneously apply the appropriate load from item B.(1)
- (3) Two seats shall have the seat belt assembly anchorages load tested. Remove seat(s), if necessary to allow access to the test seats.

APPENDIX A....Continued

- (4) For each belt load application, all forces shall be adjusted to 10% of target load. While at this load level, photographs and measurements of the load application angles shall be taken. The load application angles shall be recorded on Data Sheet 5. The load shall then be increased to 100% of the target load. After holding the load for a minimum of 10 seconds (load application time from 10% of load can not exceed 30 seconds), the test loads shall be released, anchorages inspected, and all post test photographs taken.
- (5) Perform and record post test zero and calibration checks.
- (6) Descriptions of test vehicle damage resulting from the anchorage loadings shall be recorded on the Report of Vehicle Condition at the Completion of Testing form and included in the final report. Permanent deformation, including rupture or breakage, of any anchorage or surrounding area may not constitute a failure. Any anomalies shall be reported immediately to the COTR prior to the next step in testing.
- (7) If the seat belt webbing at a particular DSP breaks during the test, the anchorage test for that DSP is terminated at that point and so noted on the data sheet. This would also apply to failed webbing hardware such as buckles and latch plates. Testing of unbroken belts at the other DSPs shall continue to completion.
- (8) Where requirements are not specified, testing shall be performed using good engineering judgment.

APPENDIX A....Continued

DATA SHEET A1
SEAT BELT ASSEMBLY ANCHORAGE INSTALLATION TYPES

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

SEAT NUMBER	SEATING POSITION	SEAT FACING	REQUIRED ANCHORAG E	OBSERVED ANCHORAGE
	Outboard - Left	Forward	Type 1	
	Center	Forward	Type 1	
	Outboard - Right	Forward	Type 1	
	Outboard - Left	Forward	Type 1	
	Center	Forward	Type 1	
	Outboard - Right	Forward	Type 1	

REMARKS:

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX A....Continued

DATA SHEET A2
LATERAL SPACING OF SEAT BELT ASSEMBLY ANCHORAGES

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

SEAT NUMBER	ANCHORAGE LOCATION	MEASURED SPACING
	Left Outer - Left Inner Center Left - Center Right Right Inner - Right Outer	
	Left Outer - Left Inner Center Left - Center Right Right Inner - Right Outer	

NOTE: The spacing for an individual seat belt assembly anchorage shall be at least 165 mm apart as measured between the vertical centerlines of the bolt holes.

REMARKS:

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX A....Continued

DATA SHEET A3
SEAT BELT ANGLES

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

LAP BELT ANCHORAGES:

SEAT NUMBER	SEATING POSITION	SPECIFIED ANGLE RANGE ABOVE HORIZONTAL	MEASURED ANGLE
	Left	20 to 75 degrees	
	Center	20 to 75 degrees	
	Right	20 to 75 degrees	
	Left	20 to 75 degrees	
	Center	20 to 75 degrees	
	Right	20 to 75 degrees	

REMARKS:

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX A....Continued

DATA SHEET A4
LAP AND SHOULDER BELT ASSEMBLY ANCHORAGE LOADINGS

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

SEAT NUMBER	BELT ASSEMBLY TESTED	MAXIMUM LOAD REQUIREMENT	APPLIED LOAD
	Left Lap	22,000 N, -44, -220	
	Right Lap	22,000 N, -44, -220	
	Center Lap	22,000 N, -44, -220	
	Left Lap	22,000 N, -44, -220	
	Right Lap	22,000 N, -44, -220	
	Center Lap	22,000 N, -44, -220	

REMARKS:

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX A....Continued

DATA SHEET A5

SEAT BELT ASSEMBLY LOAD ANGLE MEASUREMENT

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

TYPE	ANGLE MEASURED	ANGLE REFERENCE	ANGLE AT 10% LOAD (degrees)					
			LEFT DSP		CNTR DSP		RIGHT DSP	
			SEAT#	SEAT#	SEAT#	SEAT#	SEAT#	SEAT#
LAP BELT	Load Application Angle (degrees)	From Side View Horizontal 10° ± 5°						
		From Plan View Vehicle Centerline 0° ± 3°						

REMARKS:

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX A....Continued

DATA SHEET A6
TEST VEHICLE RECEIVING-INSPECTION

VEH. MOD YR/MAKE/MODEL/BODY: _____

VEH. NHTSA NO.: _____ ; VIN: _____

VEH. BUILD DATE: _____ ; TEST DATE: _____

TEST LABORATORY: _____

OBSERVERS: _____

- 1. Without disturbing the integrity of each seat belt and anchorage, verify that each seat belt is attached to the anchorage. For seat belts that are attached to the seat, also verify the seats are attached to the seat anchors and the seat anchors are attached to the vehicle.

_____ Yes - No Problems _____ No - Problems

- 2. COMMENTS: (Explain any problems here)

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX B

FMVSS 208, OCCUPANT CRASH PROTECTION
FOR CLASS 2 SCHOOL BUSES

B9 PHOTOGRAPHIC DOCUMENTATION

1. Front Seat, Driver Side - 95%M dummy with seat forward
2. Front Seat, Driver Side - 95%M dummy with seat rearward
3. Front Seat, Driver Side - 5%F dummy with seat forward
4. Front Seat, Driver Side - 5%F dummy with seat rearward
5. Front Seat, Passenger Side - 95%M dummy with seat forward
6. Front Seat, Passenger Side - 95%M dummy with seat rearward
7. Front Seat, Passenger Side - 50%C dummy with seat forward
(lap belt usage only)
8. Front Seat, Passenger Side - 50%C dummy with seat rearward
(lap belt usage only)
9. Rear Seat, Outboard Position - 95%M dummy
10. Rear Seat, Outboard Position - 50%C dummy
(lap belt only)

APPENDIX B....Continued

4. Single point, push-button, accessible latch release at each passenger DSP
(571.208 S7.2(c))

PASS = single point push-button

FAIL = not single point push-button

SEAT NO.								
DSP #1								
DSP #2								
DSP #3								
DSP #4								

5. Latch plate and buckle must not pass through conduit or guide between seat cushion and seat back at each passenger DSP. (571.208 S7.4.6)

PASS = latch plate and/or buckle will not fit through conduit or guide

FAIL = latch plate and/or buckle will fit through conduit or guide

SEAT NO.								
DSP #1								
DSP #2								
DSP #3								
DSP #4								

APPENDIX B....Continued

6.0 Either the latchplate, buckle, or webbing must stay on top or above the seat when the seat belt is unbuckled and the remaining two parts must stay accessible at each passenger DSP. (571.208 S7.4.6)

PASS = the seat belt meets the above requirements

FAIL = the seat belt does not meet the above requirements

SEAT NO.								
DSP #1								
DSP #2								
DSP #3								
DSP #4								

7. Seat Belt Fit Test Dummies

		MANUFACTURER	SERIAL NUMBER
7.1	50% 6-YEAR OLD CHILD		
7.2	5% ADULT FEMALE		
7.3	50% ADULT MALE		
7.4	95% ADULT MALE		

APPENDIX B....Continued

8. Seat belt must fit persons whose dimensions range from those of a 50th percentile 6-year old child to those of a 95th percentile adult male. (571.208 S7.1.1)

Two seats checked

PASS = snug fitting seat belt FAIL = loose fitting seat belt

SEAT NUMBER			
DSP #1	50% C		
	95% AM		
DSP #2	50% C		
	95% AM		
DSP #3	50% C		
	95% AM		
DSP #4	50% C		
	95% AM		

9. Driver's Seat (Not part of FMVSS 222)

1 Belt Type: ___ - 1 ___ - 2

2 Automatic Restraint: ___ - Yes ___ - No

3 Type of Automatic Restraint (if applicable) _____

4 PASS = snug fitting seat belt (571.208 S7.1.1.1)

FAIL = loose fitting seat belt

5%AF

95%AM

RECORDED BY: _____ DATE: _____

APPROVED BY: _____

APPENDIX B....Continued

DATA SHEET B2
SEAT BELT WARNING SYSTEM CHECK

NHTSA No.: _____; Technician: _____; Date: _____

1. Leave driver seat belt disconnected.
 - A. Place ignition switch in "ON" or "START" position
 - B. Measure time duration of continuous or intermittent audible warning signal operation.
_____ (4 to 8 seconds required 571.208 S4.5.3.3(b) & S7.3)
 - C. Measure time duration of continuous or flashing reminder light
_____ (4 to 8 seconds for active belts 571.208 S7.3)
(60 seconds or more for passive belts 571.208 S4.5.33)

2. Put occupant in driver's position and attach seat belt.
 - A. Place ignition switch in "ON" or "START" position.
 - B. Measure time duration of continuous or intermittent audible warning signal operation.
_____ (should not operate)
 - C. Measure time duration of continuous or flashing reminder light
_____ (4 to 8 seconds for active belts 571.208 S7.3)
(not required for passive belt unless the webbing is not in its locked, protective mode at the anchorage point)

APPENDIX B....Continued

3. Record exactly the wording of the visual seat belt warning system:

(The warning can only be "FASTEN SEAT BELT", "FASTEN BELTS", or the SYMBOL from FMVSS 101.)

REMARKS:

Recorded By: _____

Date: _____

Approved By: _____

APPENDIX C
WHEELCHAIR SECUREMENT ANCHORAGES AND DEVICES
WHEELCHAIR OCCUPANT RESTRAINT ANCHORAGES AND RESTRAINTS
FMVSS 222
APPLICABLE TO SCHOOL BUSES WITH WHEELCHAIR LOCATION ONLY

C1 TEST EQUIPMENT DESCRIPTION

The following is a list of the minimum suggested test equipment needed to evaluate the minimum performance requirements as outlined in S5.4 of S222.

- A. A hydraulic ram capable of generating the pull-force levels called for in S222 (S5.4.1 and S5.4.3).
- B. Loads cells to measure force levels called for in S222 (S5.4.1 and S5.4.3).
- C. Appropriate angle, length, width, height, etc. measuring devices.

Recorded data shall include preload, loading, and unloading of the anchorages at the end of the holding period. The measured force at each anchorage shall be applied and controlled at a rate less than the maximum onset rate specified (133,440 newton per second for a wheelchair anchorage, or a wheelchair occupant restraint floor anchorage; 66720 newton per second for a wheelchair occupant upper torso restraint anchorage) in S222. The maximum specified force value, maintained for the time interval specified, shall be within a tolerance of +0, -1 percent. The loading apparatus shall be mounted so that it is sturdy enough to withstand the loads applied and so that it will load the anchorage at the required angle.

It is important to note that only 1 loading device (hydraulic ram) and 1 load cell is allowed for each test to ensure smooth load application and recording. A plot of load versus time must be generated during the test or real time continuous measurements recorded and stored during the test.

C2 DEFINITIONS

TYPE A ANCHORAGE

Wheelchair securement anchorage which transfers ONLY the wheelchair inertia loads to the vehicle structure.

APPENDIX C....Continued**TYPE B ANCHORAGE**

Wheelchair occupant pelvic and upper torso restraint floor anchorage which transfers ONLY the wheelchair occupant inertia loads to the vehicle structure.

TYPE C ANCHORAGE

Common anchorage for the wheelchair securement device and wheelchair occupant restraint; transfers both the wheelchair and its occupant inertia loads to the vehicle structure.

TYPE D ANCHORAGE

Upper torso restraint anchorage for the upper end of wheelchair occupant torso restraint; transfers wheelchair occupant inertia loads to the vehicle structure.

WHEELCHAIR

A wheeled seat frame for the support and conveyance for a physically disabled person, comprised of at least a frame, seat, and wheels (S4.2).

WHEELCHAIR OCCUPANT RESTRAINT ANCHORAGE

The provision for transferring wheelchair occupant restraint system loads to the vehicle structure (S4.3).

WHEELCHAIR SECUREMENT ANCHORAGE

The provision for transferring wheelchair securement device loads to the vehicle structure (S4.4).

WHEELCHAIR SECUREMENT DEVICE

A strap, webbing or other device used for securing a wheelchair to the school bus, including all necessary buckles and other fasteners (S4.5).

APPENDIX C....Continued**C3 COMPLIANCE TEST EXECUTION****SEQUENCE FOR WHEELCHAIR SECUREMENT ANCHORAGE AND WHEELCHAIR OCCUPANT RESTRAINT ANCHORAGES TESTS.**

The test vehicle shall be subjected to the tests in the order shown below:

- A. Visual inspection
- B. Static load testing of wheelchair securement anchorages and wheelchair occupant restraint anchorages

VISUAL INSPECTION

The wheelchair securement anchorages and wheelchair occupant restraint anchorages are designed for forward seating wheelchair position. Each wheelchair location shall have not less than four wheelchair securement anchorages (Type A or C) -- two located in the front of the wheelchair and two in the rear. Type C anchorages may be used rearward of the wheelchair only. Each wheelchair location shall have not less than two wheelchair occupant pelvic and upper torso restraint anchorages (Type Bs, Cs, or combination). The pelvic belt may attach to but must not terminate at the wheelchair. Each wheelchair location shall have not less than one Type D anchorage. Record the number and type(s) of anchorages on Data Sheet A3.1. Wheelchair securement device incorporating webbing or a strap shall provide a means of adjustment to remove slack from the device. If webbing or a strap is not used, then the securement device shall provide means which limit movement of the wheelchair.

STATIC LOAD TESTING OF WHEELCHAIR SECUREMENT ANCHORAGES AND WHEELCHAIR OCCUPANT RESTRAINT ANCHORAGES

APPENDIX C....Continued

PREPARATION OF TEST VEHICLE AND EQUIPMENT

- (1) The test equipment and its installation onto the vehicle and any modifications made to the vehicle in order to perform the test, shall not strengthen or weaken the vehicle structure in the vicinity of the anchorage to be tested, or interfere in any way with the proper execution of the test.
- (2) Connect, as a load transfer device, the wheelchair securement device or wheelchair occupant restraint device to the load cell. These devices will transfer the applied test loads to the anchorages to be tested. If this is not feasible, then a suitable load transfer device must be fabricated. This device must be capable of transferring the required test load, and must not alter the force application angle or direction, or introduce any additional loads or moments at the anchorage. **THE LOAD TRANSFER DEVICE MUST BE APPROVED BY THE COTR, AND THE ANCHORAGE MUST NOT BE MODIFIED IN ANY WAY.**
- (3) Connect the load application device to the load cell.
- (4) **NOTE:** THE COTR MUST BE CONSULTED IN DETERMINING THE EXACT TEST ANGLES.

FOR TYPE A ANCHORAGES

The load application device shall be positioned such that the angle of pull is not less than 30 degrees, but not more than 60 degrees, measured from the horizontal. In addition, the horizontal projection of the force direction shall be within a horizontal arc of ± 45 degrees relative to a longitudinal line which has its origin at the anchorage location and projects rearward for an anchorage whose wheelchair securement device is intended to secure the front of the wheelchair and forward for an anchorage whose wheelchair securement device is intended to secure the rear of the wheelchair (See Figure 1).

FOR TYPE B OR C ANCHORAGES

The load application device shall be positioned such that the angle of pull is not less than 45 degrees, but not more than 80 degrees, measured from the horizontal. In addition, the horizontal projection of the force direction shall be within a horizontal arc of ± 45 degrees relative to a longitudinal line which has its origin at the anchorage location and projects forward as shown in Figure 2.

APPENDIX C....Continued

WHEELCHAIR SECUREMENT ANCHORAGE (TYPE A) LOADING DIRECTION
(REAR ANCHORAGE SHOWN)

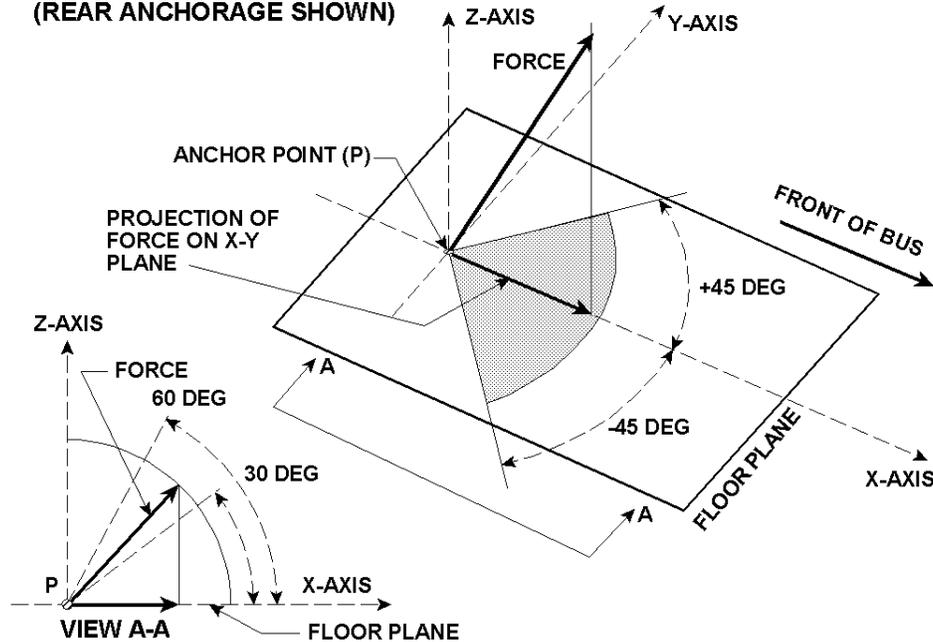


FIGURE 1

FOR TYPE D ANCHORAGES

The loading application device shall be positioned such that the angle of pull shall be applied at a vertical angle of not less than 0 degrees but no more than 40 degrees, below a horizontal plane which passes through the anchorage as shown in Figure 3.

- (5) Perform and record pretest zero and calibration settings on instrumentation prior to testing, and document for inclusion in the final report. Provide tolerance range indicators on the tracings, chart, or data paper, and provide tolerance range indicators on instruments so that if the test is video taped it shall be apparent that the test was conducted within the test procedure requirements. Identify each recording with date, time, vehicle, test technicians, NHTSA Number, chart speed, if applicable, FMVSS Number, X axis and Y axis names, units of measure and instrument settings. Record the serial numbers of equipment used for each specific load application location.

APPENDIX C....Continued

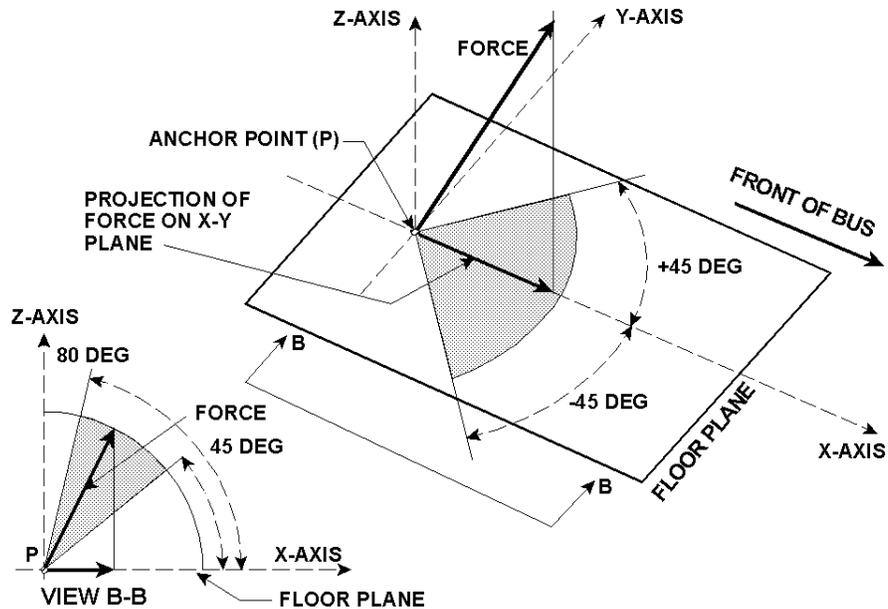
LOADING DIRECTION FOR PELVIC RESTRAINT ANCHORAGE (TYPE B),
AND PELVIC RESTRAINT ANCHORAGE AND WHEELCHAIR
SECUREMENT COMMON ANCHORAGE (TYPE C)

FIGURE 2

TEST PERFORMANCE

- (1) For Type A or B Anchorages

Apply a test force of 13,334 newtons. The force shall be applied at the onset rate of not more than 133,440 newtons per second. The 13,344 newtons force shall be attained in not more than 30 seconds, and shall be maintained for 10 seconds. When more than one wheelchair securement device share a common type A anchorage, or when more than one wheelchair occupant restraint shares a common Type B anchorage, the test force shall be 13,344 newtons multiplied by the number of securement devices or occupant restraints sharing that anchorage.

APPENDIX C....Continued

UPPER TORSO RESTRAINT ANCHORAGE (TYPE D) LOADING DIRECTION

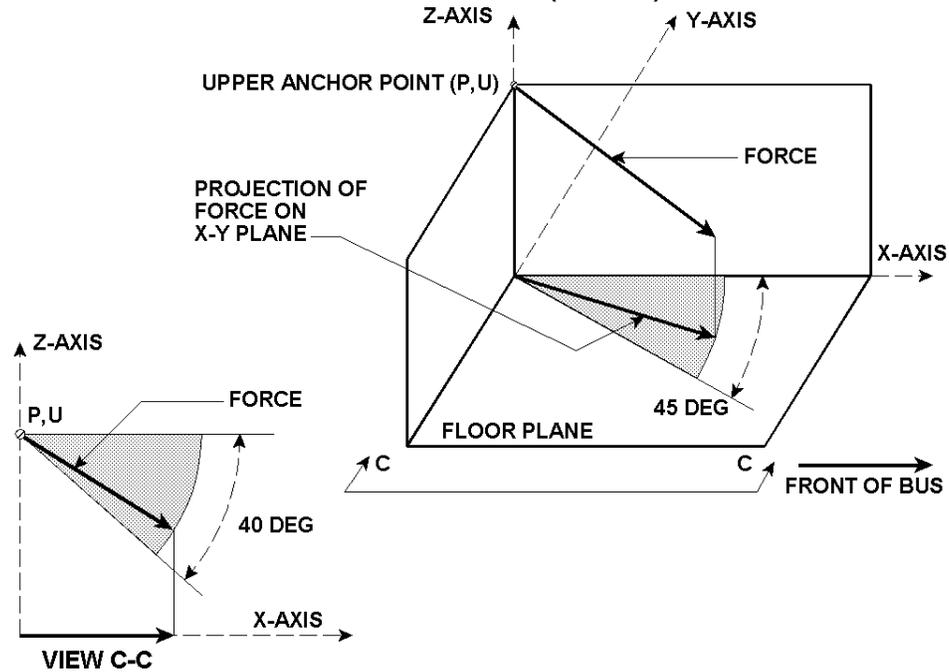


FIGURE 3

(2) For Type C Anchorages

Apply a test force of 13,344 newtons multiplied by the number of wheelchair securement device and occupant restraint that are common to that anchorage. The force shall be applied at the onset rate of not more than 133,440 newtons per second. The target test force shall be attained in not more than 30 seconds, and shall be maintained for 10 seconds.

(3) For Type D Anchorages

Apply a test force of 6,672 newtons. The force shall be applied at the onset rate of not more than 66,720 newtons per second. The 6,672 newtons force shall be attained in not more than 30 seconds, and shall be maintained for 10 seconds.

APPENDIX C....Continued

- (4) For each anchorage load application, the test force shall be adjusted to 5% of target load. While at this load level, photographs and measurements of the load application angles shall be taken. The load application angles shall be recorded on Data Sheet A3.1. The load shall then be increased to 100% of the target load. After holding the load for a minimum of 10 seconds (load application time from 5% of load can not exceed 30 seconds), the test load shall be released, anchorages inspected, and all post test photographs taken.
- (5) Perform and record post test zero and calibration checks.
- (6) Descriptions of test vehicle damage resulting from the anchorage loadings shall be recorded on the "Report of Vehicle Condition at the Completion of Testing" form and included in the final report. Permanent deformation or rupture of a wheelchair securement anchorage or wheelchair occupant restraint anchorage, or its surrounding area is not considered to be a failure, if the required test force is sustained for the specified time.
- (7) Where requirements are not specified, testing shall be performed using good engineering judgment.
- (8) Enter anchorage test data in Data Sheet A3.1.

APPENDIX C....Continued

5. The wheelchair location has at least one type D anchorage:

Yes ___ - Pass

No ___ - Fail

6. The wheelchair securement device has means to limit movement of the wheelchair:

Yes ___ - Pass

No ___ - Fail

APPENDIX C....Continued

Wheelchair Location	Anchorage Location	Anchorage Type	Required Load	Actual Max. Test Load	Pass/Fail	Comment
	LF					
	RF					
	LR					
	RR					
	Upper Torso					
	Other					
	LF					
	RF					
	LR					
	RR					
	Upper Torso					
	Other					
	LF					
	RF					
	LR					
	RR					
	Upper Torso					
	Other					
	LF					
	RF					
	LR					
	RR					
	Upper Torso					
	Other					

REFERENCES

SAE J826, Devices For Use In Defining and Measuring Vehicle Seating Accommodation

SAE J383, Motor Vehicle Seat Belt Anchorages -- Design Recommendations