



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	BY
	A	DRAWING TITLE WAS HEXCEL FRAME BUMPER TUBE, DRAWING NUMBER WAS 2921-520	12/5/2013	DW

MATERIAL: T.S. 3" x 2" x 1/4" x 0'-3" (76.2)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMAL: ANGLES: MACHINED: X ±1 ±.5 XX ±.5 XXX ±.15 ASME Y14.5M - 1994 DO NOT SCALE DRAWING	VEHICLE RESEARCH and TEST CENTER		 NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION		
	APPROVALS	DATE		 HONEYCOMB FRAME BUMPER TUBE CHILD SIDE IMPACT SLED	
	DRAWN Dave Walker	2/13/2012			
	DESIGNER Mike Vanvoorhis	11/5/2012			
MATERIAL Steel, Mild	CHECKED		SIZE A3	DRAWING NUMBER 2921-235	REV A
HEAT TREAT	ENGINEER		SCALE: 1:1	SHEET 1	OF 1
FINISH	APPROVED				